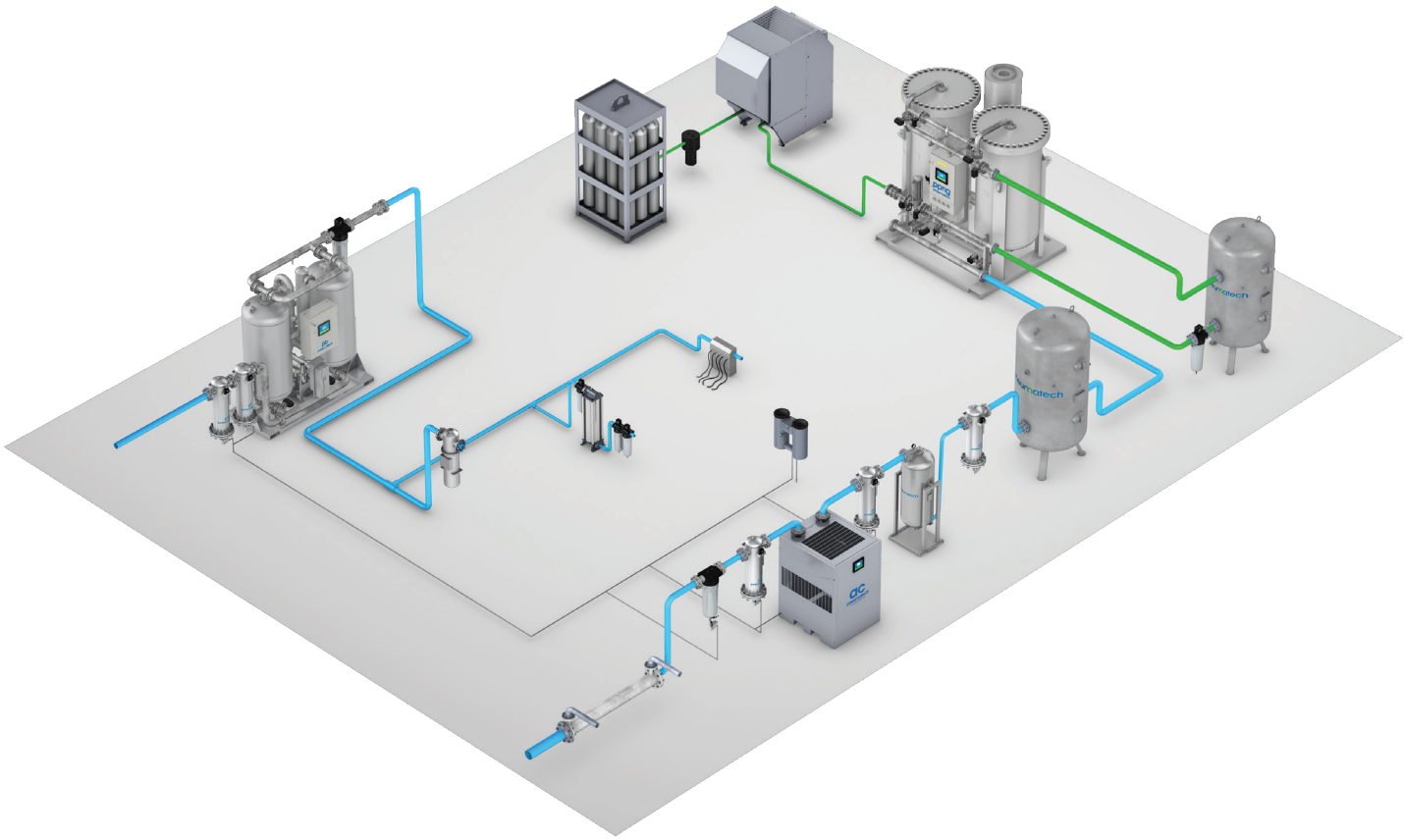
AIR TREATMENT AND GAS GENERATION

North American Product Catalog 2020

pneumatech.com

pneumatech
Pure air . Pure gas

Pneumatech Air Treatment



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For compressed air measurement equipment please email us on support-eu@pneumatech.com for separate catalogue or visit our website www.pneumatech.com

Compressed Air Treatment

Untreated compressed air always contains contaminants because of the nature of the gas and how it is produced. The need for air treatment basically results from 3 characteristics of compressed air.

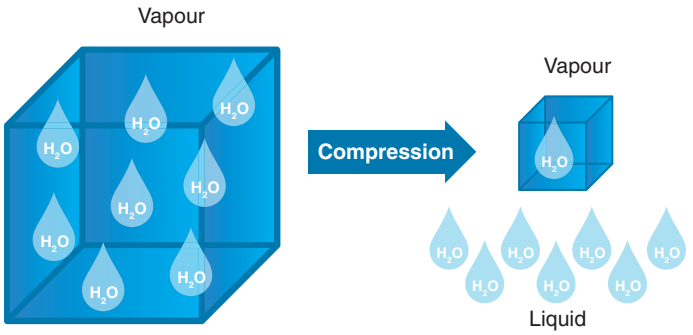
Compressed air is always wet

Contaminants

- Liquid water - water aerosols - water vapor

How are the contaminants formed?

As water is incompressible, the amount of moisture per m^3 increases when air is compressed. The maximum amount of moisture per m^3 air[1] is however limited for a certain temperature. Condensation will thus be formed when air is compressed.



8 m^3 ambient air

1 m^3 compressed air at 7 barg(e)

What problems can the contaminants cause?

- Corrosion of pipe lines
- Bad quality of the end product
- Malfunctioning of controls
- Build-up of ice
- Cultivation of micro-organisms

The Pneumatech solution

- Water separators
- Drains
- Refrigeration dryers
- Adsorption dryers

[1]The so-called holding capacity of moisture in air.

Compressed air is always contaminated

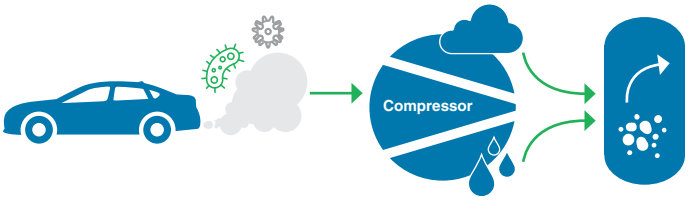
Contaminants

- Liquid oil - oil aerosols - oil vapor
- Dirt - microorganisms - pipescale
- Trace gases: carbon monoxide, sulfur dioxide, nitrous oxide

How are the contaminants formed?

Added by the compressor installation through oil lubricated compressors (oil), adsorption dryers and activated carbon filters (dirt), piping network and vessels (pipescale).

Trash in, trash out: oil vapors from car exhausts and industrial processes, atmospheric dirt and micro-organisms get sucked in by the compressor. As with water, their concentration – and thus importance – increases significantly after compression.



What problems can the contaminants cause?

- Damaged production equipment, leading to inefficiencies and increased costs
- Air pollution, creating unhealthy work environments
- Pollution of the condensate

The Pneumatech solution

- Coalescing filters for oil aerosols/particles
- Oil vapor filters
- Dust filters
- Oil-water separators
- Breathing air units

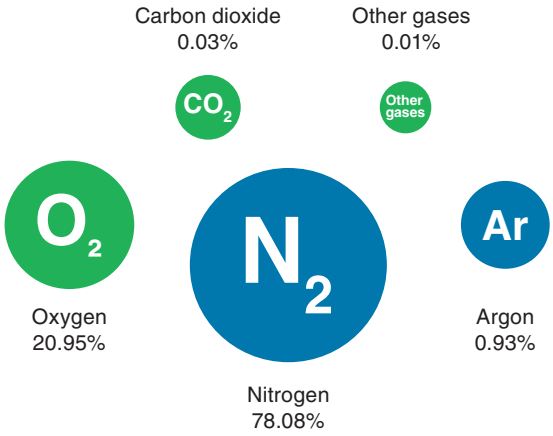
Compressed air composes of other gases

Contaminants

- Oxygen: contaminant if oxidation is unwanted
- Nitrogen: contaminant if oxidation is wanted

How are the contaminants formed?

Dry air is mainly composed of nitrogen (78%) and oxygen (21%). Air will keep the same nitrogen/oxygen ratio after compression, so additional treatment is needed to change this gas mix.



What problems can the contaminants cause?

- Oxygen causes oxidation, leading to explosions or fire of flammables (fast oxidation) or to rotting processes and corrosion of metals (slow oxidation).
- Nitrogen is an inert gas that can prevent oxidation to happen.

The Pneumatech solution

- PSA nitrogen generators
- Membrane nitrogen generators
- PSA oxygen generators

Optimal control & monitoring thanks to Pneumatech's Purelogic™ controller

The Purelogic™ Central Controller is the ideal complement to your dryers and gas generators. This state-of-the-art control solution will provide optimal control and monitoring of your machines, increased reliability and reduced energy use.

The built-in web server allows direct read-out of all important parameters, settings and service counters of your dryer, by a simple connection via a local area network. Machine status information can also be received and dryers remotely start/stopped through voltage-free contacts. Communication with industrial protocols such as Modbus and Profibus is also possible.

Adsorption Dryers

Pneumatech offers four different adsorption dryer technologies. Heatless dryers (PH) have the lowest initial investment cost, while zero-purge adsorption dryers (PB ZP) the lowest lifecycle cost. Heated purge (PE) and blower purge (PB) dryers balance between both.

No matter what your preference is, Pneumatech guarantees stable, dry air at the lowest operating costs and with excellent control and monitoring capabilities for each dryer you select.

PH 2 - 45 HE - Extruded profile heatless adsorption dryers

Features & Benefits

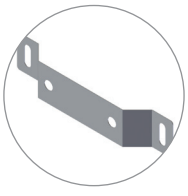
- Advanced energy management for lowest operating costs
  - Compressor synchronization
  - Purge nozzle optimization (optional)
  - PDP control (optional)
- High-quality, high-efficient desiccant, selected for the right application – molecular sieves
- Spring-loaded cartridges, hence minimizing the risk of crushed desiccant
- Counter-current regeneration for optimal energy efficiency and guaranteed dry air
- Designed for transportability & mountability
  - Dryer can be installed vertically or horizontally
  - Wall-mounting kit (optional)
- In & outlet can be reversed
- Low noise levels while purging
- High reliability and robust design

General Specifications

- Heatless adsorption dryers: extruded profile design
- Dew points achievable: -40°C/-40°F & -70°C/-94°F
- Pressure range: 4-16 barg/58-232 psig
- Ambient temperature range: 1-50°C/34-122°F
- Inlet temperature range: 1-60°C/34-140°F
- Power supply: 115VA 60Hz

Options

Purge nozzle optimization



Wall mounting kit

PDP control

Incorporating high-quality components, PH heatless adsorption dryers provide you with clean, dry air to extend the life of your equipment and products. Heatless adsorption dryers use dry, expanded purge air to remove moisture from the desiccant material.

PH 2-45 HE adsorption dryers are capable of drying air to a PDP of -70°C/-94°F, simply by reducing the flow, thanks to the use of carefully selected molecular sieves. The desiccant is housed in a robust extruded aluminum body, which can operate until 16 barg/232 psig (fatigue load). The dryers are equipped with a mounted pre-filter and an integrated after-filter as standard, can be installed vertically and can also be wall-mounted with a specially designed wall-mounting kit (optional).

The controller ensures the lowest operational costs thanks to compressor synchronization and the optional PDP control. LED's on the controller indicate whether power supply is connected, towers are pressurized and solenoids are functioning properly. It also provides with preventive maintenance information. Alarms can also be triggered remote thanks to the available voltage-free contact.

Technical specifications for PH 2 HE up to PH 45 HE (standard version, PDP -40 ˚C)

Specification	Unit	PH 2 HE	PH 4 HE	PH 6 HE	PH 11 HE	PH 15 HE	PH 20 HE	PH 25 HE	PH 35 HE	PH 45 HE
Nominal volume flow at dryer inlet [1]	l/s	1	2	3	5	7	10	12	17	22
	SCFM	2	4	6	11	15	21	25	36	46
Average purge air consumption	%	18	18	18	18	18	18	18	18	18
Inlet and outlet connections	G	1/4"	1/4"	1/4"	1/2"	1/2"	1/2"	1/2"	1/2"	1/2"
	NPT	1/4"	1/4"	1/4"	1/2"	1/2"	1/2"	1/2"	1/2"	1/2"
Pressure drop at max. flow	barg	0.012	0.075	0.185	0.01	0.04	0.075	0.125	0.21	0.34
	psig	0.17	1.09	2.68	0.15	0.58	1.09	1.81	3.05	4.93
Included pre-filter size	Super fine filter	Mini 3 C HE	Mini 3 C HE	Mini 3 C HE	TF 1 C HE	TF 1 C HE	TF 1 C HE	TF 1 C HE	TF 1 C HE	TF 1 C HE
Mass	Kg	7	9	11	19	22	25	29	35	44
	Lb	15.5	19.8	24.2	41.9	48.5	55.1	63.9	77.1	97
Height	mm	540	720	855	640	725	875	1015	1270	1505
	inch	21.2	28.3	33.6	25.1	28.5	34.4	39.9	50	59.2
Width	mm	197	197	197	320	320	320	320	320	320
	inch	7.7	7.7	7.7	12.5	12.5	12.5	12.5	12.5	12.5
Length	mm	106	106	106	149	149	149	149	149	149
	inch	4.1	4.1	4.1	5.8	5.8	5.8	5.8	5.8	5.8

1. Flow is measured at reference conditions: 1 bara and 20°C at operating pressure of 7 barg, inlet temperature 35°C & std PDP of -40°C at the outlet.

Flow correction factors due to air inlet pressure Kp

Operating pressure	barg	4	5	6	7	8	9	10	11	12	13	14	15	16
	psig	58	72	87	100	116	130	145	160	174	189	203	218	232
Pressure correction factor	Kp	0.62	0.75	0.87	1	1.12	1.25	1.37	1.5	1.62	1.75	1.87	2	2.12

Flow correction factors due to air inlet temperature Kt

Temperature	°C	20	25	30	35	40	45	50
	°F	68	77	86	95	104	113	122
Temperature correction factor	Kt	1.07	1.06	1.04	1	0.88	0.67	0.55

Flow correction factors due to pressure dew point Kdp

Dew point	°C	-40	-70
	°F	-40	-94
Dew point correction factor	Kdp	1	0.7

PH 55 - 550 HE - Extruded profile heatless adsorption dryers

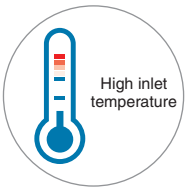
Features & Benefits

- Advanced energy management for lowest operating costs
  - Compressor synchronization
  - Purge nozzle optimization
  - PDP control (optional)
- Best-in-class performance thanks to unique valve and exhaust design (patent pending)
  - Lowest pressure drop during drying
  - Lowest purge loss by ensuring maximum purge air expansion during regeneration
- Low noise levels during purge and blow-off
- High-quality, high-efficient desiccant, selected for the right application
  - PDP -20°C/-3°F & PDP -40°C/-40°F: activated alumina
  - PDP -70°C/-94°F: molecular sieves
- Spring-loaded desiccant, minimizing the risk of crushing
- Counter-current regeneration for optimal energy efficiency and guaranteed dry air
- Designed for transportability & mountability
  - Wall-mounting kit for PH 55-190 HE (optional)
- Optimal control and monitoring thanks to the Purelogic™ controller (optional)
- Desiccant bags for easy service from the top

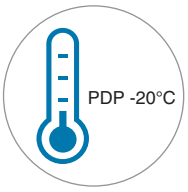
General Specifications

- Heatless adsorption dryers: extruded profile design
- Dew points achievable: -20°C/-3°F; -40°C/-40°F & -70°C/-94°F
- Pressure range: 4-14 barg/58-203 psig
- Ambient temperature range: 1-45°C/34-113°F
- Inlet temperature range: 1-50°C/34-122°F (For temperatures up to 60°C/140°F: see HIT option)
- Power supply: 230VAC 50/60Hz & 115VAC 50/60Hz

Options



High inlet temperature



PDP -20°C

PDP -70°C

Wall mounting kit

PDP control

Purelogic controller

IP65 protection

Incorporating high-quality components, PH heatless adsorption dryers provide you with clean, dry air to extend the life of your equipment and products. Heatless adsorption dryers use dry, expanded purge air to remove moisture from the desiccant material.

PH 55-550 HE adsorption dryers are available in 3 PDP variants: -20°C/-4°F , -40C°/-40°F and -70°C/-94°F, each optimized to provide the lowest purge loss. The unique manifold (patent pending) includes pilot air controlled 3/2-way valves, which switch fast and reliably. The pressure drop over the valves is reduced to a minimum. This does not only result in a low pressure drop over the dryer, but also ensures maximum purge air expansion during regeneration. The latter makes that the purge consumption of the dryers has been reduced significantly.

The desiccant is spring-loaded and housed in a robust extruded aluminum body, which can operate up to 14 barg/203 psig (fatigue load). The dryers are equipped with a mounted pre-filter and after-filter as standard and can also be wall-mounted with a specially designed wall-mounting kit (optional).

Operating costs are optimized at all times thanks to the availability of compressor synchronization and purge nozzle optimization as standard and PDP control as option. The full machine status can be checked on the display of the controller and the vessel pressure gauges on the unit.

The controller indicates whether power supply is connected, towers are pressurized, valves are functioning properly or preventive maintenance needs to be done. In case the optional PDP control is connected, the PDP value can monitored from the display. Alarms and warnings can also be triggered remote with the available voltage-free contacts.

Optionally the Purelogic™ can be used as central brain of the adsorption dryer.

The PurelogicTM offers impressive control and monitoring capabilities, and can communicate with industrial protocols as Modbus, Profibus or Ethernet/IP.

Technical specifications for PH 55 HE up to PH 550 HE (standard version, PDP -40 ˚C)

Specification	Unit	PH 55 HE	PH 75 HE	PH 95 HE	PH 120 HE	PH 140 HE	PH 190 HE	PH 230 HE	PH 275 HE	PH 350 HE	PH 420 HE	PH 550 HE
Nominal volume flow at dryer inlet (1)	l/s	25	35	45	55	65	90	110	130	165	195	260
	SCFM	53	74	95	117	138	191	233	275	350	413	551
Regeneration air consumption average at max. flow	%	16.5	16.5	16.5	16	16	16.5	16.5	16.5	16.5	17	17
Connection inlet/ outlet	G	1/2"	1"	1"	1"	1 1/2"	1 1/2"	1 1/2"	1 1/2"	1 1/2"	1 1/2"	2"
	NPT	1/2"	1"	1"	1"	1 1/2"	1 1/2"	1 1/2"	1 1/2"	1 1/2"	1 1/2"	2"
Pressure drop at max. flow	barg	0.031	0.065	0.114	0.18	0.278	0.114	0.18	0.278	0.18	0.278	0.278
	psig	0.45	0.94	1.65	2.61	4.03	1.65	2.61	4.03	2.61	4.03	4.03
Included pre & after filter size	Super fine filter	TF 3 C HE	TF 4 C HE	TF 5 C HE	TF 5 C HE	TF 6 C HE	TF 6 C HE	TF 6 C HE	TF 7 C HE	TF 8 C HE	TF 8 C HE	TF 9 C HE
	Dust filter	TF 3 S HE	TF 4 S HE	TF 5 S HE	TF 5 S HE	TF 6 S HE	TF 6 S HE	TF 6 S HE	TF 7 S HE	TF 8 S HE	TF 8 S HE	TF 9 S HE
Height	mm	1205	1205	1495	1495	1835	1495	1495	1835	1495	1835	1835
	inch	47.4	47.4	58.9	58.9	72.2	58.9	58.9	72.2	58.9	72.2	72.2
Width	mm	807	827	847	847	877	907	906	907	907	907	985
	inch	31.8	32.6	33.3	33.3	34.5	35.7	35.7	35.7	35.7	35.7	38.8
Length	mm	394	394	394	394	394	564	564	564	734	734	929
	inch	15.5	15.5	15.5	15.5	15.5	22.2	22.2	22.2	28.9	28.9	36.6
Mass	KG	100	109	128	140	165	217	234	276	331	389	500
	Lb	220.5	240.3	282.2	308.6	363.8	478.4	515.9	608.5	729.7	857.6	1102.3

*1. Flow is measured at Refernce Conditions: 1 bara and 20°C at operating pressure of 7 barg,inlet temperature 35°C & std PDP of -40°C at the outlet

Flow correction factors due to air inlet pressure												
Operating pressure	barg	4	5	6	7	8	9	10	11	12	13	14
	psig	58	72	87	100	116	130	145	160	174	189	203
Pressure correction factor	Kp	0.62	0.75	0.87	1	1.12	1.25	1.37	1.5	1.62	1.75	1.87

Flow correction factors due to air inlet temperature								
Temperature	°C	20	25	30	35	40	45	50
	°F	68	77	86	95	104	113	122
Temperature correction factor	Kt	1	1	1	1	0.84	0.67	0.55

PH 55 - 550 S - The cost-efficient alternative to PH 55-550 HE

Features & Benefits

- Advanced energy management for lowest operating costs
  - Compressor synchronization
  - Purge nozzle optimization (2 nozzles)
  - PDP control (optional)
- High reliability and low maintenance costs thanks to unique valve design (patent pending)
- High-quality desiccant, resulting in a consistent PDP of -20°C/-3°F or -40°C/-40°F
- Spring-loaded desiccant, minimizing the risk of crushing
- Counter-current regeneration for optimal energy efficiency and guaranteed dry air
- Designed for transportability & mountability
  - Wall-mounting kit for PH 55-140 S (optional)
- Advanced controller to monitor machine status at all times
- Desiccant bags for easy service from the top

General Specifications

- Heatless adsorption dryers: extruded profile design
- Dew points achievable: -20°C/-3°F & -40°C/-40°F
- Pressure range: 4-14 barg/58-203 psig
- Ambient temperature range: 1-45°C/34-113°F
- Inlet temperature range: 1-50°C/34-122°F
- Power supply: 230VAC 50/60Hz & 115VAC 50/60Hz

Options

Wall mounting kit

PDP control

Incorporating high-quality components, PH heatless adsorption dryers provide you with clean, dry air to extend the life of your equipment and products. Heatless adsorption dryers use dry, expanded purge air to remove moisture from the desiccant material.

PH 55-550 S adsorption dryers are available in 2 PDP variants: -20°C/-4°F and -40C°/-40°F. The unique manifold (patent pending) includes pilot air controlled 3/2-way valves, which switch fast and reliably.

The desiccant is spring-loaded and housed in a robust extruded aluminum body, which can operate up to 14 barg/203 psig (fatigue load). Pre- and afterfilters are delivered as standard with every dryer.

Operating costs are optimized at all times thanks to the availability of compressor synchronization and purge nozzle optimization as standard and PDP control as option. The full machine status can be checked on the display of the controller and the vessel pressure gauges on the unit. The controller indicates whether power supply is connected, towers are pressurized, valves are functioning properly or preventive maintenance needs to be done. In case the optional PDP control is connected, the PDP value can monitored from the display. Alarms and warnings can also be triggered remote with the available voltage-free contacts.

Technical specifications for PH 55 S up to PH 550 S (standard version, PDP -40 ˚C)

Specification	Unit	PH 55 S	PH 75 S	PH 95 S	PH 120 S	PH 140 S	PH 190 S	PH 230 S	PH 275 S	PH 350 S	PH 420 S	PH 550 S
Nominal volume flow at dryer inlet	l/s	25	35	45	55	65	90	110	130	165	195	260
	SCFM	53	74	95	117	138	191	233	275	350	413	551
Regeneration air consumption average at max. flow (1) (2)	%	18.5	18.5	18.5	18.5	18.5	18.5	18.5	18.5	18.5	18.5	18.5
Pressure drop at max. flow	barg	0.03	0.059	0.107	0.171	0.251	0.107	0.171	0.251	0.447	0.251	0.494
	psig	0.44	0.86	1.55	2.48	3.64	1.55	2.48	3.64	6.48	3.64	7.16
Connection inlet/ outlet	G	1"	1"	1"	1"	1"	1 1/2"	1 1/2"	1 1/2"	1 1/2"	1 1/2"	1 1/2"
	NPT	1"	1"	1"	1"	1"	1 1/2"	1 1/2"	1 1/2"	1 1/2"	1 1/2"	1 1/2"
Integrated filter model	Super fine filter	TF 2 C S	TF 3 C S	TF 4 C S	TF 5 C S	TF 5 C S	TF 6 C S	TF 6 C S	TF 6 C S	TF 7 C S	TF 8 C S	TF 8 C S
	Dust filter	TF 2 S S	TF 3 S S	TF 4 S S	TF 5 S S	TF 5 S S	TF 6 S S	TF 6 S S	TF 6 S S	TF 7 S S	TF 8 S S	TF 8 S S
Height	mm	1070	1115	1285	1465	1615	1285	1465	1615	1695	1615	1915
	Inch	42.1	43.9	50.6	57.7	63.6	50.6	57.7	63.6	66.7	63.6	75.4
Width	mm	620	620	620	620	620	620	620	620	620	620	620
	Inch	24.4	24.4	24.4	24.4	24.4	24.4	24.4	24.4	24.4	24.4	24.4
Length	mm	401	401	401	401	401	571	571	571	571	738	738
	Inch	15.8	15.8	15.8	15.8	15.8	22.5	22.5	22.5	22.5	29.1	29.1
Mass	KG	87	88	99	114	124	165	197	211	245	298	328
	Lb	191.8	194.0	218.3	251.3	273.4	363.8	434.3	465.2	540.1	657.0	723.1

*1. Flow is measured at reference conditions: 1 bara and 25°C at operating pressure of 7 barg,inlet temperature 35°C & std PDP of -40°C at the outlet.

Flow correction factors due to air inlet pressure Kp												
Operating pressure	barg	4	5	6	7	8	9	10	11	12	13	14
Pressure correction factor	Kp	0.62	0.75	0.87	1	1.12	1.25	1.37	1.5	1.62	1.75	1.87

Flow correction factors due to air inlet temperature Kt								
Temperature	°C	20	25	30	35	40	45	50
Temperature correction factor	Kt	1	1	1	1	0.84	0.67	0.55

PH 850 - 4400 - Heatless regenerative dryers

Features & Benefits

- Flanged vessels, optimally designed
  - Longer contact time/lower bed velocity/ reduced leakage
- Removable stainless steel screens
  - Screens and vessels can be inspected and cleaned
- Butterfly switching valves with SST disc
  - Better reliability and efficiency
- Full flow, soft seat safety relief valves
  - Adherence to strict safety standards
- Oversized mufflers with relief valves
  - Lower noise level during purge cycle
- Status memory on any controller
  - Resume cycle where it stopped, avoiding bed saturation
- Lifting eyes and forklift openings
  - Simplified installation
- Adjustable purge
  - Purge optimization with varying inlet pressure
- Remote Alarms (Free Contact)
  - Status information from a distance
- Load/Unload Contact (If wired, stops unit when compressor unloads)
  - Improved operation to match actual demand profile
- Large pneumatic line filter
  - Extended life time and better protection of control devices

General Specifications

- Design Pressure:
  165 psig/11 bar (Options: 232 psig/16 bar)
- Maximum Working Pressure:
  150 psig/10 bar (Options: 210 psig/14 bar)
- Pressure Dew Point:
  -40 °F/-40 °C (Options: -100 °F/-70 °C)
- Electrical Requirement: 115V—1ph—60 Hz (Options: 230V—1ph—60 Hz)
- Enclosure: NEMA 4 (Options: NEMA 4X, 7, 9)
- Improved Cycle Sight™ control with Remote Start/Stop (Options: Multi-Featured Purelogic™ Advanced Control)
- ASME Vessels/cULus Listed
  - CRN and filter options available
- Average purge is 15% of rated flow (Options: Dew Point Demand Control [DPD])

Pneumatech has been manufacturing energy efficient Regenerative dryers for 50 years. We are proud to introduce this new design heatless desiccant dryer with low pressure drop, improved controls, compact design and many other features you have come to expect from Pneumatech.

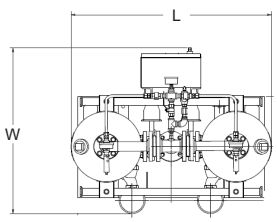
Technical specifications for PH 850 up to PH 4400

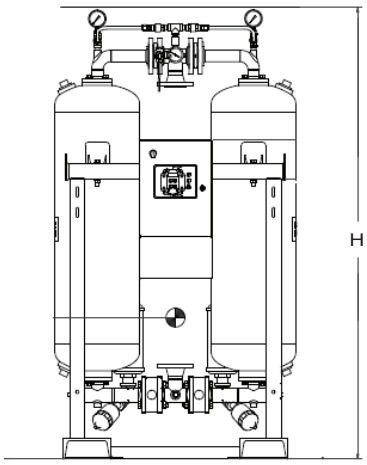
Specification		Unit	PH-850	PH-1050	PH-1220	PH-1500	PH-1700	PH-2000	PH-2600	PH-3000	PH-3400	PH-4400
SCFM Flow at -40°F PDP	165 psig*		850	1050	1220	1500	1700	2000	2600	3000	3400	4400
	232 psig*		**	**	**	**	**	**	**	**	**	**
SCFM Flow at -100°F PDP†	165 psig*		680	840	976	1200	1360	1600	2080	2400	2720	3520
	232 psig*		**	**	**	**	**	**	**	**	**	**
Avg. Power		kWh	0.01	0.01	0.01	0.01	0.01	0.01	0.01	0.01	0.01	0.01
In/Out Conn. Size		in	ANSI 3	ANSI 3	ANSI 3	ANSI 4	ANSI 4	ANSI 4	ANSI 4	ANSI 6	ANSI 6	C/F
Pressure Drop		psid	<3.0	<3.0	<3.0	<3.0	<3.0	<3.0	<3.0	<3.0	<3.0	<3.0
Length		in	47	47	47	54	54	54	67	67	67	C/F
Width		in	76	76	82	97	97	97	90	90	90	C/F
Height		in	106	106	98	106	106	106	131	131	131	C/F
Approx. Shipping Weight		lb	2300	2525	3150	4450	4675	5100	6100	7500	7900	C/F

* Reference pressure for 165 psig design is 100 psig (max 150 psig), for 232 psig design, reference pressure is 180 psig (max 210 psig). Reference temperature is 100 °F inlet to dryer

** Not a standard option, please send in quote request for Pneumatech Engineered Product

† If -100 °F/ -70 °C option is purchased





Correction Factor Example							
Pressure	psig	73	87	100	116	131	145
Des Press: 165 psig	bar	5	6	7	8	9	10
	F1	0.75	0.88	1	1.13	1.25	1.39

Correction Factor Example								
Inlet temperature	F	68	77	86	100	104	113	122
	C	20	25	30	38	40	45	50
-40 °F (AA)	F2	1	1	1	1	0.84	0.71	0.55

Correction Factor Example			
Dew Point	F	-40	-100
	C	-40	-70
	F3	1	0.8

Max inlet flow for below conditions of PH-850:
130 psig inlet pressure,
104 °F inlet temperature,
-40 °F point target
Nominal flow*F1*F2*F3 = 850*1.25*0.84*1 = 893 cfm

PE 850 - 4400 - Externally heated regenerative dryers

Features & Benefits

- Flanged larger diameter vessel
  - Longer contact time/lower bed velocity/ reduced leakage
- Removable stainless steel screen
  - Screens and vessels can be inspected and cleaned
- Butterfly switching valves with SST disc
  - Better reliability and efficiency
- Full flow, soft seat safety relief valves
  - Adherence to strict safety standards
- Oversized mufflers with relief valves
  - Lower noise level at blow off and less back pressure
- Status memory on any controller
  - Resume cycle where it stopped, avoiding bed saturation
- Lifting eyes and forklift openings
  - Simplified installation
- Adjustable purge
  - Purge optimization with varying inlet pressure
- Remote Alarms (Free Contact)
  - Status information from a distance
- Load/Unload Contact (If wired, stops unit when compressor unloads)
  - Improved operation to match actual demand profile
- Low watt density heater
  - Lower thermal shock to desiccant bed

General Specifications

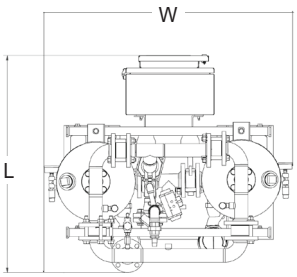
- Design Pressure:
  165 psig/11 bar (Options: 232 psig/16 bar)
- Maximum Working Pressure:
  150 psig/10 bar (Options: 210 psig/14 bar)
- Pressure Dew Point:
  -40 °F/-40 °C (Options: -100 °F/-70 °C)
- Electrical Requirement: 460V—3ph—60 Hz (Options: 575V—3ph—60 Hz)
- Enclosure: NEMA 4 (Options: NEMA 4X, 7, 9)
- Purelogic™ Advanced Control with Remote Start/Stop (Options: Pulse Purge Control [PPR])
- ASME Vessels/cULus Listed
  - CRN and filter options available
- Pressure Drop 3.0 psid or less on all models (Options: Dew Point Demand Control [DPD])

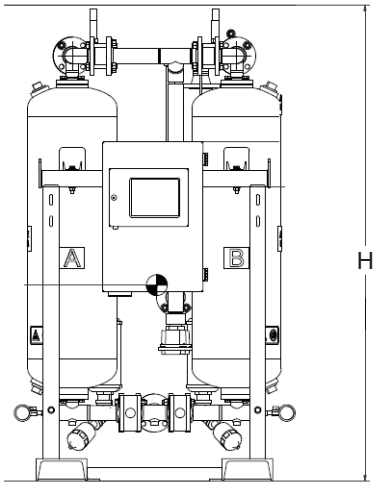
Pneumatech has been manufacturing energy efficient Regenerative dryers for 50 years. We are proud to introduce this new design externally heated desiccant dryer with low pressure drop, improved controls, compact design and many other features you have come to expect from Pneumatech.

Technical specifications for PE 850 up to PE 4400

Specification		Unit	PE-850	PE-1050	PE-1220	PE-1500	PE-1700	PE-2000	PE-2600	PE-3000	PE-3400	PE-4400
SCFM Flow at -40 °F PDP	165 psig*		850	1050	1220	1500	1700	2000	2600	3000	3400	4400
	232 psig*		**	**	**	**	**	**	**	**	**	**
SCFM Flow at -100 °F PDP†	165 psig*		680	840	976	1200	1360	1600	2080	2400	2720	3520
	232 psig*		**	**	**	**	**	**	**	**	**	**
Heater		kW	12.0	18.0	18.0	24.0	24.0	30.0	36.0	40.0	44.0	C/F
Avg. Power		kWh	7.9	10.8	11.8	14.1	15.8	18.0	22.3	26.3	29.0	C/F
In/Out Conn. Size		in	ANSI 3	ANSI 3	ANSI 3	ANSI 4	ANSI 4	ANSI 4	ANSI 4	ANSI 6	ANSI 6	C/F
Pressure Drop		psid	<3.0	<3.0	<3.0	<3.0	<3.0	<3.0	<3.0	<3.0	<3.0	<3.0
Length		in	47	46	47	54	54	54	67	67	67	C/F
Width		in	76	76	82	97	97	97	90	90	90	C/F
Height		in	106	106	98	106	106	106	131	131	131	C/F
Approx. Shipping Weight		lb	2300	2525	3150	4450	4675	5100	6100	7500	7900	C/F

* Reference pressure for 165 psig design is 100 psig (max 150 psig), for 232 psig design, reference pressure is 180 psig (max 210 psig). Reference temperature is 100 °F inlet to dryer
** Not a standard option, please send in quote request for Pneumatech Engineered Product
† If -100 °F/-70 °C option is purchased





Correction Factor Example							
Pressure	psig	73	87	100	116	131	145
Des Press: 165 psig	bar	5	6	7	8	9	10
	F1	0.75	0.88	1	1.13	1.25	1.39

Correction Factor Example								
Inlet temperature	F	68	77	86	100	104	113	122
	C	20	25	30	38	40	45	50
-40 °F (AA)	F2	1	1	1	1	0.84	0.71	0.55

Correction Factor Example			
Dew Point	F	-40	-100
	C	-40	-70
	F3	1	0.8

Max inlet flow for below conditions of PE-850:
130 psig inlet pressure,
104 °F inlet temperature,
-40 °F point target
Nominal flow*F1*F2*F3 = 850*1.25*0.84*1 = 893 cfm

PB 210 - 635 HE (P/ZP) - Blower purge/zero purge adsorption dryers

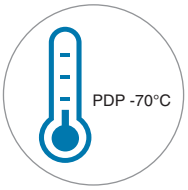
Features & Benefits

- Advanced energy management for lowest operating costs
  - Compressor synchronization
  - PDP control
  - Regeneration & cooling temperature control
  - Purge nozzle optimization (optional)
- Zero-purge variants for lowest life-cycle costs
  - Purge back-up mode for ambient conditions outside of limitations
- High-quality, high-efficient desiccant, selected for the right application
  - PDP -40°C/-40°F (std): silica gel WR & NWR
  - PDP -70°C/-94°F (optional): molecular sieves
- Minimal risk of crushed desiccant thanks to the sonic nozzle and the large vessel diameter
- Counter-current regeneration for optimal energy efficiency and guaranteed dry air
- High reliability and robust design
- Low noise levels while purging
- Designed for transportability
- High efficient heaters, designed for maximum lifetime and minimal risk
- Compact, efficient and reliable side-channel centrifugal blower
- Optimal control and monitoring thanks to the Purelogic™ controller

General Specifications

- Blower purge & zero purge adsorption dryers: welded vessel design
- Dew points achievable: -40°C/-40°F & -70°C/-94°F (-70°C/-94°F only with Purge Cooled option)
- Pressure range: 4-14 barg/58-203 psig
- Ambient temperature range: 1-45°C/34-113°F
- Inlet temperature range: 1-50°C/34-122°F
- Power supply: 400VAC 50Hz; 440-460VAC 60Hz
- ASME & CRN Vessels/cULus Listed

Options



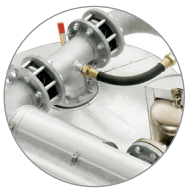
-70°C PDP variant available
(only available on blower purge variants)

Reverse in and outlet pipe

NEMA 4 electrical enclosure

Insulated vessels

Inlet blower filters



Purge nozzle optimization

PB dryers are for customers who focus on energy efficiency and low lifecycle costs, while maintaining the highest standards in air purity. PB dryers use heated blower purge air to remove moisture from the desiccant material and have therefore no purge loss during regeneration. The Zero Purge variants reduce life cycle cost even further by also eliminating purge loss during cooling.

PB 210-635 HE adsorption dryers are capable of drying air to a PDP of -40°C/-40°F as standard and -70°C/-94°F as option for purge units. The desiccant is housed in welded vessels, which are coated and can operate up to 14.5 barg/210 psig (fatigue load). All dryers are standard equipped with 2 coalescing pre-filters before and 1 particulate filter after the dryer.

Operating costs are reduced to the absolute minimum thanks to PDP control, regeneration & cooling temperature control and compressor synchronization; which are all integrated in the Purelogic™ controller. Zero Purge variants are equipped with a purge back-up mode which switches the dryer to purge cooling mode in case PDP could not be met at ambient conditions outside of limitations. The Purelogic™ also ensures maximum reliability by monitoring the most important parameters of the dryer and offers impressive control and monitoring capabilities.

Technical specifications for PB 210 HE up to PB 635 HE (ZP) (standard version, PDP -40˚C)

Specification	Unit	PB 210HE	PB 320 HE	PB 390 HE	PB 530 HE	PB 635 HE	PB210HEZP	PB320HEZP	PB390HEZP	PB530HEZP	PB 635 HE ZP
Cooling Mode	-	Purge	Purge	Purge	Purge	Purge	Zero Purge	Zero Purge	Zero Purge	Zero Purge	Zero Purge
Nominal volume flow at dryer inlet(1)	l/s	100	150	185	250	300	100	150	185	250	300
	SCFM	212	318	392	530	636	212	318	392	530	636
Purge air consumption average	%	2	2	2	2	2	0	0	0	0	0
Pressure Drop Over Dryer	barg	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2
	psig	2.90	2.90	2.90	2.90	2.90	2.90	2.90	2.90	2.90	2.90
Inlet and outlet connections	G	1 ½”	1 ½”	1 ½”	2”	2”	1 ½”	1 ½”	1 ½”	2”	2”
	NPT	1 ½”	1 ½”	1 ½”	2”	2”	1 ½”	1 ½”	1 ½”	2”	2”
Included pre and after filters	Fine filter	TF 6 G HE	TF 7 G HE	TF 8 G HE	TF 9 G HE	TF 9 G HE	TF 6 G HE	TF 7 G HE	TF 8 G HE	TF 9 G HE	TF 9 G HE
	Super fine filter	TF 6 C HE	TF 7 C HE	TF 8 C HE	TF 9 C HE	TF 9 C HE	TF 6 C HE	TF 7 C HE	TF 8 C HE	TF 9 C HE	TF 9 C HE
	Dust filter	TF 6 S HE	TF 7 S HE	TF 8 S HE	TF 9 S HE	TF 9 S HE	TF 6 S HE	TF 7 S HE	TF 8 S HE	TF 9 S HE	TF 9 S HE
Height	mm	1720	1770	1770	1816	1853	1855	1891	1891	1969	2006
	inch	67.7	69.7	69.7	71.5	73.0	73.0	74.4	74.4	77.5	79.0
Width	mm	770	870	870	955	1010	840	966	966	1098	1123
	inch	30.3	34.3	34.3	37.6	39.8	33.1	38.0	38.0	43.2	44.2
Length	mm	1250	1300	1300	1345	1425	1174	1360	1360	1580	1507
	inch	49.2	51.2	51.2	53.0	56.1	46.2	53.5	53.5	62.2	59.3
Mass	Kg	640	680	710	775	820	400	498	537	663	765
	Lb	1411	1499	1565	1709	1808	882	1098	1184	1462	1687

1. Flow is measured at reference conditions: 1 bara and 20°C at operating pressure of 7 barg,inlet temperature 35°C & std PDP of -40°C at the outlet.
(For ZP versions inlet temperature is 33°C)

Flow correction factors due to air inlet pressure

Operating pressure	barg	4.5	5	6	7	8	9	10	11	12	13	14
	psig	65	72	87	100	116	130	145	160	174	189	203
Pressure correction factor	Kp	0.687	0.75	0.88	1	1.13	1.25	1.38	1.5	1.62	1.74	1.86

Flow correction factors due to air inlet temperature (For -40°C PDP Units with Silica Gel)

Temperature	°C	20	25	30	35	40	45
	°F	68	77	86	95	104	113
Temperature correction factor	Kt	1	1	1	1	0.75	0.55

Flow correction factors due to air inlet temperature (For -70°C PDP Units with Molecular Sieves)

Temperature	°C	20	25	30	35	40	45	50	55
	°F	68	77	86	95	104	113	122	131
Temperature Correction Factor	Kt	1	1	1	1	1	0.78	0.61	0.49

Flow correction factors due to Pressure Dew Point (For 11 barg Units)

Dew point	°C	0	-40	-70
	°F	32	-40	-94
Dew point correction factor	Kdp	1	1	0.8

PB 850 - 4400 - Blower purge regenerative dryers

Features & Benefits

- Flanged vessels, optimally designed
  - Longer contact time/lower bed velocity/ reduced leakage
- Removable stainless steel screens
  - Screens and vessels can be inspected and cleaned
- Butterfly switching valves with SST disc
  - Better reliability and efficiency
- Full flow, soft seat safety relief valves
  - Adherence to strict safety standards
- Oversized mufflers with relief valves
  - Lower noise level during purge cycle
- Status memory on Advanced Control
  - Resume cycle where it stopped, avoiding bed saturation
- Lifting eyes and forklift openings
  - Simplified installation
- Adjustable purge
  - Purge optimization with varying inlet pressure
- Remote Alarms (Free Contact)
  - Status information from a distance
- Load/Unload Contact (If wired, stops unit when compressor unloads)
  - Improved operation to match actual demand profile
- Low watt density heater
  - Lower thermal shock to desiccant bed
- Low kW centrifugal blower
  - Reduced power consumption

General Specifications

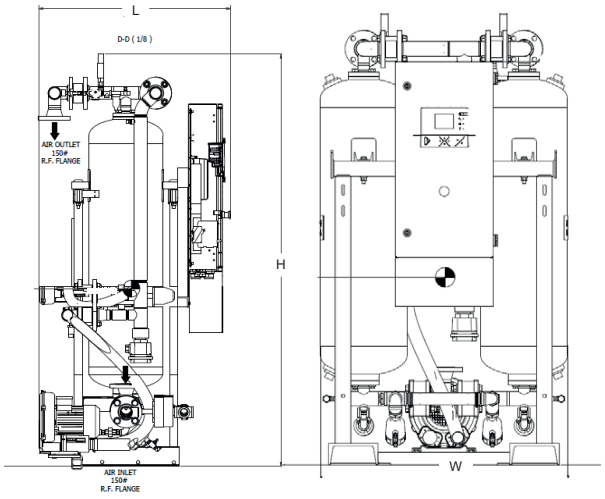
- Design Pressure PB-850 to 4400: 165 psig/11 bar (Options: 232 psig/16 bar)
- Maximum Working Pressure: 150 psig/10 bar (Options: 210 psig/14 bar)
- Pressure Dew Point: -40 °F/-40 °C (Options: -100 °F/-70 °C)
- Electrical Requirement: 460V—3ph—60 Hz (Options: 575V—3ph—60 Hz)
- Enclosure: NEMA 4 (Options: NEMA 4X, 7, 9)
- Purelogic™ Advanced Control with Remote Start/Stop (Options: 4-20mA Remote Dew Point Output)
- ASME Vessels/cULus Listed
  - CRN and filter options available
- Presure Drop <3.0 psid on all models (Options: Dew Point Demand Control [DPD])

Pneumatech has been manufacturing energy efficient Regenerative dryers for 50 years. We are proud to introduce this new design blower purge heated dryer with low pressure drop, improved controls, compact design and many other features you have come to expect from Pneumatech.

Technical specifications for PB 850 up to PB 4400

Specification		Unit	PB-850	PB-1050	PB-1220	PB-1700	PB-2000	PB-2600	PB-3000	PB-3400	PB-4400
SCFM Flow at -40°F PDP	165 psig*		850	1050	1220	1700	2000	2600	3000	3400	4400
	100 psig @ 232 design*		**	**	**	**	**	**	**	**	**
	180 psig @ 232 design*		**	**	**	**	**	**	**	**	**
Heater and Blower		kW	12.95	14.05	20.55	31.60	32.50	42.30	51.50	51.50	C/F
Avg. Power†		kWh	7.2	8.9	10.6	16.4	16.4	24.3	33.0	33.0	C/F
In/Out Conn. Size		in	ANSI 3	ANSI 3	ANSI 3	ANSI 4	ANSI 4	ANSI 4	ANSI 6	ANSI 6	C/F
Pressure Drop		psid	2.32	2.32	2.32	2.32	2.32	2.32	1.6	1.6	<3.0
Length		in	50	50	50	57	57	57	99	99	C/F
Width		in	77	77	83	97	97	97	106	106	C/F
Height		in	106	106	98	107	107	128	117	117	C/F
Approx. Shipping Weight		lb	2700	2925	3625	5325	5800	6775	9025	9500	C/F

* Reference pressure for 165 psig design pressure is 100 psig (max 150 psig). For 232 design, reference pressure is 180 psig (max 210 psig), reference temperature is 100 °F inlet to dryer.
** Not a standard option, please send in quote request for Pneumatech Engineered Product
† At 100 psig operating and -40 °F PDP



Correction Factor Example								
Pressure	psig	73	87	100	116	131	145	
Des Press: 165 psig	bar	5	6	7	8	9	10	
	F1	0.75	0.88	1	1.13	1.25	1.39	

Correction Factor Example								
Inlet temperature	F	68	77	86	100	104	113	122
	C	20	25	30	38	40	45	50
-40 °F (AA)	F2	1	1	1	1	0.84	0.71	0.55

Correction Factor Example			
Dew Point	F	-40	-100
	C	-40	-70
	F3	1	0.8

Max inlet flow for below conditions of PB-850:
131 psig inlet pressure,
104 °F inlet temperature,
-40 °F point target
Nominal flow*F1*F2*F3 = 850*1.25*0.84*1 = 893 cfm

In-house design & manufacturing

Within Pneumatech we design and produce all our core drying, filtration and gas generator products in-house. We invest 3% of our total revenues in R&D. This results in an expert know-how of drying & filtration mechanisms, state-of-the-art test facilities and breakthrough innovations. From operations side, we distinct ourselves with our high level of automation and quality control in triple certified manufacturing production plants.

LLOYD'S REGISTER · LRQA
ISO 9001

LLOYD'S REGISTER · LRQA
ISO 14001

LLOYD'S REGISTER · LRQA
ISO 18001

Refrigeration dryers

With our refrigeration dryers too, we let you choose between investment cost and lifecycle cost.

Pneumatech's COOL range is our robust, no-frills drying solution, meant for basic condensate removal in your compressed air system. With the AD dryers we guarantee dry air through real-time PDP monitoring, while also reducing power consumption and compressed air losses. Our premium AC dryers optimize the energy consumption based on the actual compressed air demand, through energy saving algorithms or variable speed technology.

AD 10 - 3000 - Non-cycling refrigeration dryers

General specifications

- Non-cycling refrigeration dryers
- Operating Pressure:
  - AD10 - 50: 4-16 barg/60-232 psig
  - AD75 - 3000: 4-13 barg/60-188 psig
- Max. inlet temperature: 55°C/113°F
- Flow rate: 21 - 5040 m³/hr/ 12-2966 cfm[1]
- Pressure dew point: 3°C/37°F (ISO 8573 - 1:2010 class 4)
- Power supply:
  - AD10 - 250: 230VAC 50/60 Hz
  - AD300 - 3000: 400V/50Hz; 380V/60Hz; 460V/60Hz
- Refrigerant: R134a (AD10 - 50); R410A (AD125 - 1250) & R452A (AD75 - 100 & AD1600 - 3000)

Refrigeration Dryers: AD Series (10-3000) Non cycling

AD 10-50

Features & Benefits

- Stable performance and guaranteed dew point of 3°C/37°F
- Ingeniously designed components to ensure maximum performance
  - Hot gas bypass valve to prevent freezing at lower loads
  - Zero-loss electronic drain to prevent loss of valuable compressed air
  - Brazed plate heat exchanger with integrated water separator and air-to-air heat exchange
- R134a refrigerant gas: low global warming impact, zero ozone depletion
- Digital display with real-time PDP monitoring
- Easy plug-and-play installation

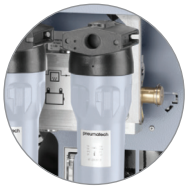
AD 75-100

Features & Benefits

- Stable performance and guaranteed dew point of 3°C/37°F
- Ingeniously designed components to ensure maximum performance
  - Hot gas bypass valve to prevent freezing at lower loads
  - Zero-loss electronic drain to prevent loss of valuable compressed air
  - Aluminium block heat exchanger with integrated water separator and air-to-air heat exchange
- Environmental safe refrigerant gases R452A
- Digital display with real-time PDP monitoring
- Easy plug-and-play installation

Options

Filter support



Bypass valve

Pneumatech's AD 10-3000 non-cycling refrigeration dryers are designed to protect your compressed air system by lowering the presence of moisture in the compressed air. With a stable dew point as low as 3°C/37°F these dryers provide a highly efficient and reliable solution for your drying needs. Thanks to the new controller with digital display, real time PDP monitoring is possible. The zero-loss electronic drains avoid compressed air losses. The well-designed heat exchangers ensure maximum cooling efficiency, making the AD dryers a genuine air drying solution in industrial applications.

The AD125-1250 range is equipped with the winning combination: rotary compressors and R410A refrigerant. This combination is up to 30% more energy efficient, requires 19% less refrigerant gas and is 100% compliant with European regulation EU No 517/2014, hereby significantly reducing the ecological footprint of these dryers. Rotary compressors are moreover very reliable thanks to the low vibration levels and limited mechanical load. R410A guarantees stable evaporation, which makes the pressure dew point of 3°C/37°F possible.

AD 125-250

Features & Benefits

- Stable performance and guaranteed dew point of 3°C/37°F
- Rotary compressors and R410A refrigerant: the winning combination
  - 30% more energy efficient
  - Requires 19% less refrigerant gas
  - Extremely reliable: low vibration levels and limited mechanical load
- Ingeniously designed components to ensure maximum performance
  - Hot gas bypass valve to prevent freezing at lower loads
  - Zero-loss electronic drain to prevent loss of valuable compressed air
  - Aluminium block heat exchanger with integrated water separator and air-to-air heat exchange
- Digital display with real-time PDP monitoring and voltage-free contact for remote alarm
- Easy plug-and-play installation

AD 300-1250

Features & Benefits

- Stable performance and guaranteed dew point of 3°C/37°F
- Rotary compressors and R410A refrigerant: the winning combination
  - 30% more energy efficient
  - Requires 19% less refrigerant gas
  - Extremely reliable: low vibration levels and limited mechanical load
- Ingeniously designed components to ensure maximum performance
  - Hot gas bypass valve to prevent freezing at lower loads
  - Zero-loss electronic drain to prevent loss of valuable compressed air
  - Aluminium block heat exchanger with integrated water separator and air-to-air heat exchange
- Advanced controlling and monitoring thanks to the controller installed
  - Digital PDP display
  - Remote start/stop
  - Voltage-free contact for general alarm
- Easy plug-and-play installation

AD1600 - 3000

Features & Benefits

- Stable performance and guaranteed dew point of 3°C/37°F.
- Ingeniously designed components to ensure maximum performance
  - Hot gas bypass valve to prevent freezing at lower loads
  - Zero-loss electronic drain to prevent loss of valuable compressed air
  - Aluminium block heat exchanger with integrated water separator and air-to-air heat exchange
- Environmental safe refrigerant gases R452A
- Advanced controlling and monitoring
  - Digital PDP display
  - Remote start/stop
  - Voltage-free contact for general alarm
- Easy plug-and-play installation

[1] Flow is measured at reference conditions: ambient pressure of 1 bara and 25°C at operating pressure of 7 barg, inlet temperature 35°C .

AD 10 - 3000 - Non-cycling refrigeration dryers

Technical specifications for AD 10-3000 50Hz

Pneumatech Variants → Specifications ↓		AD 10	AD 15	AD 25	AD 35	AD 50	AD 75	AD 100	AD 125	AD 150	AD 175	AD 200	AD 250	AD 300	AD 360	AD 500	AD 600	AD 750	AD 1000	AD 1250	AD 1600	AD 1800	AD 2500	AD 3000
Flow[1]	l/s	5.8	10.0	14.2	20.0	30.6	39.2	50.0	60.0	68.3	86.7	108.3	128.3	166.7	200.0	250.0	300.0	400.0	500.0	583.3	750.0	833.3	1166.7	1400.0
	SCFM	10	15	25	35	50	75	100	125	150	174	200	250	300	360	500	600	750	1000	1250	1600	1800	2500	3000
Nominal electric power	kW	0.13	0.164	0.19	0.266	0.284	0.674	0.716	0.66	0.663	0.835	1.016	1.136	1.319	1.631	1.889	2.11	3.26	3.89	4.75	6.715	6.8	10.2	12.3
Power Supply/ Voltage/Phase	V/Hz/Ph	115 60 1 or 230 60 1	115 60 1 or 230 60 1	115 60 1 or 230 60 1	115 60 1 or 230 60 1	115 60 1 or 230 60 1	115 60 1 or 230 60 1	115 60 1 or 230 60 1	115 60 1 or 230 60 1	230 60 1	230 60 1	230 60 1	230 60 1 or 460 60 3	460 60 3	460 60 3	460 60 3	460 60 3	460 60 3	460 60 3	460 60 3	460 60 3	460 60 3	460 60 3	460 60 3
Max Operating Pressure	bar	16	16	16	16	16	14	14	14	14	14	14	14	14	14	14	14	14	14	14	14	14	14	14
	psi	232	232	232	232	232	203	203	203	203	203	203	203	203	203	203	203	203	203	203	203	203	203	203
Refrigerant Gas		R134a	R134a	R134a	R134a	R134a	R134a	R134a	R410A	R410A	R410A	R410A	R410A	R410A	R410A	R410A	R410A	R410A	R410A	R410A	R452A	R452A	R452A	R452A
Inlet and Outlet Connections	inches/ DIN	3/4"M	3/4"M	3/4"M	3/4"M	3/4"M	1"F	1"F	1" 1/2F	1" 1/2F	1" 1/2F	1" 1/2F	1" 1/2F	2"F	2"F	2"F	2"F	3"M	3"M	3"M	DN 125	DN 125	DN 125	DN 125
Dimensions	L (mm)	350	350	350	350	350	370	370	460	460	460	580	580	735	735	735	735	1020	1020	1020	1020	1020	1020	1020
	L (inch)	13.8	13.8	13.8	13.8	13.8	14.6	14.6	18.1	18.1	18.1	22.8	22.8	28.9	28.9	28.9	28.9	40.2	40.2	40.2	40.2	40.2	40.2	40.2
	W (mm)	493	493	493	493	493	498	498	558	558	558	588	588	898	898	898	898	1083	1083	1083	1121	2099	2099	2099
	W (inch)	19.4	19.4	19.4	19.4	19.4	19.6	19.6	22.0	22.0	22.0	23.1	23.1	35.4	35.4	35.4	35.4	42.6	42.6	42.6	44.1	82.6	82.6	82.6
	H (mm)	450	450	450	450	450	764	764	789	789	789	899	899	962	962	962	962	1526	1526	1526	1526	1535	1535	1535
	H (inch)	17.7	17.7	17.7	17.7	17.7	30.1	30.1	31.1	31.1	31.1	35.4	35.4	37.9	37.9	37.9	37.9	60.1	60.1	60.1	60.1	60.4	60.4	60.4
Weight	kg	19	19	20	25	27	44	44	53	60	65	80	80	128	146	158	165	325	335	350	380	550	600	650
	Lb	41.9	41.9	44.1	55.1	59.5	97.0	97.0	116.8	132.3	143.3	176.4	176.4	282.2	321.9	348.3	363.8	716.5	738.5	771.6	837.8	1212.5	1322.8	1433.0

1. Flow is measured at reference conditions: ambient pressure 14.5 psi, inlet temperature 100°F, ambient temperature 100°F, inlet pressure 100 psi

Correction factors for ambient temperature

Room temperature	°C	25	30	35	40	45								
	A	1.00	0.92	0.84	0.80	0.74	(AD 10-250)							
		1.00	0.91	0.81	0.72	0.62	(AD 300-3000)							
Operating temperature	B	1.24	1.00	0.82	0.69	0.58	0.45	(AD 10-250)						
		1.00	1.00	0.82	0.69	0.58	0.49	(AD 300-3000)						
Operation pressure	bar	5	6	7	8	9	10	11	12	13	14	15	16	
	C	0.90	0.96	1.00	1.03	1.06	1.08	1.10	1.12	1.13	1.15	1.16	1.15	(AD 10-250)
		0.90	0.97	1.00	1.03	1.05	1.07	1.09	1.11	1.12	-	-	-	(AD 300-3000)

ADA 25 - 125 - Non-cycling hi-temp refrigerated dryers

Features & Benefits

- No air loss demand drain
  - Eliminates water, oil and dirt from air system while saving energy
- Units rated to 39 °F or 50 °F dewpoint
  - Prevents damage to pneumatic tools and cylinders, adding to their lifetime use
- Air Inlet up to 180 °F (82 °C)
  - No separate aftercooler needed
- Plate and frame heat exchanger with integrated air-to-air HX
  - Durability and helps eliminate pipe “sweating”
- cULus listed
  - Unit suitable for all municipalities and Canada
- Durable powder-coated cabinet
  - Long Life

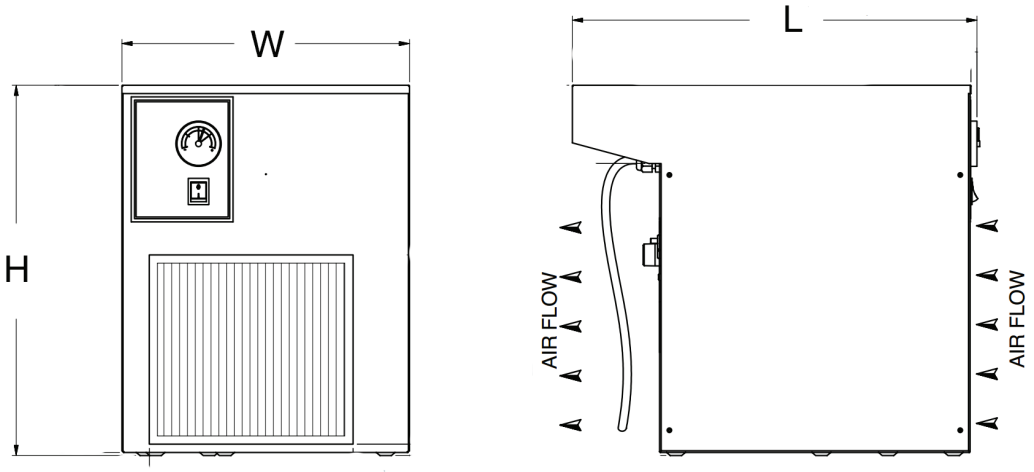
General Specifications

- Designed for easy four-step installation:
  1. Assemble optional coalescing pre-filter to air inlet connection
  2. Connect compressor air outlet to optional pre-filter at air inlet connection
  3. Pipe the connection to plant air system from optional after-filter or air outlet
  4. Electrical three-pronged plug connects to grounded wall connection
- Max. working pressure:
  232 psig (16 bar)
- Inlet Temperature:
  180 °F (82 °C)
- Ambient Temperature:
  40 °F min. 100 °F max.

Note: Capacity and kW ratings are at full load at CAGI ADF-100 standard conditions of 95 °F (35 °C) ambient and 125 psig (8.6 bar). Compressed air inlet temperature is rated at the extreme condition of 180 °F (82 °C).

Technical specifications for ADA 25-125						
Pneumatech Variants → Specifications ↓	**Unit**	**ADA-25**	**ADA-50**	**ADA-75**	**ADA-100**	**ADA-125**
39 °F PDP scfm*		20	40	60	80	100
50 °F PDP scfm*		25	50	75	100	125
Operating kW	kW	0.42	0.84	1.69	1.63	2.03
In/Out Conn. Size	in	NPT 3/4 (F)	NPT 1 (F)	NPT 3/4 (F)	NPT 3/4 (F)	NPT 3/4 (F)
Max. Working Pressure	psig	232 psig	232 psig	232 psig	232 psig	232 psig
Refrigerant Type		R134a	R404A	R404A	R404A	R404A
Length	in	22	26	26	26	26
Width	in	16	21	21	21	21
Height	in	25	39	39	48	48
Approx. Shipping Weight	lb	57	108	168	231	236

* scfm flow at 180 °F inlet, 125 psig inlet and 95 °F ambient temperature.



PDP (Pressure Dew Point) Indicator

Increased dryer information display

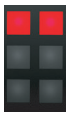
Alarm (high/low dewpoint, fan probe failure or PDP probe failure)

Dryer Power On

Fan in rotation

PDP Alarms:

High PDP



Low PDP (freezing problems)

AC 15 - 600 - Cycling refrigeration dryers

Features & Benefits

- Premium energy efficiency
  - Energy-saving & flow control: adapt energy consumption to the real load
  - Lowest pressure drop over heat exchanger and air piping
  - Zero-loss drains
- Strong performance & reliability
  - Stable pressure dew point as low as 3°C
  - Guaranteed drying performance in wide range of ambient temperatures
- Optimal control and monitoring
  - Energy-saving control
  - Voltage-free contact for remote alarm
  - Auto-restart after voltage-failure
  - Communication via industrial protocols like Modbus, Profibus or Ethernet/IP (for AC250-600 only)
- Easy installation and maintenance at low cost
  - Pipe connections on top
  - Long service intervals
  - Easy access to key components

General Specifications

- AC refrigeration dryers: cycling type
- Operating pressure: 4-16 barg/58-232 psig (4-14 barg/58-189 psig from AC 125 onwards)
- Max. inlet temperature: 60°C/140°F
- Flow rate : 22-1026 m³/hr (13-604 cfm)[1]
- Pressure dew point: 3°C/37°F (ISO 8573-1:2010 class 4)
- Power supply: 115/230VAC 50/60 Hz
- Refrigerant: R134a (AC 15-100), R410a (AC 125-600)

Options

Integrated high efficiency line filters

Electric panel protection IP 54

[1] Flow is measured at reference conditions: ambient pressure of 1 bara and 25°C at operating pressure of 7 barg, inlet temperature 35°C .

Pneumatech's AC range offers premium refrigeration drying technology at the lowest operational costs. All AC dryers are equipped with our proprietary energy saving algorithm, which adapts the energy consumption to the real load by continuously monitoring the ambient temperature and the pressure dewpoint. In this way, the risk of downstream corrosion is reduced to zero at all times. When there is less cooling needed, the refrigerant compressor stops and power consumption is significantly reduced, with savings up to 50%.

AC250-600 dryers are also equipped with a flow switch which detects whether there is flow going through the dryer; and shuts down the refrigerant compressor when there is no flow (even if the energy saving algorithm would not be activated). To make these energy saving functionalities work, the AC range makes use of advanced controllers, which communicate through voltage-free contacts (for AC15-200) or industrial protocols like Modbus, Profibus or Ethernet/IP (for AC250-600).

Premium energy efficiency is also guaranteed thanks to low pressure drops over the heat exchangers, zero-loss drains and our winning combination: rotary compressors and R410A refrigerant on AC125-600. This combination is up to 30% more energy efficient, requires 19% less refrigerant gas and is 100% compliant with European regulation EU No 517 / 2014.

Technical specifications for AC 15-600 50Hz Aircooled

Pneumatech Variant → Specifications ↓	Units	AC-15	AC-20	AC-30	AC-40	AC-50	AC-65	AC-85	AC-100	AC-125	AC-150	AC-200	AC-250	AC-300	AC-350	AC-450	AC-500	AC-600
Flow[1]	l/s	6	10	15	20	25	30	40	50	60	70	95	120	150	185	220	245	285
	SCFM	13	21	32	42	53	64	85	106	127	148	201	254	318	392	466	519	604
Power consumption	kW	0.2	0.2	0.33	0.41	0.41	0.41	0.6	0.5	0.7	0.7	0.89	1	1	1.4	1.9	1.9	2.2
	hp	0.27	0.27	0.44	0.55	0.55	0.55	0.80	0.67	0.94	0.94	1.19	1.34	1.34	1.88	2.55	2.55	2.95
Pressure drop over dryer	barg	0.07	0.11	0.12	0.12	0.17	0.25	0.2	0.2	0.21	0.28	0.25	0.11	0.15	0.22	0.12	0.18	0.22
	psig	1.02	1.60	1.74	1.74	2.47	3.63	2.90	2.90	3.05	4.06	3.63	1.59	2.18	3.19	1.74	2.61	3.19
Refrigerant type		R134a	R134a	R134a	R134a	R134a	R134a	R134a	R134a	R410A	R410A	R410A	R410A	R410A	R410A	R410A	R410A	R410A
Dimensions	L (mm)	496	496	496	496	496	496	716	716	792	792	792	882	882	948	948	948	948
	L (inch)	19.5	19.5	19.5	19.5	19.5	19.5	28.2	28.2	31.2	31.2	31.2	34.7	34.7	37.3	37.3	37.3	37.3
	W (mm)	377	377	377	377	377	377	380	380	500	500	500	661	661	802	802	802	802
	W (inch)	14.8	14.8	14.8	14.8	14.8	14.8	15.0	15.0	19.7	19.7	19.7	26.0	26.0	31.6	31.6	31.6	31.6
	H (mm)	461	461	461	461	461	461	676	676	680	680	680	1015	1015	1026	1026	1026	1026
	H (inch)	18.1	18.1	18.1	18.1	18.1	18.1	26.6	26.6	26.8	26.8	26.8	40.0	40.0	40.4	40.4	40.4	40.4
Inlet and Outlet Connections		ISO7-R3/4"(m)	ISO7-R3/4"(m)	ISO7-R3/4"(m)	ISO7-R3/4"(m)	ISO7-R3/4"(m)	ISO7-R3/4"(m)	ISO7-R1"(m)	ISO7-R1"(m)	ISO7-R1"(m)	ISO7-R1"(m)	ISO7-R1"(m)	ISO7-R1 1/2"(m)	ISO7-R1 1/2"(m)	ISO7-R2 1/2"(m)	ISO7-R2 1/2"(m)	ISO7-R2 1/2"(m)	ISO7-R2 1/2"(m)
Weight	kg	27	27	32	34	34	34	56	57	82.4	82.4	109.4	170	170	185	197	197	197
	lbs	60	60	71	75	75	75	123	126	182	182	241	375	375	408	434	434	434

1. Flow is measured at reference conditions: ambient pressure of 1 bara and 25°C at operating pressure of 7 barg, inlet temperature 35°C .

K1 Flow correction factors due to compressed air inlet temperature and/or pressure dewpoint (PDP) - 50Hz units

Temperature		°C	25	30	35	40	45	50	55	60
		°F	77	86	95	104	113	122	131	140
PDP	3°C	37°F	1,2	1,1	1	0,85	0,72	0,6	0,49	0,37
	5°C	41°F	1,35	1,23	1,11	0,94	0,8	0,67	0,55	0,42
	7°C	45°F	1,5	1,35	1,22	1,02	0,88	0,75	0,61	0,47
	10°C	50°F	1,72	1,54	1,38	1,15	1	0,86	0,7	0,54
	15°C	59°F	2,11	1,89	1,68	1,43	1,23	1,03	0,83	0,62

K1 Flow correction factors due to compressed air inlet temperature and/or pressure dewpoint (PDP) - 60Hz units

Temperature		°C	25	30	35	38	45	50	55	60
		°F	77	86	95	100	113	122	131	140
PDP	4°C	39°F	1,14	1,09	1,03	1	0,8	0,67	0,53	0,4
	7°C	45°F	1,27	1,22	1,14	1,09	0,88	0,74	0,59	0,44
	10°C	50°F	1,4	1,35	1,24	1,18	0,96	0,8	0,65	0,49
	15°C	59°F	1,63	1,55	1,41	1,32	1,08	0,91	0,74	0,56

K2 Flow correction factors due to compressed air inlet pressure (g)

Air inlet pressure	barg	4	5	6	7	8	10	12	14	16
	psig	58	72	87	101	116	145	174	203	232
		0,74	0,84	0,92	1	1,05	1,15	1,25	1,31	1,35

Flow correction factor due to ambient temperature - 50Hz units

Temperature	°C	25	30	35	40	45	50
	°F	77	86	95	104	113	122
		1,00	0,95	0,88	0,81	0,74	0,67

Flow correction factor due to ambient temperature - 60Hz units

Temperature	°C	25	30	35	38	45	50
	°F	77	86	95	100	113	122
		1,10	1,06	1,02	1,00	0,93	0,88

AC 650 - 2100 - Large cycling refrigeration dryers (including VSD solutions)

Options

IP 54 protection
(only for 650-1050;
standard on AC1250-2100)

[1] Flow is measured at reference conditions: ambient pressure of 1 bara and 25°C at operating pressure of 7 barg, inlet temperature 35°C .

K1 Flow correction factors due to compressed air inlet temperature and/or pressure dewpoint (PDP)- **50Hz units**										
Temperature		°C	25	30	35	40	45	50	55	60
		°F	77	86	95	104	113	122	131	140
PDP	3°C	37°F	1,2	1,1	1	0,85	0,72	0,6	0,49	0,37
	5°C	41°F	1,35	1,23	1,11	0,94	0,8	0,67	0,55	0,42
	7°C	45°F	1,5	1,35	1,22	1,02	0,88	0,75	0,61	0,47
	10°C	50°F	1,72	1,54	1,38	1,15	1	0,86	0,7	0,54
	15°C	59°F	2,11	1,89	1,68	1,43	1,23	1,03	0,83	0,62

K1 Flow correction factors due to compressed air inlet temperature and/or pressure dewpoint (PDP)- **60Hz units**										
Temperature		°C	25	30	35	38	45	50	55	60
		°F	77	86	95	100	113	122	131	140
PDP	4°C	39°F	1,14	1,09	1,03	1	0,8	0,67	0,53	0,4
	7°C	45°F	1,27	1,22	1,14	1,09	0,88	0,74	0,59	0,44
	10°C	50°F	1,4	1,35	1,24	1,18	0,96	0,8	0,65	0,49
	15°C	59°F	1,63	1,55	1,41	1,32	1,08	0,91	0,74	0,56

K2 Flow correction factor due to compressed air inlet pressure (g)									
Air inlet pressure	barg	4	5	6	7	8	10	12	14
	psig	58	72	87	101	116	145	174	203
		0,74	0,84	0,92	1	1,05	1,15	1,25	1,31

Flow correction factor due to ambient temperature or cooling water temperature - 50Hz units							
Temperature	°C	25	30	35	40	45	50
	°F	77	86	95	104	113	122
		1,00	0,95	0,88	0,81	0,74	0,67

Flow correction factor due to ambient temperature or cooling water temperature - 60Hz units							
Temperature	°C	25	30	35	38	45	50
	°F	77	86	95	100	113	122
		1,10	1,06	1,02	1,00	0,93	0,88

Features & Benefits

- Premium energy efficiency
  - Energy-saving & flow control: adapt energy consumption to the real load
  - Variable speed range: exact match between energy consumption and actual demand (available for AC 1600-2100)
  - Lowest pressure drop over heat exchanger and air piping
  - Zero-loss drains
- Strong performance & reliability
  - Stable pressure dew point as low as 3°C
  - Rotary refrigerant compressors: limited mechanical load & low vibrations
  - Guaranteed drying performance in wide range of ambient temperatures
  - Refrigeration cycle optimized in all conditions thanks to automatic expansion valve & electronic hot gas bypass valve
- Air-cooled as well as water-cooled versions available
- Optimal control and monitoring thanks to the Purelogic™ controller
  - Communication via industrial protocols like Modbus, Profibus or Ethernet/IP
  - Internet-based visualization
- Easy maintenance at low cost
  - Pipe connections on top
  - Long service intervals
  - Easy access to key components

General Specifications

- AC refrigeration dryers: cycling type including VSD option (only for AC 1600-2100)
- Operating Pressure: 4-14 barg/58-189 psig
- Max. temperature: 50°C/122°F
- Flow rate: 1116-3636 m³/hr (657-2141 cfm)[1]
- Pressure dew point: 3°C/37°F
- Power supply: 400V/50Hz; 380V/60Hz; 400-460V/60Hz
- Refrigerant: R410a
- Cooling type: Air-cooled and water-cooled

AC 650-2100 is Pneumatech's premium refrigeration dryer range at higher flows: from 1120 up to 3636 m³/hr (657-2141 cfm).

As in the small AC range, operating costs are significantly reduced thanks to the energy saving and flow switch algorithms, the zero-loss drains, the low pressure drop over the heat exchangers and the combination of rotary compressors and R410A refrigerant. The refrigeration cycle is further optimized in all working conditions by making use of the automatic expansion valve & electronic hot gas bypass valve.

From AC 650 onwards, dedicated variable speed (VSD) variants have been added to the range. The VSD controller incorporated in these dryers matches the energy consumption to the actual compressed air demand. This reduces energy used by as much as 70%, compared to conventional dryers. It works by varying the speed of the compressor, hereby ensuring a stable dew point.

The Purelogic™ is installed as standard on all dryers: it ensures maximum reliability by monitoring the most important parameters of the dryer and offers impressive control and monitoring capabilities, like internet-based visualization.

The entire range is available in both air-cooled and water-cooled versions.

Technical specifications AC 650-2100 fixed speed

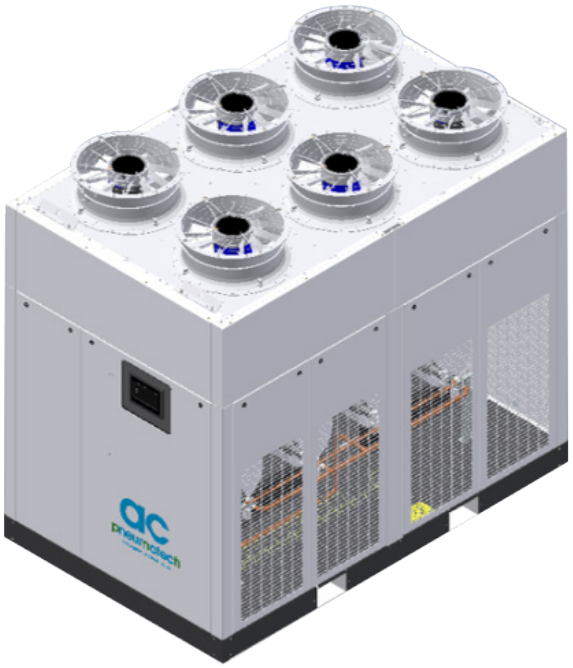
		Air Cooled							Water Cooled						
Pneumatech Variant → Specifications↓	Units	AC 650	AC850	AC 1050	AC 1250	AC 1600	AC 1800	AC 2100	AC 650	AC 850	AC 1050	AC 1250	AC 1600	AC1800	AC2100
Flow[1]	l/s	310	410	510	610	760	870	1010	310	410	510	610	760	870	1010
	SCFM	657	869	1081	1293	1610	1843	2140	657	869	1081	1293	1610	1843	2140
Power consumption	kW	2.80	3	4.5	4.8	5.3	6.6	7.4	2.00	2.4	4.1	3.1	3.6	4.5	5.1
	hp	3.75	4.02	6.03	6.44	7.11	8.85	9.92	2.68	3.22	5.50	4.16	4.83	6.03	6.84
Pressure drop over dryer	mbar	230	210	200	170	170	140	170	230	210	200	170	170	140	170
	psi	3.3	3.0	2.9	2.5	2.5	2.0	2.5	3.3	3.0	2.9	2.5	2.5	2.0	2.5
Refrigerant type		R410A	R410A	R410A	R410A	R410A	R410A	R410A	R410A	R410A	R410A	R410A	R410A	R410A	R410A
Dimensions	L (mm)	1263	1263	1525	1040	1245	1245	1580	1263	1263	1263	1245	1580	1245	1245
	L (inch)	49.7	49.7	60.0	40.9	49.0	49.0	62.2	49,7	49.7	49.7	49.0	62.2	49.0	49.0
	W (mm)	850	850	850	1060	1060	1060	1060	850	850	850	1060	1060	1060	1060
	W (inch)	33.5	33.5	33.5	41.7	41.7	41.7	41.7	33.5	33.5	33.5	41.7	41.7	41.7	41.7
	H (mm)	1190	1375	1580	1580	1580	1580	1580	1190	1375	1375	1580	1580	1580	1580
	H (inch)	46.9	54.1	62.2	62.2	62.2	62.2	62.2	46.9	54.1	54.1	62.2	62.2	62.2	62.2
Inlet and Outlet Connections		G3"	G3"	G3"	DN100	DN100	DN150	DN150	G3"	G3"	G3"	DN100	DN150	DN150	DN150
Weight	kg	200	245	310	320	380	400	460	180	245	265	350	360	370	380
	lbs	441	540	683	705	838	882	1014	397	540	584	772	794	816	838

Technical specifications AC 650-2100 VSD

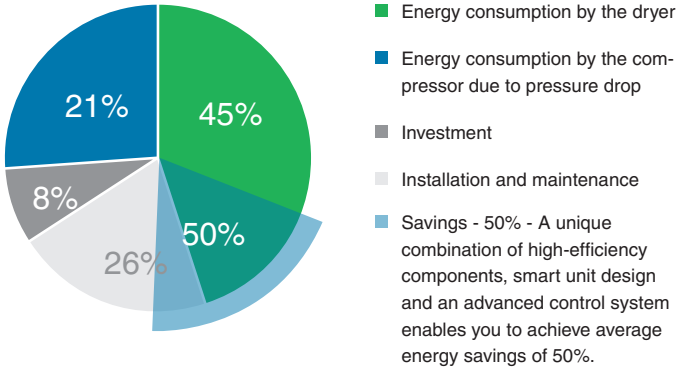
		Air Cooled						Water Cooled					
Pneumatech Variant → Specifications↓	Units	AC 650 VSD	AC 850 VSD	AC 1050 VSD	AC 1600 VSD	AC 1800 VSD	AC 2100 VSD	AC 650 VSD	AC 850 VSD	AC 1050 VSD	AC 1600 VSD	AC 1800 VSD	AC 2100 VSD
Flow[1]	l/s	310	410	510	760	870	1010	310	410	510	760	870	1010
	SCFM	657	869	1081	1610	1843	2140	657	869	1081	1610	1843	2140
Power consumption	kW	2.28	3.02	3.38	5.3	5.8	6.6	1.48	2.2	2.78	3.3	4.2	5.6
	hp	3.06	4.05	4.53	7.11	7.78	8.85	1.98	2.95	3.73	4.43	5.63	7.51
Pressure drop over dryer	mbar	230	210	200	170	140	170	230	210	200	90	120	170
	psi	3.3	3.0	2.9	2.5	2.0	2.5	3.3	3.0	2.9	1.3	1.7	2.5
Refrigerant type		R410A	R410A	R410A	R410A	R410A	R410A	R410A	R410A	R410A	R410A	R410A	R410A
Dimensions	L (mm)	1263	1263	1263	1245	1245	1580	1263	1263	1263	1580	1580	1580
	L (inch)	49.7	49.7	49.7	49.0	49.0	62.2	49.7	49.7	49.7	62.2	62.2	62.2
	W (mm)	850	850	850	1060	1060	1060	850	850	850	1060	1060	1060
	W (inch)	33.5	33.5	33.5	41.7	41.7	41.7	33.5	33.5	33.5	41.7	41.7	41.7
	H (mm)	1190	1375	1375	1580	1580	1580	1190	1375	1375	1580	1580	1580
	H (inch)	46.9	54.1	54.1	62.2	62.2	62.2	46.9	54.1	54.1	62.2	62.2	62.2
Inlet and Outlet Connections		ISO7-R3*	ISO7-R3*	ISO7-R3*	DN100	DN150	DN150	ISO7-R3*	ISO7-R3*	ISO7-R3*	DN150	DN150	DN150
Weight	kg	218	245	265	380	400	460	200	245	265	410	410	410
	lbs	481	540	584	838	882	1014	441	540	584	904	904	904

*3 control modes i.e Economy, lowest dewpoint and maximum saving control offer different power consumptions.

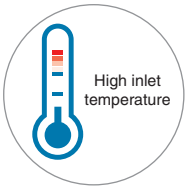
AC 2650 - 8500 - Large cycling refrigeration dryers (including VSD solutions)



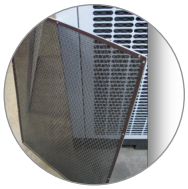
Reduced lifecycle costs and faster payback thanks to reduced power consumption



Options



46°C/115°F ambient temperature version



Cooling air pre-filter

Anchor pads

Customized solutions (contact your Pneumatech representative for further information)

Features & Benefits

- Stable and guaranteed Performance at all operating conditions - PDP of 3°C thanks to direct expansion technology
- Lowest pressure drop
- Advanced control algorithm with three different control modes for variable speed versions:
  - Regulation of the refrigerant compressor based on actual load
    - Economy: PDP = ambient temperature minus 20˚C (68°F)
    - Lowest Dew-point: best possible PDP
    - Max. saving: PDP = ambient temperature minus 15˚C (59°F)
  - Much better turndown efficiency is achieved when the unit runs in a partial load condition
- Zero glide refrigerant – R410a: No-temperature-glide effect resulting in stable guaranteed PDP
- Comprehensive scope of supply:
  - Energy efficient heat exchanger
  - Fully hermetically sealed refrigerant compressor with phase sequence relay
  - Refrigerant filter/dryer (standard on all AC 2650-8500 fixed speed and VSD dryers)
  - Electronic hot gas bypass valve (EHGPV)
  - Purelogic™ for advanced control and monitoring

General Specifications

- AC refrigeration dryers: cycling type including VSD
- Operating Pressure: 4-14 barg/58-189 psig
- Max. Ambient temperature: 40°C/104°F (46°C/115°F as an option)
- Flow rate: 450-14400 m³/hr (2650-8475 cfm)
- Pressure dew point: 3°C/37°F
- Power supply: 400V/50Hz; 380V/60Hz; 400-460V/60Hz
- Refrigerant: R410a
- Cooling type: Air-cooled and water-cooled

AC 2650-8500 FS/VSD is Pneumatech's premium refrigeration dryer range at higher flows: from 4500 up to 14400 m³/hr (2650-8475 cfm). AC 2650-8500 (VSD) refrigerant dryers are engineered in house and tested using the most stringent methods (at ambient temperatures up to 46°C/115°F). They exceed the international standards for compressed air purity and are tested according to ISO 7183:2007.

New AC Range is the most efficient dryer for continious and varying air demand applications. A combination of new innovative technologies integrated in the new AC 2650-8500 (VSD) dryers' design makes them a perfect match for customers looking for reliable equipment with a low cost of ownership. The unique combination of high efficiency components, a smart unit design and an advanced unit control system gives an opportunity to save on average 50% of the consumed energy.

Significantly reduced power consumption and low quantities of refrigerant make sure the AC 2650-8500 (VSD) dryers operate at the lowest possible carbon footprint

Technical specifications AC 2650-4200 fixed speed

		Air Cooled				Water Cooled			
Pneumatech Variants → Specifications ↓	Units	AC 2650	AC 3200	AC 3700	AC 4200	AC 2650	AC 3200	AC 3700	AC 4200
Flow[1]	l/s	1250	1500	1750	2000	1250	1500	1750	2000
	SCFM	2649	3178	3708	4238	2649	3178	3708	4238
Power consumption	kW	6.80	8.9	10.5	12.2	5.3	5.8	6.4	8.70
	hp	9.12	11.94	14.08	16.36	7.11	7.78	8.58	11.67
Pressure dropover dryer	mBar	180	180	150	190	180	160	150	190
	psi	2.6	2.6	2.2	2.8	2.6	2.3	2.2	2.8
Refrigerant type	kg	R410A	R410A	R410A	R410A	R410A	R410A	R410A	R410A
Dimensions	L (mm)	1474	1474	1474	1474	1474	1474	1474	1474
	L (inch)	58.0	58.0	58.0	58.0	58.0	58.0	58.0	58.0
	W (mm)	1579	1579	1579	1579	1579	1579	1579	1579
	W (inch)	62.2	62.2	62.2	62.2	62.2	62.2	62.2	62.2
	H (mm)	2295	2295	2295	2295	1725	1725	1725	1725
	H (inch)	90.4	90.4	90.4	90.4	67.9	67.9	67.9	67.9
Inlet and Outlet Connections		DN150	DN150	DN150	DN150	DN150	DN150	DN150	DN150
Weight	kg	835	865	910	950	775	800	845	850
	lbs	1841	1907	2006	2094	1709	1764	1863	1874

Technical specifications AC 2650-8500 VSD

		Air Cooled							Water Cooled						
Pneumatech Variants → Specifications ↓	Units	AC 2650 VSD	AC 3200 VSD	AC 3700 VSD	AC 4200 VSD	AC 5100 VSD	AC 6400 VSD	AC 8500 VSD	AC 2650 VSD	AC 3200 VSD	AC 3700 VSD	AC 4200 VSD	AC 5100 VSD	AC 6400 VSD	AC 8500 VSD
Flow[1]	l/s	1250	1500	1750	2000	2400	3000	4000	1250	1500	1750	2000	2400	3000	4000
	SCFM	2649	3178	3708	4238	5086	6357	8476	2649	3178	3708	4238	5086	6357	8476
Power consumption	kW	5.50	7.4	8.4	8.8	6.4	12.8	18.7	4.4	5.1	6.1	6.7	5.5	10.6	14.5
	hp	7.38	9.92	11.26	11.80	8.58	17.17	25.08	5.90	6.84	8.18	8.98	7.38	14.21	19.44
Pressure drop over dryer	mBar	180	180	150	190	270	190	190	180	180	150	190	270	190	190
	psi	2.6	2.6	2.2	2.8	3.9	2.8	2.8	2.6	2.6	2.2	2.8	3.9	2.8	2.8
Refrigerant type		R410A	R410A	R410A	R410A	R410A	R410A	R410A	R410A	R410A	R410A	R410A	R410A	R410A	R410A
Dimensions	L (mm)	1474	1474	1474	1474	1474	2502	2502	1474	1474	1474	1474	1474	2502	2502
	L(inch)	58.0	58.0	58.0	58.0	58.0	98.5	98.5	58.0	58.0	58.0	58.0	58.0	98.5	98.5
	W (mm)	1579	1579	1579	1579	1579	1579	1579	1579	1579	1579	1579	1579	1579	1579
	W (inch)	62.2	62.2	62.2	62.2	62.2	62.2	62.2	62.2	62.2	62.2	62.2	62.2	62.2	62.2
	H (mm)	2295	2295	2295	2295	2295	2295	2295	1725	1725	1725	1725	1725	1736	1736
	H (inch)	90.4	90.4	90.4	90.4	90.4	90.4	67.9	67.9	67.9	67.9	67.9	67.9	68.3	68.3
Inlet and Outlet Connections		DN150	DN150	DN150	DN150	DN150	DN200	DN200	DN150	DN150	DN150	DN150	DN150	DN200	DN200
Weight	kg	850	880	920	965	990	1690	1820	800	815	855	865	870	1410	1540
	lbs	1874	1940	2028	2127	2183	3726	4012	1764	1797	1885	1907	1918	3109	3395

*3 control modes i.e Economy, lowest dewpoint and maximum saving control offer different power consumptions.

Do not ‘over-dry’ your entire compressed air network

Dry air comes with a cost, both in terms of initial investment as well as running costs. The required dryness should be chosen based on the largest compressed air consumers, while more critical applications can be covered with a low PDP dryer at point-of-use.

So before you install a centralized adsorption dryer, verify whether such high degree of dryness is required for your entire system. It could be sufficient to install a centralized refrigeration dryer, and to place a small adsorption or membrane dryer at point-of-use for critical applications.

Certified performance

Pneumatech filters have been fully tested and qualified according to the latest ISO standards. Tests have been conducted in-house as well as in external labs, and are independently validated by TÜV. The following table shows some of our available ISO certificates.

The ISO 8573 standards deal with the measurement of compressed air purity, while the ISO 12500 series validate the test methods for compressed air equipment.

ISO standard	Test method for	Available for
ISO 8573-2:2018	Oil aerosol content	G/C
ISO 12500-1:2007	Oil aerosol filters	
ISO 8573-5:2001	Oil vapor content	VT
ISO 12500-2:2007	Oil vapor filters	
ISO 8573-4:2019	Solid particle content	S/D G/C
ISO 12500-3:2009	Solid particle filters	

Filter Solutions

Pneumatech offers you a comprehensive line-up of innovative filter solutions to meet your specific needs. Our filtration solutions are engineered cost-effectively to provide the best air quality and meet today's increasing quality demands.

For general applications we provide oil coalescing, particulate and oil vapor filters in a wide range of flows and pressures. Pneumatech is also your partner for breathing air, silicone-free, sterile & process filtration.

Ultimate water separators

Features & Benefits

- Energy saving
  - Reducing both energy consumption and operating costs
- Flexible Installation
  - Modular design and accessible fixings enable simple close coupling assembly
- Cost effective
  - No replacement components required
- Product safety in mind
  - Guaranteed safe housing closure with rotational safety stop
- Corrosion protection
  - Internal and external electrophoretic painting followed by a tough polyester powder coating

General Specifications

- 13 sizes from 10-2550 m^3/h
- Proven centrifugal technology
- Unique module with unique vanes to eliminate points of low efficiency
- Eliminates 99% bulk water, even at low velocities
- Minimal operating pressure loss (50-60 mbar)
- No replacement components necessary
- External accessible drain valve
- Same installation accessories as the filter series
- Electronic drain available as an option

Options

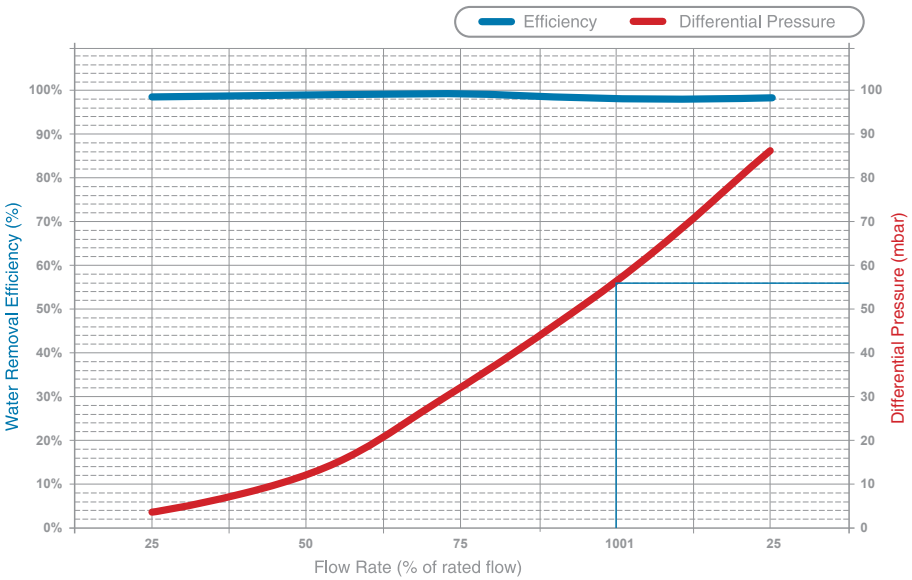
Electronic drain

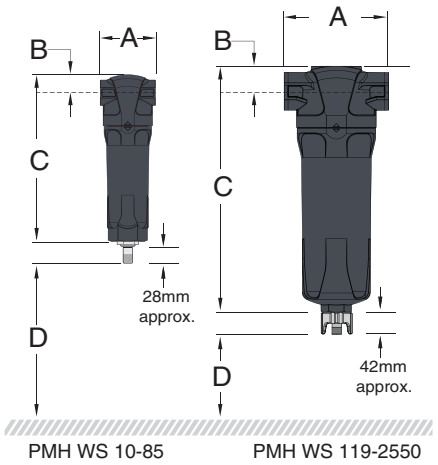
Wall brackets

Integrating into Pneumatech's compressed air filtration range, the new Ultimate Water Separator combines proven centrifugal technology with a new forward thinking housing design to deliver market leading water removal efficiencies – eliminating 99% bulk water with continuously low differential pressure.

The custom engineered centrifugal module features unique vanes to eliminate points of low efficiency, and a vortex arrestor to stop re-entrainment – ensuring minimal operating pressure loss and maintaining excellent liquid removal, even at low velocity. Remove 99% of bulk water when tested in accordance with ISO 12500-4

Tested performance





With exceptional performance at any flow rate, the new Ultimate water separator is perfect for use with variable speed compressors.

Filter Model	Pipe Size	Flow Rate		Dimension (mm)				Weight (Kg) Approx.	Element Model
	G/NPT	Nm³/h	SCFM	A	B	C	D		
PMH WS 10	1/8"	10	6	50	17	157	60	0.25	-
PMH WS 25	1/4"	25	15	50	17	157	60	0.25	-
PMH WS 42	1/4"	42	25	70	24	231	70	0.6	-
PMH WS 59	3/8"	59	35	70	24	231	70	0.6	-
PMH WS 85	1/2"	85	50	70	24	231	70	0.6	-
PMH WS 119	1/2"	119	70	127	32	285	80	1.7	-
PMH WS 212	3/4"	212	125	127	32	285	80	1.7	-
PMH WS 297	1"	297	175	127	32	285	80	1.7	-
PMH WS 476	1 1/4"	476	280	140	40	475	80	3	-
PMH WS 545	1 1/2"	545	321	140	40	475	80	3	-
PMH WS 1189	2"	1189	700	170	53	508	100	4.9	-
PMH WS 1444	2 1/2"	1444	850	220	70	413	100	8	-
PMH WS 2550	3"	2550	1500	220	70	413	100	8	-

Ultimate filters - Threaded filters

Features & Benefits

- Flow-optimised design
- Improved air flow characteristics
- Reduced energy consumption
- Reduced costs of owner ship
- 6 filtration grades
- Increased performance
  - Significantly reduced differential pressure <125 mbar
  - Exceptional oil aerosol and particulate removal
- New filtration technology
  - NEW deep pleated media
  - NEW housing design for flexible installation and simplified serviceability
  - NEW externally accessible drain
- Tested and validated in accordance with ISO 12500-1 & ISO 8573-1:2010
- Dead stop head to bowl connection with lock indication for safety closure
- Corrosion protected housings: internal and external electrophoretic paint finish followed by a tough polyester powder coating
- Unique, specially designed adapter for removal of the automatic and manual drains from the bowl without a need to open the filter (for sizes 119-2550 m³/h)
- Multiple options
  - Differential pressure gauge with/without potential free contact
  - Manual drain
  - Automatic drain
  - Electronic drain
  - Wall brackets
  - Connection kits

General Specifications

- Significantly reduced differential pressure <125 mbar
- Maximum working pressure: 16 bar(g)/232 psi(g)
- With manual drain: up to 20.7 bar(g)/300 psi(g)
- Available from 1/8“ to 3“
- Flow rates from 10-2550 Nm³/h (6-1500 scfm)

Options

Connection kits

Automatic drain

Wall brackets

Manual drain with adapter

Electronic drain

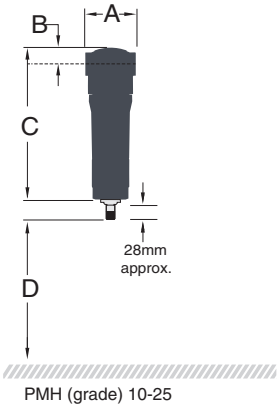
Differential pressure gaudge including potential free contact

With energy efficiency and low total cost of ownership the Pneumatech Ultimate Filter surpasses conventional filters in the market place, providing to be the most advanced filter yet.

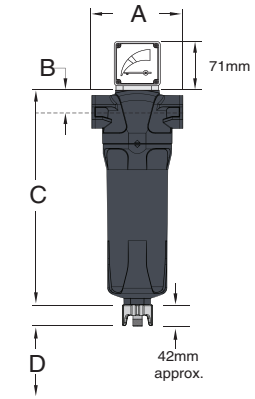
The expertly engineered Ultimate Series not only achieves the highest air purity standards in line with ISO 8573-1:2010, it also incorporates the latest in filtration technology. The new filter housing reduces differential pressure loss which, when combined with the new element design, significantly improves air flow and performance, making the Ultimate filter one of the most energy efficient filter housings available.

With a range that incorporates coalescence filters, dust filters, activated carbon filters and water separators, available in a wide range of port sizes suitable for installation worldwide.

Filter Model	Pipe Size	Flow Rate		Dimension (mm)				Weight (Kg) Approx.	Element Model
	G/ NPT	Nm³/h	SCFM	A	B	C	D		
PMH (grade) 10	1/8"	10	6	50	17	157	60	0.25	F(grade)-1
PMH (grade) 25	1/4"	25	15	50	17	157	60	0.25	F(grade)-2
PMH (grade) 42	1/4"	42	25	70	24	231	70	0.6	F(grade)-3
PMH (grade) 54	3/8"	54	32	70	24	231	70	0.6	F(grade)-4
PMH (grade) 85	1/2"	85	50	70	24	231	70	0.6	F(grade)-5
PMH (grade) 119	1/2"	119	70	127	32	285	80	1.7	F(grade)-6
PMH (grade) 144	3/4"	144	85	127	32	285	80	1.7	F(grade)-7
PMH (grade) 178	1"	178	105	127	32	285	80	1.7	F(grade)-8
PMH (grade) 212	3/4"	212	125	127	32	371	80	2	F(grade)-9
PMH (grade) 297	1"	297	175	127	32	371	80	2	F(grade)-10
PMH (grade) 476	1 1/4"	476	280	140	40	475	80	3	F(grade)-11
PMH (grade) 545	1 1/2"	545	321	140	40	475	80	3	F(grade)-12
PMH (grade) 765	2"	765	450	170	53	508	100	4.9	F(grade)-13
PMH (grade) 1189	2"	1189	700	170	53	708	100	5.5	F(grade)-14
PMH (grade) 1444	2 1/2"	1444	850	220	70	736	100	10.5	F(grade)-15
PMH (grade) 1529	3"	1529	900	220	70	736	100	10.5	F(grade)-16
PMH (grade) 2125	3"	2125	1250	220	70	857	100	11.5	F(grade)-17
PMH (grade) 2550	3"	2550	1500	220	70	1005	100	12.5	F(grade)-18



PMH (grade) 10-25



PMH (grade) 42-2550

Grade	P	G	S	C	D	V
Particle removal (micron) ■	5	-	1	-	0.01	-
Outlet oil aerosol concentration (mg/m³) ■	1	0.3	-	0.01	-	0.003
Total mass efficiency (%)	>90	>99.25	-	>99.9	-	-
Quality class of air at outlet (particles / oil) ▲	4 / 3	- / 3	3 / -	- / 2	1 / -	- / 1
Initial pressure drop over filter in dry applications (bar)	0.05	0.055	0.055	0.085	0.085	0.115
Initial pressure drop over filter in wet applications (bar) ★	0.08	0.125	-	0.125	-	-

Pressure correction factors

For maximum flow rate, multiply model flow rate by the correction factor corresponding to the minimum operating pressure

Operating pressure barg (psig)	4 (58)	5 (72)	6 (87)	7 (100)	8 (115)	10 (145)	12 (174)	14 (203)	16 (232)	20 (290)
7 barg – correction factor	0.76	0.84	0.92	1.00	1.07	1.19	1.31	1.41	1.51	1.6

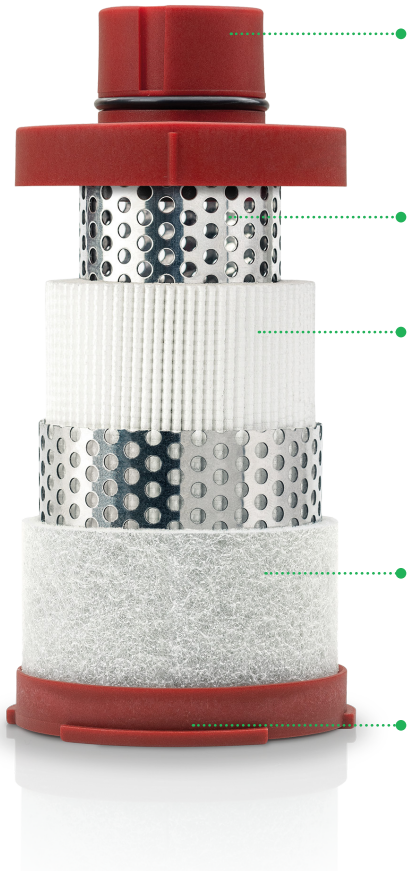
Ultimate filters - Elements

Features & Benefits

- Push fit Pneumatech filtration
- High quality stainless steel cylinders
- Custom engineered
- Custom outer drainage layer
- Unique element end cap
- Piracy protection (from size 3)
- Color coding system for optimum identification

General Specifications

- 6 filtration grades: coalescence, dust & oil vapor filtration



Push Fit Pneumatech Filtration Elements ensure perfect sealing within the filter housing and assist with easy removal

High quality stainless steel cylinders provide corrosion resistance and deliver strength and stability to the element

Custom engineered hydrophobic & oleophobic borosilicate media specifically developed to deliver consistently low pressure drop, combined with pleated element construction for high dirt holding capacity and an increased filtration surface area

Custom outer drainage layer prevents oil carryover and improves coalescence performance

Unique element end cap colour coding system for quick and simple grade identification

Market-leading filtration performance

To ensure optimal performance and low cost, filter elements should be replaced with original parts every 12 months/8000 hours (whichever comes first). Activated carbon filter elements should be replaced every 6 months/1000 hours (whichever comes first).

Pneumatech utilizes deep pleated media to deliver market leading filtration performance. The new forward thinking design delivers exceptional results in both oil aerosol removal and particulate retention; significantly reducing differential pressure and energy consumption for low operational lifetime costs. Engineered to deliver a step change in performance, the new ultimate element optimizes filtration efficiencies and produces compressed air in line with the highest standards of air purity, meeting the quality classes specified in ISO 8573-1: 2010.

Performance assured

Filter housing design

The ISO 8573 group of international standards is used for the classification of compressed air

- 1000 hour neutral salt spray test for corrosion to ISO 9227:2006
- Burst pressure tested in excess of 100 barg for a 5:1 safety factor
- Housings are pressure decay tested before despatch. Fine filters are 100% aerosol integrity tested

Element technology

The new series is available in a complete range of contamination removal grades designed to meet the compressed air purity requirements throughout industry

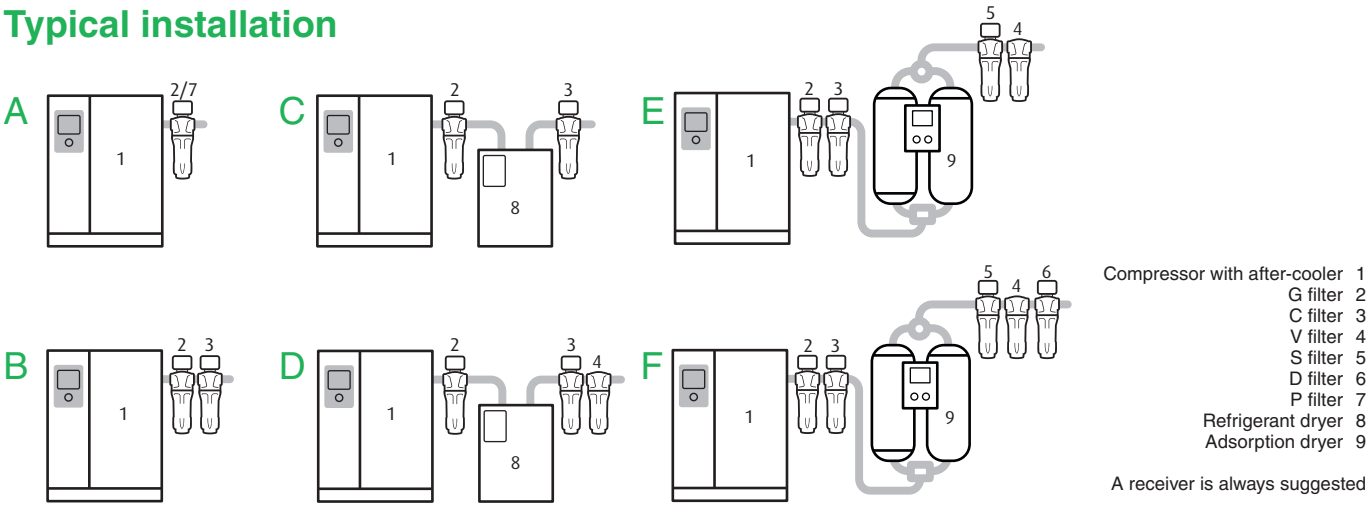
- ISO 8573-1:2010 compressed air purity standard
- ISO 12500 series international standard for compressed air filter testing

Independent validation

Housing are approved to international standards including:

- Pressure equipment directive 2014/68/EU - Lloyd's register EMEA - notified body no. 0038
- ISO 9001 quality systems - LRQ0930553 - Lloyd's register EMEA - notified body no. 0038
- CRN approved - CRNOE19418 - for use within Canada

Typical installation



A. General purpose protection
air purity to ISO 8573-1:2010
G filter [3 : - : 3]
P filter [4 : - : 3]

B. General purpose protection
and reduced oil concentration
air purity to ISO 8573-1:2010
[1 : - : 2]

C. High quality air
with reduced dew point
air purity to ISO 8573-1:2010
[1 : 4 : 2]

D. High quality air with reduced
dew point and oil concentration
air purity to ISO 8573-1:2010
[1 : 4 : 1]

E. High quality air with extremely
low dew point
air purity to ISO 8573-1:2010
[2 : 2 : 1]

F. High quality air with extremely
low dew point
air purity to ISO 8573-1:2010
[1 : 2 : 1]

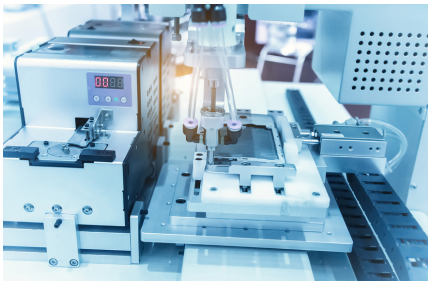
Ultimate filters - Industries

In any compressed air system, impurities are inevitable. Dust, dirt, water and oil contaminants can reduce air quality and significantly affect system efficiency. However, inadequate or incorrect filtration can negatively impact performance and end user equipment, and cause potential costly system downtime. With over 30 years of experience, Pneumatech has the know-how to support the individual demands of our customers.

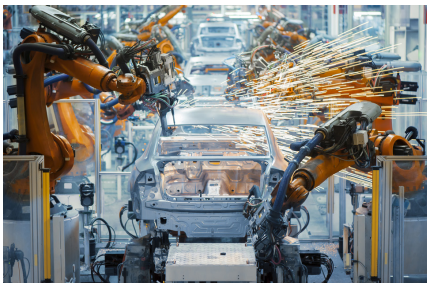
Laser cutting

Packaging and bottling

Optical industry

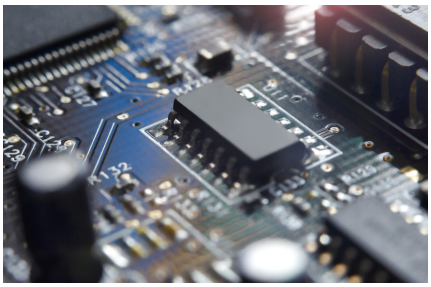


Automotive

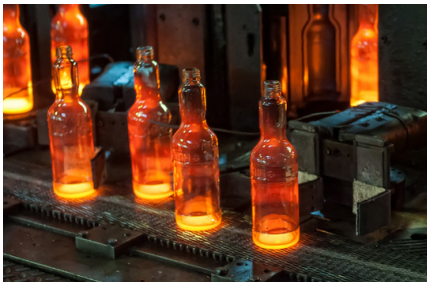


Energy

Electronic component manufacturing



Glass/crystal



Gas generation

Nuclear plants

PF 2 - 9 - Flanged filters

Features & Benefits

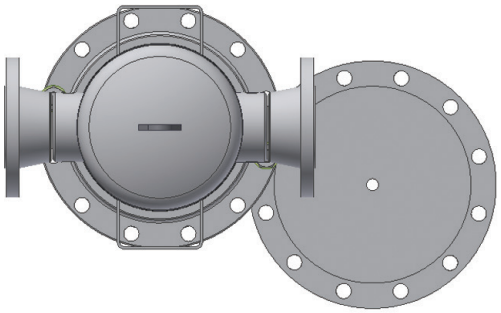
- Guaranteed air purity
  - High-efficient glass fiber and foam media
- No risks of:
  - Cracked filter media
  - Cylinder implosion
  - Top cap leakages
  - Oil re-entrainment
- Significant energy savings
  - Optimal filter media selection allows low pressure losses
  - Zero-loss electronic drain included as standard
- Highest quality standards
  - In-house research, development & production
  - Each filter subjected to rigorous quality control
  - Fully tested and qualified according to ISO standards
- Robust design
  - Stainless steel cores guarantee ultimate strength
  - Protection paper to avoid damaging of glass fiber media
  - Special coating ensures high corrosion protection, and therefore a housing lifetime of at least 20 years
- Easy service and installation
  - Bottom cover with special rotating system
  - Different grade, different colour
  - Differential pressure gauge, with voltage free contact

General Specifications

- Compressed air inlet pressure: 1-16 barg/15-232 psig
- Max. ambient air temperature: 66°C/151 °F (35°C/95 °F for V grade)
- Available grades:
  - P: pre-filter
  - G: fine filter
  - C: super fine filter
  - V: activated carbon filter for oil vapor
  - S: dust filter
  - D: dust filter- high efficient
- ASME Vessels/cULus Listed
  - CRN option available

Zooming in

Special rotating system of bottom cover



Pneumatech's flanged filter range contains the same type of robust, high-efficient filter cartridges as the threaded range. The cartridges are contained in a welded steel housing which is pressure-rated up to 16 barg / 232 psig and provided with flanged connections at the compressed air inlet and outlet. The filter housings are completely cleaned, zinc phosphate and KTL coated at the inside and outside and externally painted afterwards. This guarantees a housing lifetime of at least 20 years.

All flanged filters are standard equipped with a zero-loss electronic drain and differential pressure gauge with voltage-free contact connections. The special rotating system of the bottom cover makes filter cartridge replacement very straightforward.

Technical specifications for flanged filters FF 1-12

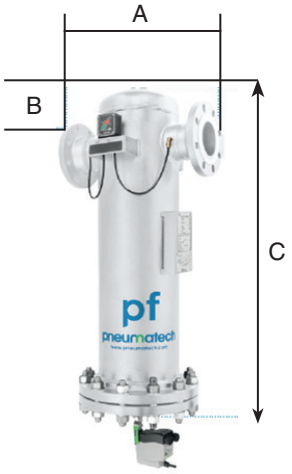
Pneumatech Variant → Specifications ↓	Units	PF 2F HE	PF 3F HE	PF 4F HE	PF 5F HE	PF 6F HE	PF 7F HE	PF 8F HE	PF 9F HE
Nominal (max.) Flow Rate [1]	l/s	"850 (970)"	1100 (1260)	1400 (1600)	1800 (2200)	2200 (2400)	3000 (3600)	4000	5000
	m^3/hr	3060 (3492)	3960 (4536)	5040 (5760)	6480 (7920)	7920 (8640)	10800 (12960)	14400	18000
	cfm	1801 (2055)	2331 (2670)	2966 (3390)	3814 (4662)	4662 (5085)	6357 (7628)	8476	10594
Max Pressure	barg	16	16	16	16	16	16	16	16
	psig	232	232	232	232	232	232	232	232
Connection	ANSI	ANSI 4"	ANSI 4"	ANSI 6"	ANSI 6"	ANSI 6"	ANSI 8"	ANSI 8"	ANSI 8"
Dimensions (A)	mm	510	510	620	640	640	820	820	820
	inch	20.1	20.1	24.4	25.2	25.2	32.3	32.3	32.3
Dimensions (B)	mm	230	230	290	285	285	400	400	400
	inch	9.1	9.1	11.4	11.2	11.2	15.7	15.7	15.7
Dimensions (C)	mm	1360	1360	1480	1555	1555	1745	1745	1745
	inch	53.5	53.5	58.3	61.2	61.2	68.7	68.7	68.7
Weight	Kg	141	143	210	176	178	420	428	432
	Lbs	310.9	415.3	463	388	392.4	925.9	943.6	952.4
Number of filter elements		3	4	5	6	7	10	14	16
Filter element size		2F (grade)	2F (grade)	2F (grade)	2F (grade)	2F (grade)	2F (grade)	2F (grade)	2F (grade)

1. Flow is measured at reference conditions: 1 bara and 20°C at operating pressure of 7 barg, inlet temperature 10°C & std PDP of 3°C at the inlet.

Filter elements performance

Grades→ Performance ↓	P Pre-filter	G Fine filter - Oil aerosols/ solid particles	C Super fine filter - Oil aerosols/ solid particles	V Activated Carbon - Oil vapor	S Dust filter	D High efficiency dust filter
Particle removal efficiency at nominal flow (% at MPPS)	92.03%	99.92%	99.98%	n/a	99.92%	99.98%
Oil carry-over at nominal flow (mg/m^3)	<1*	<0,07*	<0,008*	<0,003	n/a	n/a

* Oil aerosol content



Correction factors												
Inlet pressure (barg)	1	2	3	4	5	6	7	8	10	12	14	16
Inlet pressure (psig)	15	29	44	58	72.5	87	102	116	145	174	203	232
Correction factor	0.38	0.53	0.65	0.75	0.83	0.92	1	1.06	1.2	1.31	1.41	1.5

PMR 85 - 17500 - Fiberbed mist eliminators

Features & Benefits

- Vessel Design – optimally sized vessel needed to capture condensate effectively with filter located below outlet to protect from any carryover and large clearance for proper bed velocity.
  - Fiber Bed – homogeneous-sized fibers, hand packed to a specific density
- Rating – PMR mist eliminator is rated for use in a wet air stream, so will withstand liquid slugging and catastrophic failure of a compressor separator element.
  - Removes 100% of all aerosol mist particles 1 micron & larger & Removes 99.5% of all aerosol sub-micron mist particles.
- The best protection available from air/oil separator collapse or condensate trap failure.
  - No need to replace elements within 10 years - LOW MAINTENANCE!
- Low operating and energy cost, with payback often within one year.
  - Low pressure differential over element life, equals a lifetime of energy savings.
- Extends the life of desiccant dryer bed, if installed upstream, thereby reducing maintenance cost.
  - Consistent and reliable performance.
- ASME Vessels/cULus Listed
  - CRN options available

Pneumatech's PMR Mist Eliminators combine superior performance in particle elimination with an unmatched service life. Typically used as the pre-filter to a dryer, mist eliminators capture lubricant and condensed moisture carryover, even in the event of a catastrophic compressor separator collapse. Pneumatech PMR Series also has the lowest operating costs of any available technology.

With only 1/10th the pressure drop of a regular coalescing filter and an expected service life 20-30 times longer than conventional filters, or competitive mist eliminators, the PMR Series is the ONLY choice for efficient removal of mist sized particles.

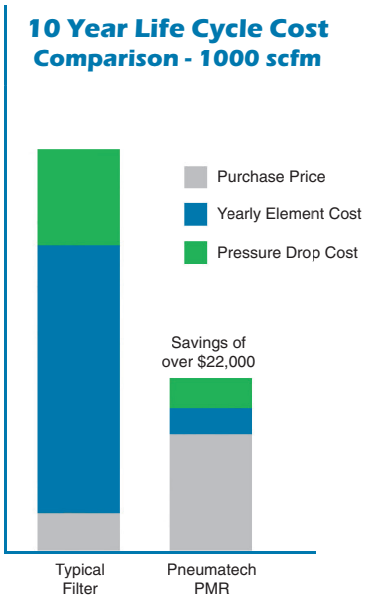
Pneumatech's PMR Mist Eliminators do not rely on differential pressure as the mechanism of particle removal. Instead they take advantage of the properties of gas diffusion in order to trap the contaminates between layers of homogeneous fibers. Using these principles PMR guarantees 100% removal of all aerosol-mist sized particles and above for up to 10 years!

Technical specifications for PMR 85 - 17500

Pneumatech Variant→ Specifications ↓	Units	PMR-85	PMR-180	PMR-435	PMR-785	PMR-1015	PMR-1300	PMR-1450	PMR-2175	PMR-2900	PMR-4350	PMR-6150	PMR-7250	PMR-8700	PMR-15000	PMR-17500
Inlet Flow Upstream*		85	180	435	785	1,015	1,300	1,450	2,175	2,900	4,350	6,150	7,250	8,700	15,000	17,500
Inlet Flow Downstream*		140	252	587	1,004	1,333	1,651	1,928	2,790	3,853	5,527	7,752	9,752	11,717	16,242	18,267
Inlet/Outlet Conn. Size [FLG]		2.00"	2.00"	2.50"	4.00"	4.00"	4.00"	4.00"	4.00"	4.00"	6.00"	8.00"	8.00"	10.00"	10.00"	12.00"
Height	in	41	45	58	77	77	77	71	84	97	159	160	181	208	208	232
Vessel Diameter		14.00"	14.00"	14.00"	16.00"	16.00"	18.00"	24.00"	24.00"	24.00"	24.00"	30.00"	30.00"	30.00"	36.00"	36.00"
Approx. Ship Weight	lb	385	390	440	580	600	845	1235	1280	1360	1840	3055	C/F	C/F	C/F	C/F

* Capacity is in scfm at 100 psig and 70 °F ambient temperature.
Upstream and Downstream refers to a refrigerated dryer.
C/F - Consult Factory at 800-336-2285.

Inlet Pressure (psig)	Filter Inlet Capacity Correction Factor
70	0.74
80	0.83
90	0.91
100	1.0
110	1.09
120	1.17
130	1.26
140	1.35
150	1.44



	Regular Filter	Mist Eliminator
Initial Cost	$1,200	$6,000
Average Pressure Drop	4 PSI	0.5 PSI
Average Cost of Pressure Drop	$2,432	$304
Yearly Element Replacement Cost	$900	$160
Total Cost Over 10 Years	$34,520	$10,640
PMR Investment Payback	-	20 Months

Note: These figures are for guidance only and do not constitute a quote.

Over a 10-year period, this 1000 cfm system with a standard filter will cost the operator approximately $21,280 more in energy and $7,400 more in element replacements. This means that the extra investment for the Mist Eliminator will be returned in about 20 months. Larger systems will save significantly more energy and as a result will have an even faster payback. This example was used because 1000 cfm is a very popular system size.

VT - Activated carbon towers + vessels

Features & Benefits

- Guaranteed air purity with residual oil content below 0,003 mg/m³
  - Superb 2-layer activated carbon material
  - Designed with sufficient safety margin
  - Performance certified by external body
- Significant energy savings & limited system operating costs
  - Optimal internal flow path
  - Average pressure drop of 125 mbar only
- Certified class 1 performance, according to ISO 8573-1:2010
  - If combined with Pneumatech oil coalescing filters (G & C)
- Compact and reliable product design
  - Wall-mounting kit, optional for VT1 - 7
  - Easy to lift, install and service
- The VT is capable of removing hydrocarbons, odors and oil vapors from compressed air

General Specifications

- Compressed air inlet pressure:
  - VT 1-9: 1-16 barg/15-232 psig (extruded Versions)
  - VT with optional oil indicator: 1-8,8 barg/ 15-127 psig
- Ambient air temperature: (Extruded Versions)
  - -10 - 50°C/14 - 122°F
- Ambient air temperature: (Welded Versions)
  - -10 - 80°C/14 - 176°F
- Compressed air inlet temperature:
  - 1 - 66°C/34 - 151°F

VT 1-9

Options

Wall mounting kit

Oil indicator

Oil indicator welded version

Dust filter

Industrie Service
Energie und Umwelt

TÜVRheinland®
Precisely Right.

TÜV Rheinland Energie und Umwelt GmbH
51101 Köln

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2610 Wilrijk
Belgium

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Dr. Norbert Horlemann
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horlema@de.tuv.com
24 August 2015

Validation Certificate
Evaluation of the air purity class for total oil after an
PNEUMATECH G C VT filter train
Test report no.: 931 / 21229599/01

The PNEUMATECH G C VT filter train meets the requirements of air purity class 1 for total oil, according to ISO 8573-1:2010, in a typical compressed air installation.

Details can be found in the full test report no.: 931/21229599/01

i.V. i.A.

Dr. Walter Dormagen Dr. Norbert Horlemann

TÜV Rheinland
Energie und Umwelt GmbH

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Managing Director
Marcus Glaude

District Court
Cologne HRB 56171

ISO 8573-1:2010 Class 1 validation certificate

Pneumatech's VT activated carbon towers and vessels are high-efficiency filtration products designed to meet the most demanding industry applications. Examples are pharmaceutical, medical, food & beverage, electronics and chemical industries.

The VT is capable of removing hydrocarbons, odors and oil vapors from compressed air. The activated carbon layers will, by the use Activated carbon vessels for higher flows available on request. Please consult Pneumatech for further support.

1. Flow is measured at reference conditions: 1 bara and 20°C at operating pressure of 7 barg, inlet temperature 20°C & inlet PDP of 3°C at the outlet. of adsorption, reduce the residual oil content to less than 0,003 mg/m3. In combination with Pneumatech G and C filters, the VT meets the requirements of air purity class 1 for total oil, according to ISO 8573-1:2010 in a typical compressed air installation, as was certified by an external body.

Technical specifications for VT 1-9

Pneumatech Variant→ Specifications ↓	Units	VT 1	VT 2	VT 3	VT 4	VT 5	VT 6	VT 7	VT 8	VT 9
Capacity[1]	l/s	20	45	60	95	125	150	185	245	310
	m^3/hr	72	162	216	342	450	540	666	882	1116
	cfm	42	95	127	201	265	318	392	519	657
Initial pressure drop over filter when dry	BARG	0,015	0,065	0,11	0,085	0,135	0,1	0,145	0,185	0,27
Connection	G/NPT	½"	1"	1"	1"	1½"	1½"	1½"	1½"	1½"
Dimensions (A)	mm	490	715	840	715	840	715	840	840	840
	inch	19.29	28.15	33.07	28.15	33.07	28.15	33.07	33.07	33.07
Dimensions (B)	mm	223	223	223	387	387	551	551	715	879
	inch	8.78	8.78	8.78	15.24	15.24	21.69	21.69	28.15	34.61
Dimensions (C)	mm	190	190	190	190	190	190	190	190	190
	inch	7.48	7.48	7.48	7.48	7.48	7.48	7.48	7.48	7.48
Weight	Kg	10	15	18	29	34	42	50	67	84
	Lbs	22.0	33.1	39.7	63.9	75.0	92.6	110.2	147.7	185.2

1. Flow is measured at reference conditions: 1 bara and 20°C at operating pressure of 7 barg, inlet temperature 20°C & inlet PDP of 3°C at the outlet.

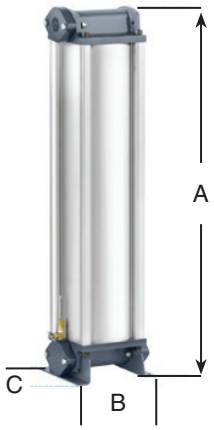
Correction factors

For other compressed air inlet temperatures, please multiply the filter capacity by the following correction factor (Kt):

Inlet temperature	°C	20	25	30	35	40	45	50	55	60
	°F	68	77	86	95	104	113	122	131	140
Correction factor	Kt	1.67	1.43	1.25	1	0.71	0.56	0.37	0.25	0.19

For other compressed air inlet pressures, please multiply the filter capacity by the following correction factor (Kp):

Inlet pressure	barg	3	4	5	6	7	8	9	10	11	12	13
	psig	44	58	73	87	102	116	131	145	160	174	189
Correction factor	Kp	0.57	0.77	0.83	1	1	1	1	1.05	1.05	1.11	1.18



H - High pressure filters

Features & Benefits

- High reliability
  - High-performance aluminum or stainless steel housings to withstand ultimately high operational pressures
  - Double O-rings, epoxy sealed caps and anti-corrosive coated filter housing
- Maximum contaminant removal
  - Removal of dry and wet dust, particulates, oil aerosol and water droplets
  - High-efficiency glass fiber and fleece media
- Significant energy savings & limited system operating costs
  - Optimal design and filter media allow for low pressure drops
- Easy to service
  - Cartridge color based on type of filtration grade, makes it easy to service

General Specifications

- Operating pressures: 50-100-350 barg / 725-1450-5075 psig
- Operating temperature range:
  - 0-120°C/32-248°F (for grades S, D, G & C)
  - 0-35°C/32-95°F (for grade V)
- Available grades:
  - G: general oil coalescing filtration (max oil carry-over: 0,08 mg/m³)
  - C: fine oil coalescing filtration (max oil carry-over: 0,007 mg/m³)
  - S: general dust filtration (99,92% at MPPS)
  - D: fine dust filtration (99,98% at MPPS)
  - V: oil vapor filtration (max oil carry-over: 0,003 mg/m³)
- Inlet and outlet connections: threaded
- Housing material: Aluminum (50 barg/725 psig only) or stainless steel (complete range)

Applications


Laser cutting


PET bottling


Pressure testing of components


High-pressure die casting


Autoclave

Pneumatech's high pressure filters are engineered to cost effectively provide the best air purity and meet today's increasing quality demands up to working pressures of 350 barg/5075 psig. All high pressure filter housings are hydraulically tested to ensure safe and reliable operation at all times. The hydrostatic test certificate is supplied with every filter.

The high pressure filters are available in 3 pressure ranges. The 50 barg (725 psig) range is available in both aluminum and stainless steel housings. As the performance of both filters is the same, the choice between the 2 can be made based on the customer's preference. The 100 barg (1450 psig) and 350 barg (5075 psig) filters are available in stainless steel housings.

Technical specifications for HP 1-9 50 barg Aluminium Filters

Pneumatech Variant→ Specifications ↓	Units	1	2	3	4	5	6	7	8	9
Capacity[1]	l/s	44	69	125	153	232	347	479	535	889
	m^3/hr	160	250	450	550	835	1250	1725	1925	3200
	cfm	94	147	265	324	491	736	1015	1133	1883
Connection	BSP	¼"	3/8"	½"	¾"	1"	1½"	1½"	2"	2"
Dimensions (A)	mm	63	63	114	114	114	146	146	146	146
	inch	2.48	2.48	4.49	4.49	4.49	5.75	5.75	5.75	5.75
Dimensions (B)	mm	150	190	305	305	395	435	435	435	635
	inch	5.91	7.48	12.01	12.01	15.55	17.13	17.13	17.13	25.00
Weight	Kg	0.3	0.3	2.6	2.6	3.3	7.5	7.5	7.5	10
	Lbs	0.7	0.7	5.7	5.7	7.3	16.5	16.5	16.5	22.0

Technical specifications for HP 1-7 100 barg Stainless Steel

Pneumatech Variant→ Specifications ↓	Units	1	2	3	4	5	6	7
Capacity[1]	l/s	28	88	128	189	333	472	944
	m^3/hr	100	315	460	680	1200	1700	3400
	cfm	59	185	271	400	706	1001	2001
Connection	BSP	¼"	1/2"	¾"	1"	1"	1½"	2"
Dimensions (A)	mm	65	65	88	135	135	150	150
	inch	2.56	2.56	3.46	5.31	5.31	5.91	5.91
Dimensions (B)	mm	135	250	275	265	480	525	815
	inch	5.31	9.84	10.83	10.43	18.90	20.67	32.09
Weight	Kg	3.2	5.6	6.1	10.5	14.7	22	28
	Lbs	7.1	12.3	13.4	23.1	32.4	48.5	61.7

Technical specifications for HP 1-8 50 barg Stainless Steel

Pneumatech Variant→ Specifications ↓	Units	1	2	3	4	5	6	7	8
Capacity[1]	l/s	28	56	94	139	278	472	567	944
	m^3/hr	100	200	340	500	1000	1700	2040	3400
	cfm	59	118	200	294	589	1001	1201	2001
Connection	BSP	¼"	3/8"	½"	¾"	1"	1½"	2"	2"
Dimensions (A)	mm	85	85	85	110	110	150	150	150
	inch	3.35	3.35	3.35	4.33	4.33	5.91	5.91	5.91
Dimensions (B)	mm	202	227	257	270	422	517	517	817
	inch	7.95	8.94	10.12	10.63	16.61	20.35	20.35	32.17
Weight	Kg	1.7	2	2.2	4	5	15	15	21
	Lbs	3.7	4.4	4.9	8.8	11.0	33.1	33.1	46.3

Technical specifications for HP 1-6 350 barg Stainless Steel

Pneumatech Variant→ Specifications ↓	Units	1	2	3	4	5	6
Capacity[1]	l/s	13	31	71	142	208	369
	m^3/hr	48	111	255	510	750	1330
	cfm	28	65	150	300	441	783
Connection	BSP	¼"	¼"	½"	¾"	1"	1"
Dimensions (A)	mm	41	65	88.5	885.5	150	150
	inch	1.61	2.56	3.48	34.86	5.91	5.91
Dimensions (B)	mm	103	135	210	280	330	480
	inch	4.06	5.31	8.27	11.02	12.99	18.90
Weight	Kg	1.6	3.2	5.6	6.1	14.5	17.4
	Lbs	3.5	7.1	12.3	13.4	32.0	38.4

Correction factors: 50 barg Aluminum & Stainless Steel

Operating pressure	barg	4	6	8	10	15	20	30	40	50
	psig	58	87	116	145	218	290	435	581	726
Correction factor	Kp	0.14	0.22	0.28	0.34	0.47	0.56	0.7	0.85	1

Correction factors: 100 barg Stainless Steel

Operating pressure	barg	20	30	40	50	60	70	80	90	100
	psig	290	435	581	726	871	1016	1161	1306	1451
Correction factor	Kp	0.45	0.57	0.68	0.8	0.84	0.88	0.92	0.96	1

Correction factors: 350 barg Stainless Steel

Operating pressure	barg	-	-	50	100	150	200	250	300	350
	psig	-	-	726	1451	2177	2903	3628	4354	5080
Correction factor	Kp	-	-	0.73	0.78	0.82	0.87	0.91	0.96	1

1. Flow is referred to an absolute pressure of 1 barg and temperature of 20°C

BA 15 - 310 - HE Breathing air purifiers

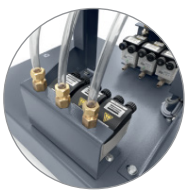
Features & Benefits

- The Pneumatech solution for Industrial Breathing Air applications, build to exceed standards
- Compliance with stringent international standards
  - EN12021 & European Pharmacopeia
  - OSHA Grade D, NFPA-99, CSA Z180. 1-00, CGA G7.1-1997,
  - BS 4275, ISO 14971, OHSAS 18001
- Special 7-stage filtration process offered unparalleled compressed air purity
  - Water Separator - For liquid water
  - Fine Filter - For Oil and Water aerosols
  - Super Fine Filter - For Oil and Water aerosols
  - Adsorption Dryer - For Water vapour and CO_2
  - Activated Carbon - For Gaseous impurities
  - Catalyst - For CO oxidation to CO_2
  - Bacteria Filter - For Bacteria & dust particles
- Advanced energy management for lowest operating costs
  - Compressor synchronization
  - Purge nozzle optimization
  - PDP control - Dew Point switching
- Advanced gas sensors
  - Direct reading from the controller screen
  - Voltage free contacts for easy integration
  - Adjustable level of warnings
- Best-in-class performance thanks to unique valve and exhaust design (patent pending)
  - Lowest pressure drop during drying
  - Lowest purge loss by ensuring maximum purge air expansion during regeneration
- Low noise levels
- High quality filters
  - Guaranteed air purity thanks to High-efficient glass fibre media.
  - Significant energy savings with lower pressure drops
- Compact and easy to connect design

General Specifications

- Breathing Air Purifiers for Industrial applications.
- Dew points achievable: -40°C/-40°F
- Inlet pressure range: 4-14 barg/58-203 psig
- Ambient temperature range: 2-45°C/ 36-113°F
- Inlet temperature range: 2-50°C/36-122°F
- Power supply: 230 VAC 50 Hz/ 115 VAC 50Hz
- Maximum concentration of O_2 - 21,4%
- Reduced concentration of CO_2 below 700 PPM
- Reduced concentration of SO_2 /NO_x below 5 PPM

Options



Electronic drains

VT saturation indicator (Oil indicator)

O_2, CO & CO_2 sensors

NPT connections

Optimised purge nozzle

The compressed air quality is of vital importance in many applications even more so in breathing air applications. The applications, such as short-blasting, tank cleaning, tunneling, spray painting and many more require breathing air that is free from contaminants that may be present in the compressed air fed breathing air systems. These contaminants are present in the feed air in the form of fumes, oil, vapors, gases, solid particles and microorganisms.

Pneumatech' s breathing air purifiers offers guaranteed protection against such contaminants complying with International breathing Air standards. The BA HE range assures safe working environment in a wide range of applications. Built to exceed standards, BA HE purifiers provide certified breathing air, even in situations with polluted intake air to ensure personnel safety at all times. The seven-filtration stages of the BA HE have been carefully designed to make sure the air quality at the outlet complies with EN12021 and European Pharmacopeia.

Specially engineered valve manifolds includes the pilot air controlled 3/2 valves with reliable and fast switching helps to reduce the pressure drop to a minimum. This does not only result in a low-pressure drop over the dryer, but also ensures maximum purge air expansion during regeneration. That lowers the purge air consumption drastically. The gas sensors are available as an option to optimize the system further. The possibility to connect the signals to the PureLogic Controller offers optimal control and monitoring.

Technical Specifications for BA 15 HE up to BA 310 HE

Specifications ↓	Units	BA 15 HE	BA 30 HE	BA 55 HE	BA 75 HE	BA 105 HE	BA 150 HE	BA 170 HE	BA 210 HE	BA 310 HE
Nominal Volume flow at dryer 101 psi inlet	l/s	7	15	25	35	45	65	80	100	145
	SCFM	15	32	53	74	95	138	170	212	307
Nominal Volume flow at dryer 145 psi inlet	l/s	8.4	18	30	42	54	78	96	120	174
	SCFM	18	38	64	89	114	165	204	254	368
Nominal Volume flow at dryer 188 psi inlet	l/s	9.45	20.25	33.75	47.25	60.75	87.8	108	135	196
	SCFM	20	43	72	100	129	186	229	286	416
Purge at 101 psi inlet	%	18	18	18	18	18	18	18	18	18
Purge at 145 psi inlet		15.4	15.4	15.4	15.4	15.4	15.4	15.4	15.4	15.4
Purge at 188 psi inlet		13.8	13.8	13.8	13.8	13.8	13.8	13.8	13.8	13.8
Pressure drop over breathing air dryer at max. flow	Bar	0.515	0.530	0.560	0.595	0.82	0.660	0.700	0.82	0.800
	PSI	7.5	7.7	8.1	8.6	11.9	9.6	10.2	11.9	11.6
Installed power	W	100	100	100	100	100	100	100	100	100
Height	mm	1580	1580	1580	1580	1580	1840	1840	1840	2019
	inch	62	62	62	62	62	72	72	72	79
Width	mm	650	650	650	650	650	850	850	850	850
	inch	26	26	26	26	26	33	33	33	33
Length	mm	1115	1115	1115	1115	1115	1115	1300	1300	1300
	inch	44	44	44	44	44	44	51	51	51
Net mass	Kg	169	172	172	174	188	252	273	333	388
	Lbs	373	379	379	384	414	556	602	734	855
Connection inlet/outlet	inch	1/2"	1/2"	1/2"	1"	1"	1"	1"	1 1/2"	1 1/2"

BA 15 - 310 - S Breathing air purifiers

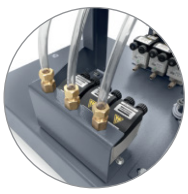
Features & Benefits

- The Pneumatech solution for Industrial Breathing Air applications, build to exceed standards.
- Compliance with stringent international standards
  - EN12021 & European Pharmacopeia
  - OSHA Grade D, NFPA-99, CSA Z180. 1-00, CGA G7.1-1997,
  - BS 4275, ISO 14971, OHSAS 18001
- Special 7-stage filtration process offered unparalleled compressed air purity
  - Water separator - For liquid water
  - Fine filter - For oil and water aerosols
  - Super fine filter - For oil and water aerosols
  - Adsorption dryer - For water vapour and CO_2
  - Activated carbon - For gaseous impurities
  - Catalyst - For CO oxidation to CO_2
  - Bacteria filter - For bacteria & dust particles
- Best-in-class performance thanks to unique valve and exhaust design (patent pending)
  - Lowest pressure drop during drying
  - Lowest purge loss by ensuring maximum purge air expansion during regeneration
- Low noise levels
- High quality filters
  - Guaranteed air purity thanks to High-efficient glass fiber media
  - Significant energy savings with lower pressure drops
- Compact and easy to connect design

General Specifications

- Breathing air purifiers for industrial applications.
- Dew points achievable: -40°C/-40°F
- Inlet pressure range: 4-14 barg/58-203 psig
- Ambient temperature range: 2-45°C/ 36-113°F
- Inlet temperature range: 2-50°C/36-122°F
- Power supply: 230 VAC 50 Hz/ 115 VAC 50Hz
- Maximum concentration of O_2 - 21,4%
- Reduced concentration of CO_2 below 700 PPM
- Reduced concentration of SO_2 /NO_x below 5 PPM

Options



Electronic drains

VT saturation indicator (Oil indicator)

Gas sensors (As sales options)

NPT connections

The compressed air quality is of vital importance in many applications even more so in breathing air applications. The applications such as short-blasting, tank cleaning, tunneling, spray painting and many more require breathing air that is free from contaminants that may be present in the compressed air fed breathing air systems. These contaminants are present in the feed air in the form of fumes, oil, vapors, gases, solid particles and microorganisms.

Pneumatech' s breathing air purifiers offers guaranteed protection against such contaminants complying with International breathing Air standards. The BA S range assures safe working environment in a wide range of applications. Built to exceed standards, BA S purifiers provide certified breathing air, even in situations with polluted intake air to ensure personnel safety at all times. The seven-filtration stages of the BA S have been carefully designed to make sure the air quality at the outlet complies with EN12021 and European Pharmacopeia.

Specially engineered valve manifolds includes the pilot air controlled 3/2 valves with reliable and fast switching helps to reduce the pressure drop to a minimum. This does not only result in a low-pressure drop over the dryer, but also ensures maximum purge air expansion during regeneration. That lowers the purge air consumption drastically. Compact and easy to connect design make the BA S purifiers, a perfect solution for your breathing air needs.

Technical Specifications for BA 15 S up to BA 310 S

Specifications ↓	Units	BA 15 S	BA 30 S	BA 55 S	BA 75 S	BA 105 S	BA 150 S	BA 170 S	BA 210 S	BA 310 S
Nominal Volume flow at dryer 101 psi inlet	l/s	7	15	25	35	45	65	80	100	145
	SCFM	15	32	53	74	95	138	170	212	307
Nominal Volume flow at dryer 145 psi inlet	l/s	8.4	18	30	42	54	78	96	120	174
	SCFM	18	38	64	89	114	165	204	254	368
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	SCFM	20	43	72	100	129	186	229	286	416
Purge at 101 psi inlet	%	18	18	18	18	18	18	18	18	18
Purge at 145 psi inlet		15.4	15.4	15.4	15.4	15.4	15.4	15.4	15.4	15.4
Purge at 188 psi inlet		13.8	13.8	13.8	13.8	13.8	13.8	13.8	13.8	13.8
Pressure drop over breathing air dryer at max. flow	Bar	0.515	0.530	0.560	0.595	0.82	0.660	0.700	0.82	0.800
	PSI	7.5	7.7	8.1	8.6	11.9	9.6	10.2	11.9	11.6
Installed power	W	100	100	100	100	100	100	100	100	100
Height	mm	1580	1580	1580	1580	1580	1840	1840	1840	2019
	inch	62	62	62	62	62	72	72	72	79
Width	mm	650	650	650	650	650	850	850	850	850
	inch	26	26	26	26	26	33	33	33	33
Length	mm	1115	1115	1115	1115	1115	1115	1300	1300	1300
	inch	44	44	44	44	44	44	51	51	51
Net mass	Kg	169	172	172	174	188	252	273	333	388
	Lbs	373	379	379	384	414	556	602	734	855
Connection inlet/outlet	inch	1/2"	1/2"	1/2"	1"	1"	1"	1"	1 1/2"	1 1/2"

Competitor spare parts - Alternative line filter cartridges

Features & Benefits

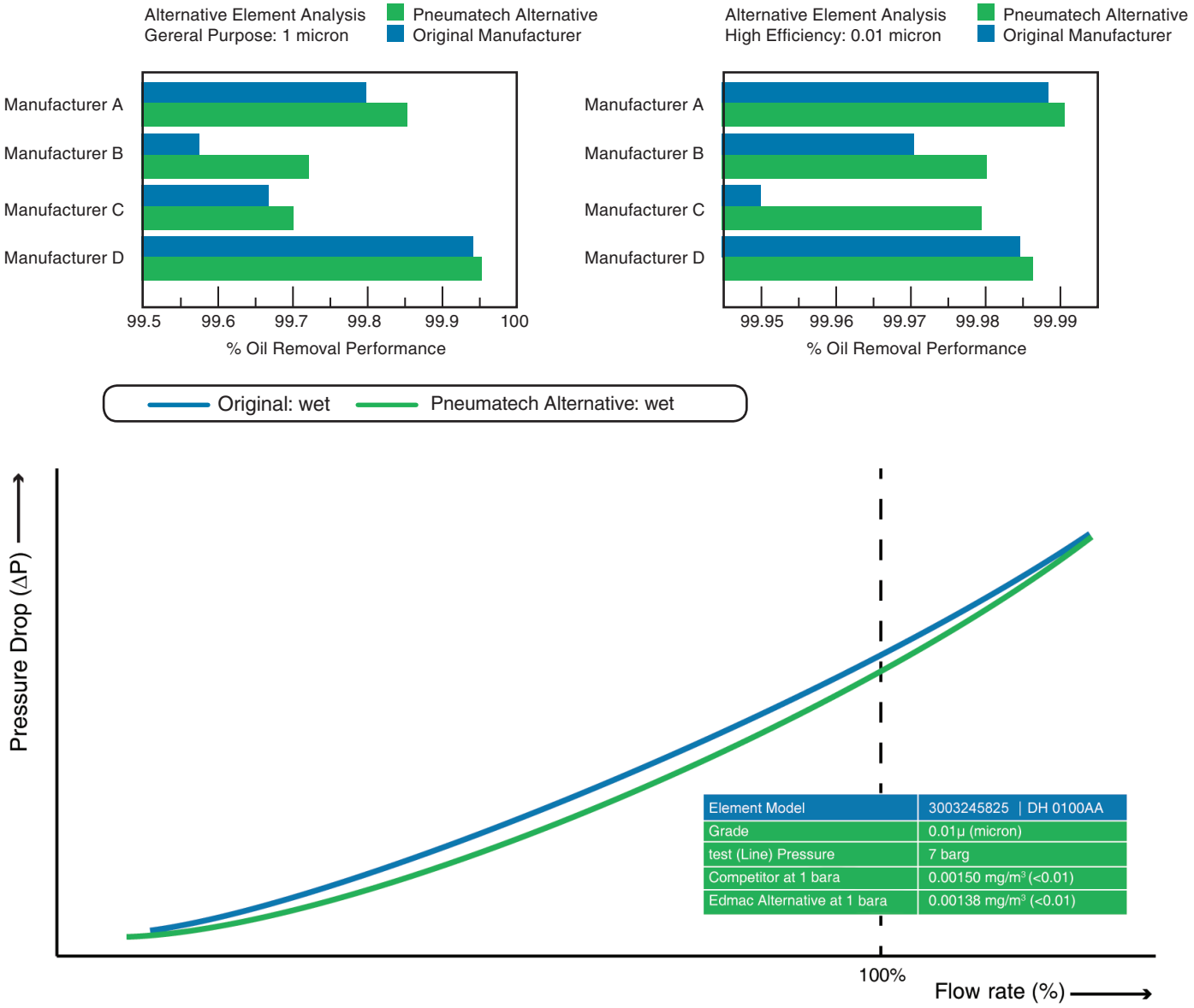
- Guaranteed performance
  - Filter media selected to offer low differential pressure, high oil removal efficiencies and proven continuous performance
  - Performance equal to or superior than the original
- Robust design
  - Perforated support cylinders made from corrosion resistant stainless steel, which is twice as strong as galvanized steel
  - Protection layers to protect the glass fiber media from being damaged by the metal cores
- Guaranteed interchangeability
  - Designed to fit into the original housing
  - Tested in more than 10.000 filters in the field
- Quality control
  - Full traceability by ink jet marking specific codes on every filter element complying with our IOS 9001 manufacturing procedures

Brands

Domnick Hunter	Dollinger (SPX)
Zander	Finite
Donaldson Ultrafilter	Kaeser
Hydrovane	CompAir
Hiross	Ingersoll Rand
Hankison (SPX)	Parker Balston
Deltech (SPX)	Sullair
CTA	FST
Bea Filtri	And many more

Pneumatech offers superior quality alternative line filters for all major brands including Domnick Hunter, Zander, Donaldson and many more. We can supply filtration solutions for any grade or class of air quality to suit all air compressor needs.

Pneumatech's high quality filter elements use the latest filter media technology and fit seamlessly into OEM machines and housings. There is no need for modification kits or adapters. The elements offer unrivaled reliability and operate with minimal pressure drop, delivering optimum energy efficiency. All our brand alternatives are tested in accordance with ISO 12500 to guarantee exceptional performance. The filters are extensively tested in the field without any performance issues.



Grade	G		C		S		D		V	
Filter type	General oil coalescing		Fine oil coalescing		General dry dust		Fine dry dust		Oil vapor	
Maximum oil carryover (68°F / 20°C)	0.5 mg/m³		0.01 mg/m³		-		-		0.003 mg/m³	
Pressure loss clean and dry	1 psig	<70 mbar	2 psig	< 140 mbar	1 psig	< 70 mbar	2 psig	< 140 mbar	-	
Wet pressure drop	2 psig	< 140 mbar	3 psig	< 200 mbar	-	-	-	-	-	
Maximum temperature	248°F	120°C	248°F	120°C	248°F	120°C	248°F	120°C	122°F	50°C

Competitor spare parts - Alternative desiccants

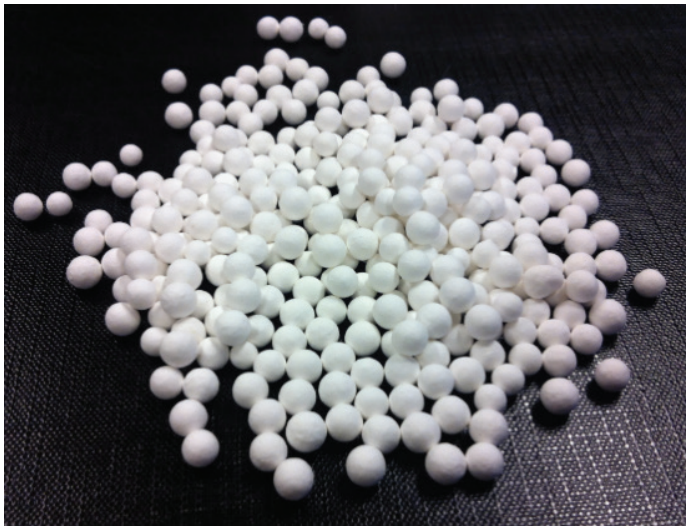
Features & Benefits

- All types of desiccants, matched to the OEM performance
  - Acticated alumina
  - Silicagel
  - Molecular sieves
  - Activated carbon
- High-quality supply at the lowest cost
  - Lowest total cost of ownership
  - Highest crushing resistance
  - Limited anti-aging effect

Why choose Pneumatech for alternative spare parts?

- Excellent customer service
- Over 250.000 parts available
- Same day shipping
- World class logistics
- Full track and trace of all shipments
- Competitive pricing & flexible discounts
- Customized labelling

Adsorption dryers can only be energy efficient if they contain premium desiccant material. The desiccant used in Pneumatech adsorption dryers is carefully selected from a wide range of European and North-American suppliers; and is suitable for all OEM machines including Domnick Hunter, Donaldson, Boge, Ingersoll Rand, Compair, Kaeser, Almig and many more.



Brands

Domnick Hunter	CompAir
Zander	Ingersoll Rand
Donaldson Ultrafilter	Boge
Hankison (SPX)	Almig
Deltech (SPX)	FST
CTA	KSI
Dollinger (SPX)	Parker Balston
Kaeser	And many more

Protect the environment – treat your condensate

As efficient as the process may be, a compressor inevitably produces more than compressed air alone. One of its by-products is a large volume of condensate, generally an emulsified combination of oil and water that poses a serious environmental risk. Only by treating this condensate in the right way, we can make sure it brings no harm to the environment.

Depending on the location, severe penalties can be charged for dumping oily condensate in the sewage system. The legal threshold of the maximum oil concentration in water varies strongly depending on continent, country and even local region. However, the maximum allowable oil content in drainage to the sewage generally varies between 15 and 20 mg/l

Condensate Management

Pneumatech's condensate management portfolio includes solutions for separating, draining, detecting and treating oily condensate.

Water separators can be used downstream of the compressor instead of - or together with - the air receiver. We offer three types of condensate drains depending on your needs: a timer drain, a mechanical zero loss float drain and an electronic zero loss drain. Also for condensate treatment we give you the choice, i.e. between the cost-competitive ECOBOX solution and our premium, patented OWS technology.

No Air Loss Drain Series

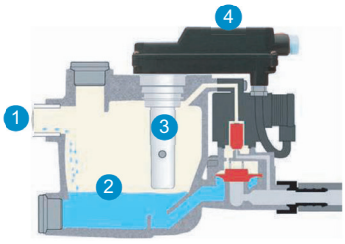
Features & Benefits

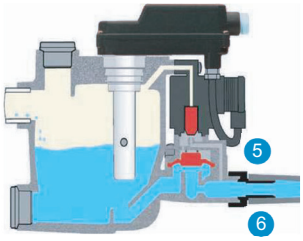
- Regular and aggressive condensate
- Alarm function
- Dry contact for alarm
- Contact for external test
- Self cleaning function
- True “No Air Loss” Design - Maximum energy savings
- Highest Reliability - Unaffected by dirt and debris
- Lowest Maintenance - Reduced time and labor costs
- Fully Automatic - Monitors level and function
- Integrated Alarm - With remote detection
- Sensor Controlled - Safe for all condensate types with unparalleled performance

General Specifications

- 110 Vac Standard; 24 Vac/dc, 48 Vac, 1000 Vac, 200 Vac, 230 Vac also available

How It Works





Empty State

1. Condensate enters side inlet port.
2. Condensate level begins to rise.
3. Condensate level activates sensor.
4. Sensor signals control board. Control board activates solenoid valve. Solenoid valve stops pilot air flow to diaphragm. Condensate pushes diaphragm open.

Filled State

5. Open diaphragm provides condensate discharge path. Condensate discharge begins. Reservoir level begins to fall. Reservoir level drops below sensor. Sensor deactivates solenoid valve. Pilot air closes diaphragm before level drops below discharge port.
6. Condensate discharge completed. Reservoir begins to fill and cycle repeats.

Standard Pressure

Technical specifications for No Air Loss Drain Series								
Specification		**Unit**	**PNL-200**	**PNL-450**	**PNL-1000**	**PNL-3600**	**PNL-10K**	**PNL-100K**
Max Flow Rate		SCFM	100	225	500	1,300	5,400	50,000
Connections NPT	Inlet		1 x 0.50"	1 x 0.50"	3 x 0.50"	2 x 0.50"	3 x 0.75"	2 x 0.75" & 1 x 1.00"
	Outlet		1 x 0.25"	1 x 0.25"	1 x 0.50"	1 x 0.50"	1 x 0.50"	1 x 0.50"
Weight		lb	1.8	2.2	3.6	4.4	4.4	13
Width		in	6.5	6.7	8.3	8.4	9.9	11.3
Height		in	4.6	5	6.2	6.4	7.1	11

* Max. Working Pressure: 232 psig
  Min. Working Pressure: 12 psig
** Temp. Range: 34 °F - 140 °F

High Pressure

Technical specifications for No Air Loss Drain Series				
Specification		**Unit**	**PNL-600 HP**	**PNL-3600 HP**
Max Flow Rate		SCFM	280	1,300
Connections NPT	Inlet		1 x 0.50"	2 x 0.50"
	Outlet		1 x 0.375"	1 x 0.375"
Weight		lb	2	4.4
Width		in	6.2	8.4
Height		in	5.6	6.4

* Max. Working Pressure: 915 psig for PNL-600 HP
  725 psig for PNL-3600 HP
  Min. Working Pressure: 12 psig
** Temp. Range: 34 °F - 140 °F

Automatic & Timer Drains

Features & Benefits

4488 Series

- True No Air loss, Demand Operation
  - Saves Energy
- Pneumatic 4488R Pneumatic Operation
  - No Power required, low Profile
- Electronic Float, Electronic Timer
  - Precise selection, enhanced performance
- Large Capacity
  - Ideal for Air Receivers and Large Compressors
- Stainless Steel Float & Teflon Coated Stem
  - Provide long life and ensure positive operation
- Flashing Alarm Light
  - Alerts operator of high level
- Dry Contacts
  - For remote monitoring

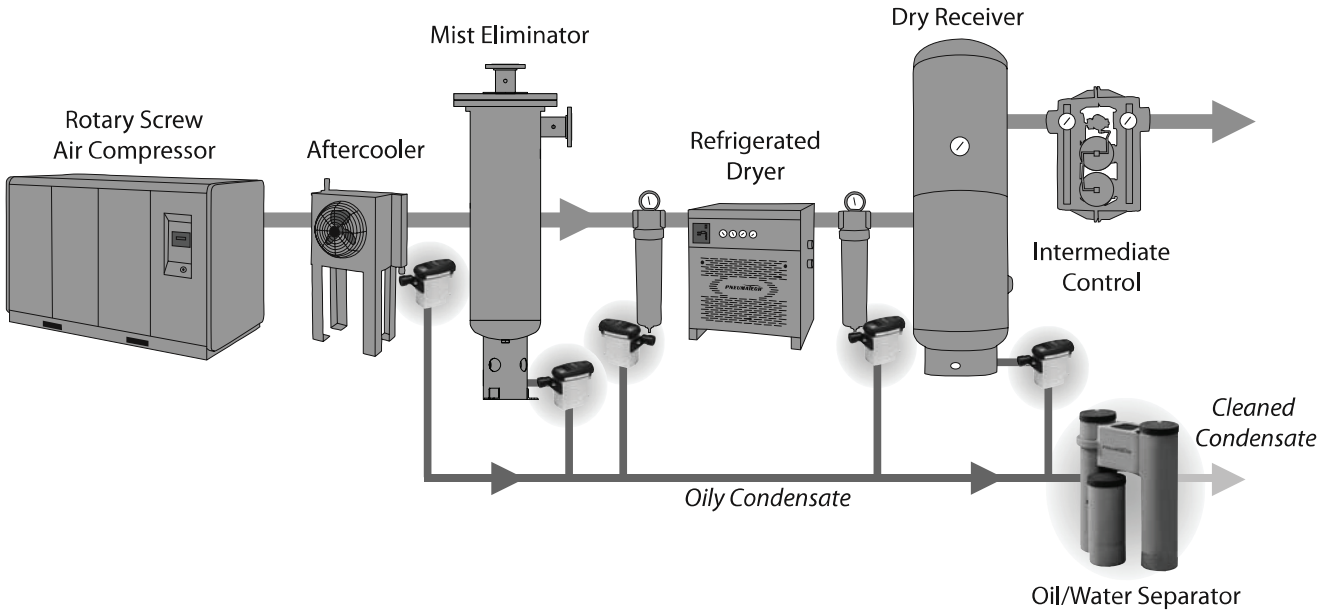
4477 Series

- Simple, Reliable, Affordable
- Adjustable 1-60 min cycle time
- Adjustable 1-30 min open time
- Optimum 7/16 orifice

Technical specifications for Air-Free™ Automatic Drains - 4488 Series					
Specification	**Unit**	**4488-C**	**4488-AM1**	**4488-AM2**	**4488-R 4488-RSN**
Operation		Float; electronic	Float; electronic	Float; electronic	Float; pneumatic
Reservoir Capacity (oz./cycle)		35	8	21	35
Valve Type		Solenoid	Solenoid	Solenoid	Full-ported ball
Max. Pressure (PSIG)		200	200	200	250
Fluid Temp. Min - Max		35°F - 180°F	35°F - 180°F	35°F - 180°F	35°F - 180°F
Inlet Connection		1/2" NPT	1/2" NPT (2)	3/4" & 1/2" NPT	3/4" NPT
Outlet Connection		1/2" NPT	1/4" NPT	1/4" NPT	1/2" NPT
Electrical		115V - 1 PH - 60HZ	115V - 1 PH - 60HZ	115V - 1 PH - 60HZ	--
Dimensions W x D x H	in.	5.5 x 8 x 13.75	3.5 x 5.5 x 7.5	6 x 8 x 7.5	13 x 9 x 8.5
Approx. Weight	lbs.	15	5	11	17

Technical specifications for Timer-Operated Drains - 4477 Series				
Specification	**Unit**	**4477-AS**	**4477-BS**	**4477-CS**
Operation		Timer; electronic	Timer; electronic	Timer; electronic
Reservoir Capacity (oz./cycle)		--	--	--
Valve Type		Solenoid	Solenoid	Solenoid
Max. Pressure (PSIG)		300	300	300
Fluid Temp. Min - Max		35°F - 180°F	35°F - 180°F	35°F - 180°F
Inlet Connection		1/4" NPT	3/8" NPT	1/2" NPT
Outlet Connection		1/4" NPT	3/8" NPT	1/2" NPT
Electrical		115V - 1 PH - 60HZ	115V - 1 PH - 60HZ	115V - 1 PH - 60HZ
Dimensions	in.	1.25 x 6.5 x 5.5	1.25 x 6.5 x 5.5	1.25 x 6.5 x 5.5
Approx. Weight	lbs.	2.5	2.5	2.5

System Drain Points



ECOBOX 1 - Small oil water separator

Features & Benefits

- Excellent performance
  - 2-stage filtration with advanced adsorption media
  - After separation, water contains oil levels below 15 ppm[1]
- Environmentally friendly - all materials are 100% recyclable
- Compact footprint - compact and lightweight design, optimized for small compressor installations
- Quick and easy installation and replacement – by means of a wall or plate mounting bracket
  - Optional sampling kit to verify outlet concentration on a regular base
- DIBT certified

Options

Sampling kit

The Pneumatech ECOBOX offers a compressor condensate cleaning solution with excellent performance for compressed air systems up to 100 m³/hr (60 cfm). It is designed to remove the oil traces from compressor condensate via 2-stage adsorption. The ECOBOX is able to clean the compressor condensate to oil concentrations below 15 ppm[1] by using a new, advanced filter medium. General country legislations for oil in water contamination are 20 ppm[1]. It is specifically designed to offer an affordable condensate cleaning solution for piston compressor and small screw compressor installations.

Technical specifications for ECOBOX

Capacity	15 l/s - 51 m³/hr - 30 cfm	25 l/s - 85 m³/hr - 50 cfm	30 l/s - 100m³/hr - 60 cfm
Oil Residual	15 ppm	15 ppm	15 ppm
Expected Life Time - Cold Climate[2][3]	6000	4000	3000
Expected Life Time - Normal Climate[2][3]	6000	4000	-
Expected Life Time - Hot Climate[2][3]	4000	-	-
Suitable compressor	Piston Compressor 2-7,5 hp	Screw Compressor 3-10 hp	Screw Compressor 15 hp

Type	Rated Flow[2]				Connections				Weight		Dimensions					
											mm			inch		
	l/s	m³/hr	l/min	cfm	Inlet		Outlet		kg	lbs	A	B	C	A	B	C
ECOBOX	<30	<100	<1800	<60	6 mm	1/4”	10 mm	3/8”	1	2.2	240	140	140	9.5	5.5	5.5

1. 15ppm is generally well below the acceptance level for disposal in the sewage, but due to strongly varying international and local regulations, it is the user's responsibility to consult local waste water discharge regulations and ensure compliance.
2. In tropical climates (high ambient temperatures and humidity levels), the air generally contains more water vapor. The extra condensate, generated during the compression and cooling process of the air, shortens the contact time in the device, leaving less time for the media to absorb the oil. Climatic conditions used in the table above are defines as follows:
   a. Cold climate conditions: average ambient temperature of 20°C/ 68°F- relative humidity of 50 %
   b. Normal climate conditions: average ambient temperature of 25°C/ 75°F - relative humidity of 60%
   c. Hot climate conditions: average ambient temperature of 35°/ 95°F - relative humidity of 70 %
3. Pneumatech assumes as well maintained compressor plant and reasonable operating conditions. Performance on mineral or mineral-based lubricants should be as above, irrespective of compressor type, condensate drain technology or climate,provided the condensate produced is not a stable emulsion.

OWS 75 - 5000 - Oil water separators

Features & Benefits

- Stable and reliable performance thanks to patented multistage filtration technology
  - Filtering all types of condensate & most condensate emulsions
  - No use of rotating equipment
  - No risk of spillage thanks to large capacity chamber design
- Eliminating all potential health issues
  - No standing or stagnant water
  - Optional anti-bacteria kit
- Accurate and quick indication of filter replacement thanks to maintenance indicator, blockage indicator and sampling kit
- DIBT certified
- Hassle-free maintenance with genuine service kits

General Specifications

- Oil water separator
- Designed outlet oil content : 15 mg/l
- Flow range at mild ambient conditions: 127-8500 m^3/hr/75-5003 cfm

Options

Low temperature kit

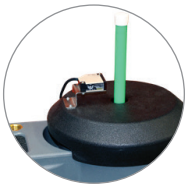
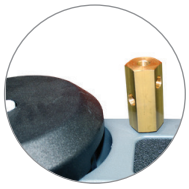


Photo electric sensor & switch



Multiple inlet manifold

Anti-bactria kit

Pneumatech offers a patented way to turn oily condensate into harmless water that can be drained away, while capturing the oil to be easily disposed of in an environmentally friendly manner. The multi-stage separation process, using both buoyant oleophilic filters and activated carbon ensures exceptional performance, lower disposal costs and trouble free operation.

The OWS range eliminates oil through multi-stage filtration rather than the conventional gravity systems which have limitations on the type of condensate that can be treated. As a result, the OWS separator capacity is not linked to the type of emulsion collected since it can treat the same volume of condensate whether saturated with mineral oil, semi-synthetic oil or polyglycol.

Technical specifications for OWS 75 – OWS 5000

Installation Type	Pneumatech Variant→ Specifications ↓	Units	OWS 75	OWS 200	OWS 300	OWS 750[7]	OWS 1280[7]	OWS 1750[7]	OWS 2500[7]	OWS 5000[7]
Complete installation[1] With Dryer[2]	Cold Climate[3]	m^3/hr[6]	234	649	972	2396	4142	5583	7996	15993
		cfm[6]	138	382	572	1410	2438	3286	4706	9413
	Mild Climate[4]	m^3/hr[6]	127	342	522	1279	2180	2972	4251	8500
		cfm[6]	75	201	307	753	1283	1749	2502	5003
	Hot Climate[5]	m^3/hr[6]	61	161	251	612	1045	1441	2052	4123
		cfm[6]	36	95	148	360	615	848	1208	2427
Complete installation[1] Without Dryer[2]	Cold Climate[3]	m^3/hr[6]	379	1009	1495	3728	6483	8682	12428	24840
		cfm[6]	223	594	880	2194	3816	5110	7315	14620
	Mild Climate[4]	m^3/hr[6]	161	425	630	1566	2737	3673	5241	10483
		cfm[6]	95	250	371	922	1611	2162	3085	6170
	Hot Climate[5]	m^3/hr[6]	71	178	272	685	1189	1585	2270	4538
		cfm[6]	42	105	160	408	700	933	1336	2671
Connections		inlet (BSP/NPT)	1x1/2”	2x1/2”	2x1/2”	2x3/4”	2x3/4”	2x3/4”	2x3/4”	2x3/4”
		outlet (BSP/NPT)	1x1/2”	1x1/2”	1x1/2”	1x3/4”	1x3/4”	1x3/4”	1x3/4”	1x1”
Dimensions	Length	mm	470	680	680	750	750	945	945	945
		inch	18,5	27	27	30	30	37	37	37
	Width	mm	165	255	255	546	546	650	695	1185
		inch	6,5	10	10	21,5	21,5	26	27	47
	Height	mm	610	762	762	889	1041	1092	1092	1092
		inch	24	30	30	35	41	43	43	43
	Weight	kgs	4	13	15	25	26	28	30	60
		lbs	9	29	33	55	57	62	66	132

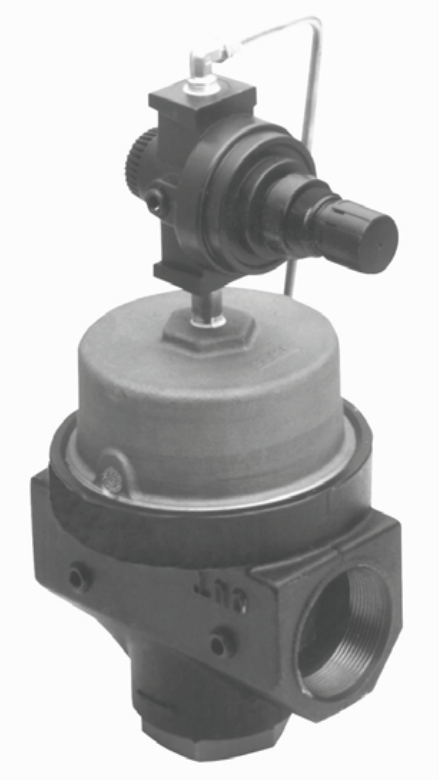
1. Complete installation includes filters & air receiver.
2. All capacities are based on outlet oil content of 15 ppm and 12h operation. Derating needs to be proportionally applied.
3. Cold climate refers to ambient temperature of 15°C/ 59°F and relative humidity of 60%.
4. Mild climate refers to ambient temperature of 25°C/ 77°F and relative humidity of 60%.
5. Hot climate refers to ambient temperature of 35°C/ 95°F and relative humidity of 70%
6. For poly-glycol based condensates, the capacity of each unit should be halved.
7. OWS -750 and larger are 3 tower units.

Note: Capacity is based on the compressor running at 7 barg / 100 psig for 12 hours per day, with all condensate from the compressor, the air receiver, the filters and fridge dryer being piped into the unit.

Intermediate Flow Controllers

ConservAIR CF Series

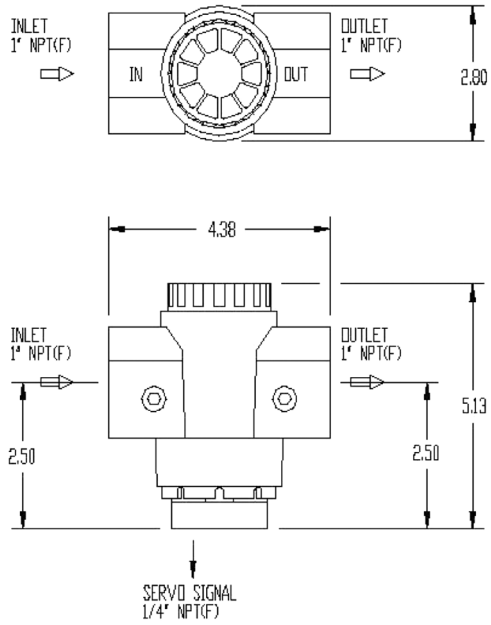
ConservAIR High Flow Regulators are for critical applications requiring a fast, accurate control response over a wide range of flows and pressures. High sensitivity is achieved through a unique spring amplification that accelerates the valve movement. Cylinder surfaces are Teflon-coated to minimize sliding frictional drag and to prevent air-stream contaminants from sticking to the cylinder walls. An advanced design pilot controller provides a bias pneumatic signal, negating the need for high internal spring-force pressures. This unique arrangement allows ConservAIR High Flow Regulators to maintain precise, stable outlet pressures without wasteful pressure differentials stemming from internal mechanical forces. The full capability of the High Flow Regulator is utilized to control flow instead of becoming a component of the pressure drop across the valve.



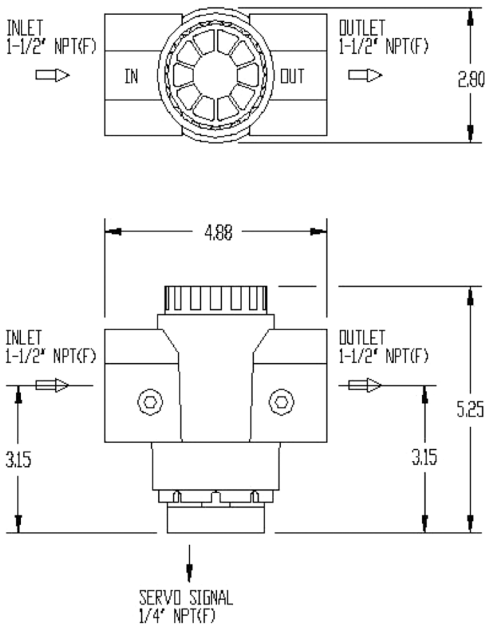
Technical specifications for ConservAIR CF Series		
Model	Description	Approx. Flow
CF 800	High Flow, Fast Response, Pilot Controlled, 1.00" NPT(F)	250
CF 1200	High Flow, Fast Response, Pilot Controlled, 1.50" NPT(F)	500
CF 1600	High Flow, Fast Response, Pilot Controlled, 2.00" NPT(F)	750
CF 3000	High Flow, Fast Response, Pilot Controlled, 3.00" NPT(F)	1500

Note: Gauges are optional on CF 800, CF 1200, and CF 1600.

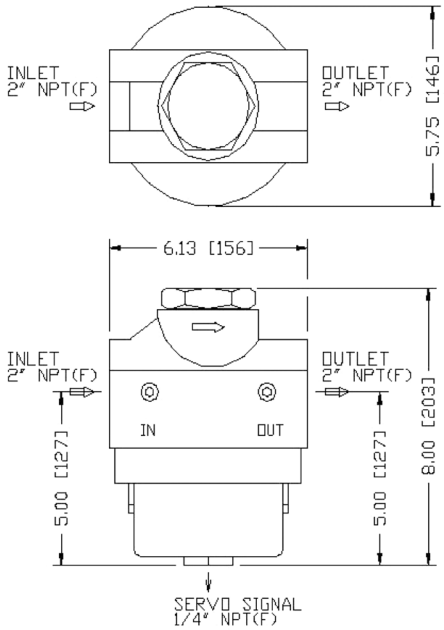
CF 800 Control Valve



CF 1200 Control Valve



CF 1600 Control Valve



ConservAIR S 30 - 600

Features & Benefits

- Adjusts to system changes instantaneously due to the multi-parallel design
  - Eliminates compressed air related work stoppages and production interruptions
- Allows compressors to accelerate and catch up
  - Enhances the compressor network performance
- Holds system pressure to +/- 1 psig throughout system
  - Maximizes profits from productivity gains
- Maximizes the advantage of the available part load performance efficiency
  - Stabilizes the compressed air system
- Prevents unacceptable pressure degradation when an operating compressor fails
  - Ensures the reliability of air supply
- Eliminates air related complaints
  - Allows you to bank and trade carbon credits

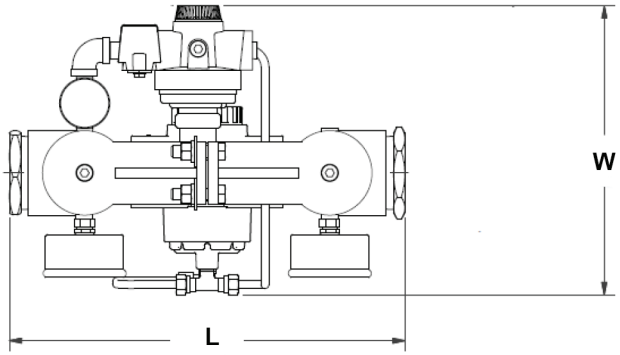
ConservAIR Intermediate Control® (I/C) flow control devices control the demand side of a compresssed air system, eliminating air pressure fluctuations due to changing manufacturing demands. The result of using a ConservAIR I/C is reduced waste from leaks, constant air for production at an optimal pressure, and energy savings.

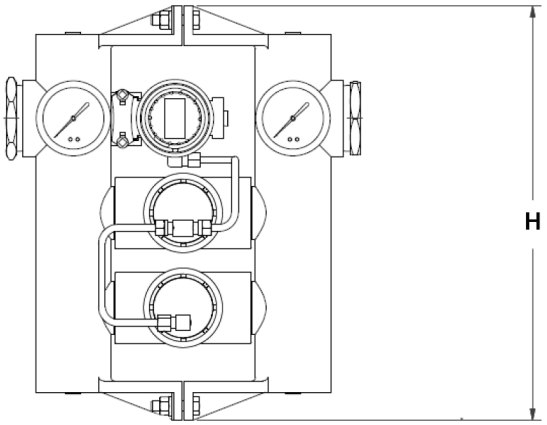
Technical specifications for ConservAIR S 30 - 600

Specification	Unit	S-30	S-60	S-100	S-150	S-200	S-300	S-600
Max Flow SCFM		150	250	500	750	1000	1500	3000
Connection Size		1” NPT (F)	1” NPT (F)	1.5” NPT (F)	2” NPT (F)	3” NPT (F)	3” NPT (F)	4” FLG
Length	in	12	12	12	19	19	19	34
Width	in	9	10	10	11	11	13	14
Height	in	15	15	15	24	24	24	29
Approx. Shipping Weight	lbs	60	70	80	110	120	130	250

Max. Inlet Pressure: 200 PSI
Max Outlet Pressure: 195 PSI
Inlet pressure must be 5 PSI or higher than outlet pressure.
For higher pressure requirements, consult factory.

Options:
3-way Manual Bypass
Remote Pneumatic Control
Flanged Inlet and Outlet





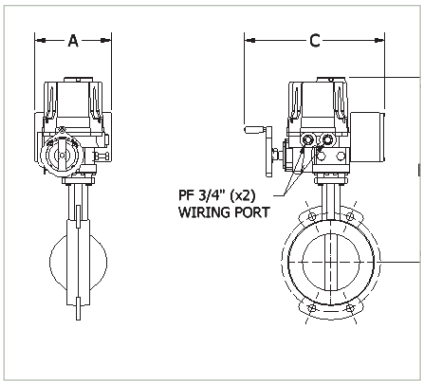
ConservAIR SPD 2 - 8

Features & Benefits

- Modulating rotary electric actuator design, with positive linear gear drive
  - Overshoot associated with pneumatic valves is eliminated
- Valve can operate with dirty/moist air
  - Enhances compressor network performance, stabilizes air network pressure
- PID control panel with HMI touch screen
  - Buffers compressor reaction, covers permissive start up time of standby compressor during an unanticipated failure
- Electric motor driven, 120v
  - Instantaneously responds to changes
- Controls pressure to +/- 1 psig throughout plant
  - Saves energy and associated operating costs, in addition to reducing carbon emissions, balances on line horsepower with real demand
- Easy installation, can be mounted in vertical or horizontal orientation
  - Application Flexibility

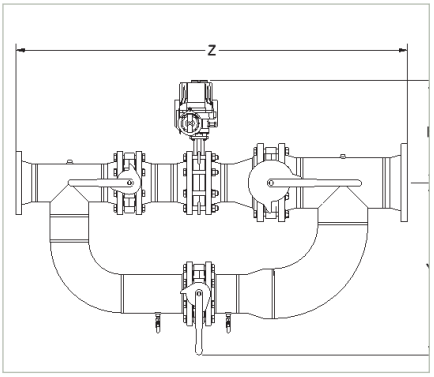
Technical specifications for ConservAIR SPD 2 - 8									
Specification		Unit	SPD-2	SPD-2.5	SPD-3	SPD-4	SPD-5	SPD-6	SPD-8
Nominal Flow* SCFM			850	1250	1850	3200	5500	7500	9000
Connection Size; Flange			2”	2.5”	3”	4”	5”	6”	8”
Dimensions	A	inches	7.38	7.38	7.38	7.38	7.38	7.38	9.06
	B	inches	14.19	14.69	15.00	15.81	16.25	16.75	19.69
	C	inches	13.5	13.5	13.5	13.5	13.5	13.5	16.5
Approx. Weight		lbs	12 lbs	13 lbs	14 lbs	18 lbs	21 lbs	24 lbs	41 lbs

*Based on an inlet pressure of 100 psig and a 5 psid control differential. Contact the Factory for performance at other than nominal conditions.



Bypass Option

Technical specifications for ConservAIR SPD 2 - 8									
Specification		Unit	SPD-2	SPD-2.5	SPD-3	SPD-4	SPD-5	SPD-6	SPD-8
Inlet Flange			3”	3”	3”	4”	5”	6”	8”
Outlet Flange			2”	3”	4”	6”	6”	8”	10”
Dimensions	Y	inches	18.57	18.57	20.81	25.31	25.31	29.69	37.63
	Z	inches	46.75	46.75	47.25	56.60	60.85	67.48	72.00
Approx. Weight		lbs	175 lbs	240 lbs	310 lbs	475 lbs	650 lbs	710 lbs	870 lbs



The importance of defining the right purity

Purity has a substantial impact on the sizing and the energy efficiency of a gas generator. In order to increase purity, air needs to stay longer in contact with the adsorbent, meaning that the outlet flow needs to be reduced substantially.

It is thus very important to define the right purity for the right application. High purity levels are often recommended by gas companies to make the business case for on-site gas generators look worse and to defend their own business. There are however few applications requiring purity levels above 99,9% nitrogen purity.

Gas Generators

Pneumatech designs and manufactures both standard and engineered on-site gas generator products. Nitrogen and oxygen generators are available with Pressure Swing Adsorption (PSA) technology, resulting in nitrogen purities up to 99,999% and oxygen purities up to 95%. Membrane technology is also offered for nitrogen purity levels up to 99,5%.

Pre-defined high-pressure nitrogen skids have been developed as a plug-and-play solution for various applications like laser-cutting. Our engineering department hence becomes your best partner for all kinds of special requests.

PPNG 6 - 68 HE - Nitrogen generator with pressure swing adsorption technology

Features & Benefits

- Advanced energy saving control
  - Reduced air consumption at low nitrogen demand
  - Also compensates for altering ambient conditions and purity settings
  - No compressed air use when no nitrogen is consumed
- Outstanding air factors thanks to back-flow pressurization
- High-quality, high-efficient Carbon Molecular Sieves selected for the right application
- Guaranteed purity
  - Automatically regulates to the requested nitrogen pressure and purity
  - Zirconia sensors for reliable purity measurement
- Designed & tested for cyclic load
- Optimal control and monitoring thanks to Purelogic™ Controller
  - Self-protective monitoring of the feed air quality
  - Feed-air blow-off in case of contamination
  - Nitrogen flow, purity and pressure measured and controlled
  - Automatic start-up

General Specifications

- Pressure Swing Adsorption (PSA) nitrogen generators - extruded profile design
- Nitrogen purity achievable: 95% - 99.9% (PCT Variant) & 99.95%-99.999% (PPM variant)
- Inlet pressure range: 4-13 barg /60-189 psig
- Inlet temperature range: 5-60°C/41-140°F
- Required inlet air quality: 1-4-1 according to ISO 8573-1:2010
- Power supply: 115-230VAC/50-60Hz

Options

Wooden packaging

The PPNG6-68HE series is Pneumatech's premium on-site nitrogen solution for low to medium flows, with best-in-class performance and the most complete scope of supply.

The generator has outstanding air factors at full load thanks to the use of highly efficient Carbon Molecular Sieves (CMS) and back-flow pressurization.

The air consumption is also optimized at reduced nitrogen flow or pressure demands, thanks to the advanced energy saving algorithm, which automatically adjusts the cycle times of the generator.

The control and monitoring capabilities of the PPNG6-68 HE are truly impressive. Purity is guaranteed at all times by opening the consumer valve only at the requested purity level and flushing nitrogen when purity is not reached. Feed air quality is controlled by monitoring temperature, pressure and PDP. The feed air is blown off in case of contamination. All risks of possible CMS damage are eliminated thanks to the automatic start-up feature.

Technical specifications for PPNG 6 - PPNG 68 HE

Specifications	Units	Variant	Product→ Purity ↓	PPNG 6 HE	PPNG 7 HE	PPNG 9 HE	PPNG 12 HE	PPNG 15 HE	PPNG 18 HE	PPNG 22 HE	PPNG 28 HE	PPNG 30 HE	PPNG 37 HE	PPNG 41 HE	PPNG 50 HE	PPNG 63 HE	PPNG 68 HE
Nominal free nitrogen delivery[1]	SCFM	PCT (%)	95	11	14	17	21	28	34	41	51	55	68	76	93	NA	NA
			99.9	3	4	5	7	9	11	13	16	17	21	24	29	36	39
		PPM (%)	99.999	1	1	2	2	3	4	5	6	6	8	9	11	13	15
Nominal air consumption	SCFM	PCT (%)	95	20	26	31	40	51	63	77	94	103	125	143	175	NA	NA
			99.9	11	14	17	21	28	33	41	50	55	67	80	98	116	130
		PPM (%)	99.999	7	9	11	14	18	22	26	32	35	43	52	64	73	85
Air Factor	-	PCT (%)	95	1.86	1.86	1.86	1.86	1.86	1.86	1.86	1.86	1.86	1.86	1.89	2	NA	NA
			99.9	3.19	3.19	3.19	3.19	3.19	3.19	3.19	3.19	3.19	3.19	3.33	3.33	3.18	3.33
		PPM (%)	99.999	6.3	6.3	6.3	6.3	6.3	6.3	5.6	5.6	5.6	5.6	5.6	5.6	5.5	5.6
Pressure dewpoint outlet	°C /°F			-40	-40	-40	-40	-40	-40	-40	-40	-40	-40	-40	-40	-40	-40
Maximum pressure drop		PCT (%)	95	0.4	0.4	0.4	0.5	0.5	0.5	0.6	0.6	0.6	0.6	0.6	0.9	0.9	NA
			99.9	0.3	0.3	0.3	0.3	0.3	0.3	0.3	0.3	0.3	0.3	0.5	0.5	0.6	0.6
		PCT (%)	99.999	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.3	0.3	0.3
Length	mm			775	775	775	775	775	775	1400	1400	1400	1400	1400	1400	1400	1400
	Inch			31	31	31	31	31	31	55	55	55	55	55	55	55	55
Width	mm			840	840	840	840	840	840	840	840	840	840	840	840	840	970
	Inch			33	33	33	33	33	33	33	33	33	33	33	33	33	38
Height	mm			2015	2015	2015	2015	2015	2015	2015	2015	2015	2015	2015	2015	2015	2015
	Inch			79	79	79	79	79	79	79	79	79	79	79	79	79	79
Mass	Kg			264	277	290	326	359	380	619	647	683	736	865	1038	1211	1211
	Lbs			582	611	639	719	791	838	1365	1426	1506	1623	1907	2288	2670	2670
Inlet and outlet connections	G/ NPT			1"	1"	1"	1"	1"	1"	1"	1"	1"	1"	1"	1"	1"	1"

1. Flow is measured at Reference Conditions: 1 bara and 20°C at operating pressure of 7 barg, inlet temperature 20°C & Air Inlet Quality of ISO 8573-1:2010 class 1-4-1

PPNG 6 - 68 S - Nitrogen generator with pressure swing adsorption technology

Features & Benefits

- Energy saving control
- Outstanding air factors thanks to back-flow pressurization
- High-quality, high-efficient Carbon Molecular Sieves selected for the right application
- Guaranteed purity
  - Zirconia sensors for reliable purity measurement
  - Dedicated high purity variants
  - Purity certificates
- Designed & tested for cyclic load
- Reliable, efficient and low-maintenance angle seat valves
- Carefully designed exhaust silencers resulting in quiet and safe operation of the generator
- Optimal control and monitoring thanks to Purelogic™ Controller

General Specifications

- Pressure Swing Adsorption (PSA) nitrogen generators - extruded profile design
- Nitrogen purity achievable:
  95% - 99.9% (PCT Variant) & 99.95%-99.999% (PPM variant)
- Inlet pressure range: 4-13 barg /60-189 psig
- Inlet temperature range: 5-60°C/41-140°F
- Required inlet air quality:
  1-4-1 according to ISO 8573-1:2010
- Power supply: 115-230VAC/50-60Hz

Options

Wooden packaging

Flow meter

PDP sensor kit

The PPNG 6-68s series provides an efficient source of nitrogen for use in various industries like food and beverage, pharma, electronics and plastics. PPNG nitrogen generators use Pressure Swing Adsorption technology to extract nitrogen molecules from the compressed air; and can reach purities from 95% up to 99,999%. Nitrogen pressures can go up to 12 barg without the need for an additional booster. The air factors of the PPNG6-68s range are outstanding, making the return on investment very attractive compared to traditional gas supply.

With its PPNG 6-68s series, Pneumatech follows the plug and play philosophy. Pressure vessels, valves, exhaust system, sensors and controls are all integrated within a compact canopy, designed for easy transport, installation and service.

The Purelogic™ is the central brain of the nitrogen generator. It optimizes operating costs thanks to the availability of the energy saving control; ensures maximum reliability by keeping track of the most important parameters of the generator; and offers impressive control and monitoring capabilities.

The optional flow meter and inlet pressure dew point sensor can be added to the scope of supply to further exploit the monitoring capabilities of the Purelogic™ controller.

Technical specifications for PPNG 6-68 S

Specifications	Units	Variant	Product→ Purity ↓	PPNG 6S	PPNG 7S	PPNG 9S	PPNG 12S	PPNG 15S	PPNG 18S	PPNG 22S	PPNG 28S	PPNG 30S	PPNG 37S	PPNG 41S	PPNG 50S	PPNG 63S	PPNG 68S
Nominal free nitrogen delivery[1]	SCFM	PCT (%)	95	13	17	21	26	34	41	51	62	68	83	94	NA	NA	NA
			99.9	3	4	5	7	9	11	13	16	18	22	27	33	35	38
		PPM (%)	99.999	1	1	2	2	3	3	4	5	6	7	8	10	12	14
Nominal air consumption[1]	SCFM	PCT (%)	95	25	33	40	51	65	80	98	120	131	160	181	NA	NA	NA
			99.9	14	18	22	28	36	44	54	67	73	89	107	131	133	152
		PPM (%)	99.999	7	9	11	13	17	21	28	34	37	45	55	67	72	90
Air Factor	-	PCT (%)	95	1.93	1.93	1.93	1.93	1.93	1.93	1.93	1.93	1.93	1.93	1.93	NA	NA	NA
			99.9	4.05	4.05	4.05	4.05	4.05	4.05	4.05	4.05	4.05	4.05	4.00	4.00	3.84	4.00
		PPM (%)	99.999	6.8	6.8	6.8	6.8	6.8	6.8	6.7	6.7	6.7	6.7	6.6	6.6	6.0	6.6
Pressure dewpoint outlet	°C /°F			-40	-40	-40	-40	-40	-40	-40	-40	-40	-40	-40	-40	-40	-40
Maximum pressure drop	barg	PCT (%)	95	0.8	0.8	0.8	1	1	1.1	1.2	1.2	1.2	1.2	1.4	NA	NA	NA
	barg		99.9	0.5	0.5	0.5	0.6	0.6	0.7	0.7	0.7	0.7	0.7	0.9	0.9	0.9	1
	barg	PCT (%)	99.999	0.3	0.3	0.4	0.4	0.4	0.4	0.4	0.5	0.6	0.6	0.6	0.7	0.7	0.7
Length	mm			798	798	798	798	798	798	1422	1422	1422	1422	1422	1422	1422	1422
	Inch			31	31	31	31	31	31	56	56	56	56	56	56	56	56
Width	mm			840	840	840	840	840	840	840	840	840	840	970	970	970	970
	Inch			33	33	33	33	33	33	33	33	33	33	38	38	38	38
Height	mm			2022	2022	2022	2022	2022	2022	2022	2022	2022	2022	2022	2022	2022	2022
	Inch			80	80	80	80	80	80	80	80	80	80	80	80	80	80
Mass	Kg			244	257	270	306	339	360	599	627	663	716	805	1018	1191	1191
	Lbs			538	567	595	675	747	794	1321	1382	1462	1579	1775	2244	2626	2626
Inlet and outlet connections	G/NPT			1"	1"	1"	1"	1"	1"	1"	1"	1"	1"	1"	1"	1"	1"

1. Flow is measured at Reference Conditions: 1 bara and 20°C at operating pressure of 7 barg, inlet temperature 20°C & Air Inlet Quality of ISO 8573-1:2010 class 1-4-1

PPNG SKID - High-pressure nitrogen skid

Are you looking for a true plug-and-play solution that delivers on-site nitrogen at the lowest cost?

Pneumatech has developed compact and pre-commissioned skids in two pressure versions.

The 580 psi version offers high-pressure nitrogen for direct use; with the 4350 psi version you can fill the skid-mounted cylinders to create your own supply. These bottles can serve as your nitrogen back-up supply, but also allow you to downsize your system in case of fluctuating demand. With its supreme efficiency and reliability, ease of use and small footprint, the high-pressure skid is the ideal solution for laser cutting applications.

Standard solution does not fit for your needs?

Do not worry. We at Pneumatech understand that every case is unique especially with high pressure Nitrogen applications. Therefore Pneumatech offers a tailor made solution just for your application.

Please consult with your local Pneumatech contact for more details.

PPNGs nitrogen generator

- Guaranteed purity
- Outstanding air factors
- Energy saving control
- Optimal control and monitoring thanks to Purelogic™ controller

4-stage filter train for guaranteed purity and reliability

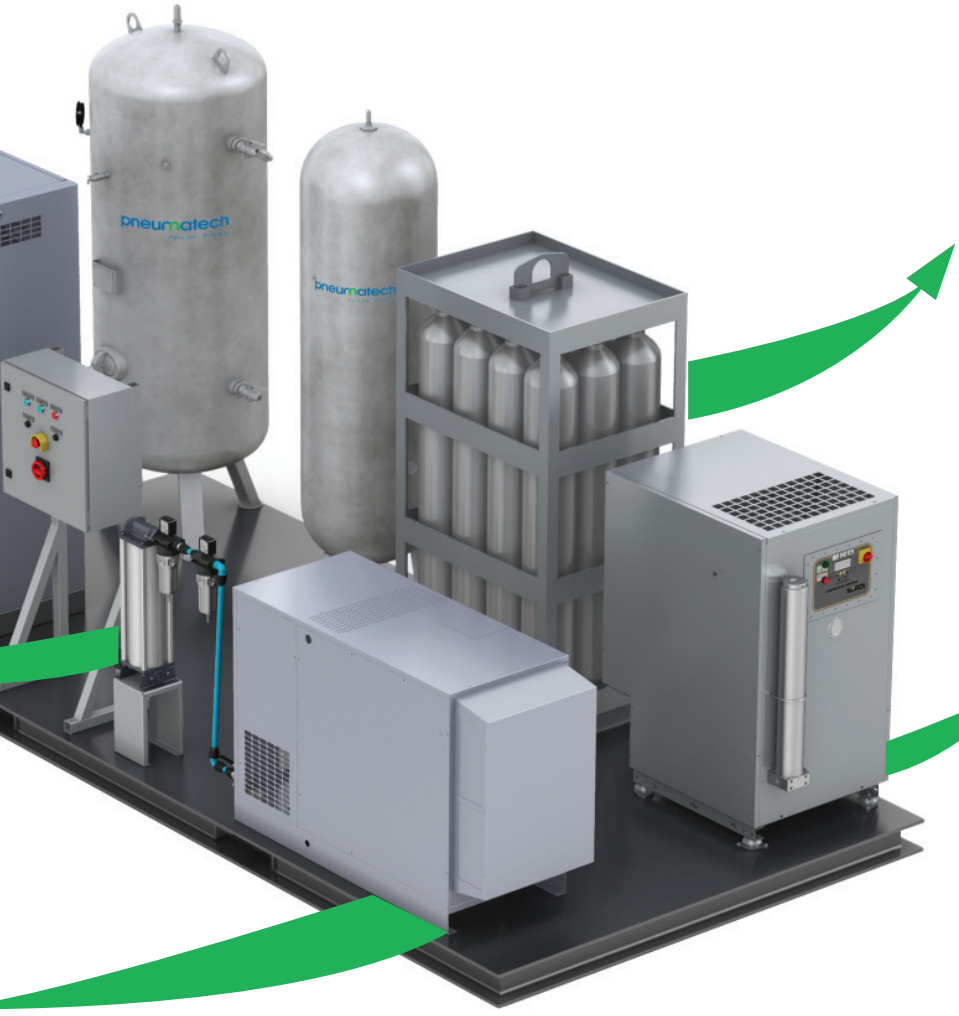
- General-purpose and high-efficient oil-coalescing filters, activated carbon tower and high-efficient particle filter
- Guaranteed air quality of class 1:4:1 (according to ISO8573-1:2010) at the inlet of the nitrogen generator

Variable speed compressor with integrated refrigerant dryer

- Closely follow the air demand by automatic adjustment of the motor speed
- Direct driven transmission for outstanding energy efficiency and reliability
- Very quiet operation due to improved noise insulation
- Compact design, also thanks to integrated refrigerant dryer

Technical specifications for PPNG skid									
Pneumatech variant		**PPNG SKID 1**	**PPNG SKID 2**	**PPNG SKID 3**	**PPNG SKID 4**	**PPNG SKID 5**	**PPNG SKID 6**	**PPNG SKID 7**	**PPNG SKID 8**
N_2 Pressure		580 psi	580 psi	580 psi	580 psi	4350 psi	4350 psi	4350 psi	4350 psi
N_2 Capacity[1] (SCFM)	99.90%	6	12	25	43	8	12	25	43
	99.99%	3	6	13	24	4	6	13	24
Compressor with Integrated Dryer		10HP	15HP	30HP	50HP	10HP	15HP	30HP	50HP
Filter train		G-C-VT-D	G-C-VT-D	G-C-VT-D	G-C-VT-D	G-C-VT-D	G-C-VT-D	G-C-VT-D	G-C-VT-D
Air receiver		132 gal 11Bar ASME Vessel	132 gal 11Bar ASME Vessel	264 gal 11Bar ASME Vessel	396 gal 11Bar ASME Vessel	132 gal 11Bar ASME Vessel	132 gal 11Bar ASME Vessel	264 gal 11Bar ASME Vessel	396 gal 11Bar ASME Vessel
N_2 Generator		PPNG9S PPM UL	PPNG18S PPM UL	PPNG37S PPM UL	PPNG68S PPM UL	PPNG12S PPM UL	PPNG18S PPM UL	PPNG37S PPM UL	PPNG68S PPM UL
N_2 Receiver		132 gal 11Bar CE Vessel	132 gal 11Bar CE Vessel	264 gal 11Bar CE Vessel	396 gal 11Bar CE Vessel	132 gal 11Bar CE Vessel	132 gal 11Bar CE Vessel	264 gal 11Bar CE Vessel	396 gal 11Bar CE Vessel
Particulate Filter		D	D	D	D	D	D	D	D
N_2 Booster		15 hp 40 barg	15 hp 40 barg	15 hp 40 barg	15 hp 40 barg	10 hp 300 barg	10 hp 300 barg	15 hp 300 barg	2 x 15 hp 300 barg
HP Storage		132 gal/45 barg	132 gal/45 barg	264 gal/45 barg	264 gal/45 barg	2 cylinder 300 barg	12 cylinder rack 300 barg	12 cylinder rack 300 barg	16 cylinder rack 300 barg

1. Flow specified is at the outlet of the PPNGs Generator measured at Reference Conditions: 1 bara and 20°C at operating pressure of 7 barg, inlet temperature 20°C & Air Inlet Quality of ISO 8573-1:2010 class 1-4-1



Nitrogen storage: 40 barg receiver or 300 barg cylinders

- Bottle rack consisting of up to 16 high-pressure bottles
- Allows to shave peak demands

Nitrogen booster: 40 barg or 300 barg

- IE3-standard energy efficient motor
- Automatic condensate drain, reducing pressure losses by 80%
- Compressor block made of light alloys with high thermal efficiency, resulting in outstanding reliability
- Low noise levels thanks to sound insulated panels

PPNG 150 - 800 HE - Nitrogen generators with pressure swing adsorption technology

Features & Benefits

- Advanced energy saving control
  - Reduced air consumption at low nitrogen demand
  - Also compensates for altering ambient conditions and purity settings
  - No compressed air use when no nitrogen is consumed
- Outstanding air factors thanks to back-flow pressurization
- High-quality, high-efficient Carbon Molecular Sieves selected for the right application
- Guaranteed purity
  - Automatically regulates to the requested nitrogen pressure and purity
  - Zirconia sensors for reliable purity measurement
- Designed & tested for cyclic load
- Optimal control and monitoring thanks to Purelogic™ Controller
  - Self-protective monitoring of the feed air quality
  - Feed-air blow-off in case of contamination
  - Nitrogen flow, purity and pressure measured and controlled
  - Automatic start-up

General Specifications

- Nitrogen purity achievable: 95%-99.9% (PCT Variant) & 99.95%-99.999% (PPM variant)
- Inlet pressure range: 5-10 barg/72-150 psig
- Ambient temperature range: 5-50°C/41-122°F
- Required inlet air quality: 1-4-1 according to ISO 8573-1:2010
- Power supply: 115VAC 60hZ
- ASME Vessels/cULus Listed
  - CRN options available

Options

Wooden packaging

Outlet PDP sensor

The PPNG150-800 HE series is Pneumatech's premium on-site nitrogen solution for high flows, with best-in-class performance and the most complete scope of supply.

The generator has outstanding air factors at full load thanks to the use of highly efficient Carbon Molecular Sieves (CMS) and back-flow pressurization.

The air consumption is also optimized at reduced nitrogen flow or pressure demands, thanks to the advanced energy saving algorithm, which automatically adjusts the cycle times of the generator.

The control and monitoring capabilities of the PPNG150-800 HE are truly impressive. Purity is guaranteed at all times by opening the consumer valve only at the requested purity level and flushing nitrogen when purity is not reached. Feed air quality is controlled by monitoring temperature, pressure and PDP. The feed air is blown off in case of contamination. All risks of possible CMS damage are eliminated thanks to the automatic start-up feature.

Technical specifications for PPNG150 - 800 HE

Specifications	Units	Variant	Product → Purity ↓	PPNG 150 HE	PPNG 200 HE	PPNG 250 HE	PPNG 300 HE	PPNG 350 HE	PPNG 400 HE	PPNG 500 HE	PPNG 650 HE	PPNG 800 HE
Nominal free Nitrogen delivery[1]	SCFM	PCT(%)	95%	276	356	432	509	626	732	946	1200	1526
			99.9%	99	128	156	184	226	264	341	433	550
		PPM	99.999%	44	57	69	81	99	117	149	189	240
Nominal air consumption[1]	SCFM	PCT(%)	95%	521	672	816	962	1183	1384	1787	2267	2883
			99.9%	323	417	506	596	733	857	1107	1404	1786
		PPM	99.999%	222	286	347	409	503	588	767	973	1237
Air factor		PCT(%)	95%	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9
			99.9%	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2
		PPM	99.999%	5.1	5.1	5.1	5.1	5.1	5.1	5.2	5.2	5.2
Pressure dewpoint outlet (°C)		°C/°F		-40	-40	-40	-40	-40	-40	-40	-40	-40
Maximum pressure drop (barg)		PCT(%)	95-99.9%	1,5 - 1	1,5 - 1	1,5 - 1	1,5 - 1	1,5 - 1	1,5 - 1	1,5 - 1	1,5 - 1	1,5 - 1
		PPM	99.95% - 99.999%	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5
Length	mm			1800	1800	1800	2300	2300	2300	3120	3120	3120
	Inch			70.9	70.9	70.9	90.6	90.6	90.6	122.8	122.8	122.8
Width	mm			2230	2570	2650	2720	2850	2900	3660	3760	3860
	Inch			87.8	101.2	104.3	107.1	112.2	114.2	144.1	148.0	152.0
Height	mm			2610	2640	2625	3020	3050	3040	3970	4175	4405
	Inch			102.8	103.9	103.3	118.9	120.1	119.7	156.3	164.4	173.4
Mass	Kg			3200	3800	4800	6400	7000	7700	10300	12000	14200
	lbs			7054.8	8377.6	10582.2	14109.6	15432.3	16975.6	22707.6	26455.4	31305.6
N2 & Air Receiver size	gallons			793	1057	1321	1585	2113	2113	3170	4227	5283
Nitrogen to buffer connection	ANSI			3"	3"	3"	3"	3"	3"	4"	4"	4"
Nitrogen from buffer connection	ANSI	PCT(%)	95-99.9%	2"	2"	2"	3"	3"	3"	4"	4"	4"
	ANSI	PPM	99.95% - 99.999%	2"	2"	2"	2"	2"	2"	2"	2"	2"
Nitrogen outlet connection	ANSI	PCT(%)	95-99.9%	2"	2"	2"	3"	3"	3"	4"	4"	4"
	ANSI	PPM	99.95% - 99.999%	2"	2"	2"	2"	2"	2"	2"	2"	2"
Waste gas blow-off	mm			315	315	315	400	400	400	600	600	600

1. Flow is measured at Reference Conditions: 1 bara and 20°C at operating pressure of 7 barg, inlet temperature 20°C & Air Inlet Quality of ISO 8573-1:2010 class 1-4-1

PMNG 1-3 - Nitrogen generator with membrane technology

Features & Benefits

- High Quality membrane separator
  - Superior membrane constructed from high quality Aluminum with technically advance fiber.
  - N_2 Generation is achieved without any moving part
  - Outstanding performance for 90-99,5% Nitrogen separation
- Simple, reliable and user friendly
  - All-in-one plug & play solution
  - All filters integrated in enclosed canopy design
  - Instant supply of nitrogen
  - No specialist installation or commissioning
- 3-stage pre-filtration integrated in the canopy
- No power supply required thanks to Pneumatic controlled valves & battery-powered nitrogen analyzer
- Guaranteed purity
  - Nitrogen analyzer (battery powered) with auto-calibration button (optional)
  - Purity controller to ensure constant N_2 purity at all times
- Compressed Air savings when desired purity is reached
  - Economizer (pneumatic) automatically stops air consumption when target pressure is reached

General Specifications

- Membrane Nitrogen Generators
- Nitrogen purity achievable: 90%-99.5%
- Inlet pressure range: 4-13 bar/60-189 PSI
- Inlet temperature range: 5-50°C/41-122°C
- Required inlet air quality: 1-4-1 according to ISO 8573-1:2010

Options

Economizer

Nitrogen analyser (battery powered)

Mobile version

Pneumatech's new smaller range of PMNG nitrogen generators utilizes proprietary membrane separation technology. Membrane generators are an excellent choice in low (90%) to medium (99,5%) purity applications such as tire inflation, fire prevention, tank blanketing and pipeline drying. Nitrogen pressures can go up to 12 bar (g) without the need for an additional booster.

Engineered for simplicity, durability and ease of use make the PMNG what we believe to be the most user friendly unit in the market. All pre-filters and controls are included inside the canopy. Only a supply of dry compressed air is needed to get nitrogen at the outlet of the generator. Also the start-up procedure of the PMNG is made so straightforward that it does not require any specialist.

Pneumatech offers a purity controller that delivers true consistent purity downstream in ANY flow situation. Our simple design allows adjustments to be made easily, with a single screw. The purity is reliably monitored thanks to the optional battery operated Nitrogen Analyser. The optional Economiser system is designed to save the utility costs of operating the compressor and reduces the wear and tear on Air and Nitrogen Systems.

This cost effective solution from Pneumatech significantly reduces Nitrogen costs over traditional sources of Nitrogen supply.

Technical specifications for PMNG 1-3

Specifications	Units	Product→ Purity ↓	PMNG 1	PMNG 2	PMNG 3
Nominal air consumption	SCFM	90%	9	18	27
		95%	6	11	17
		96%	5	11	16
		97%	4	9	13
		98%	4	8	10
		99%	4	7	11
		99.5%	3	7	10
Nominal free nitrogen delivery	SCFM	90%	6	12	18
		95%	3	6	8
		96%	2	5	7
		97%	2	4	6
		98%	1	3	4
		99%	1	2	3
		99.5%	1	2	3
Air factor	-	90%	1.5	1.5	1.5
		95%	2.1	2.1	2.1
		96%	2.3	2.3	2.3
		97%	2.3	2.3	2.3
		98%	2.7	2.7	2.7
		99%	3.4	3.4	3.4
		99.5%	4.0	4.0	4.0
Pressure dewpoint outlet	°C /°F		-40	-40	-40
Length	mm		560.0	560.0	560.0
	Inch		22.0	22.0	22.0
Width	mm		285.0	285.0	285.0
	Inch		11.0	11.0	11.0
Height	mm		1150.0	1150.0	1150.0
	Inch		45.0	45.0	45.0
Mass	Kg		60.0	62.0	65.0
	Lbs		132.3	136.7	143.3
Inlet connections	G		G1/2"	G1/2"	G1/2"
Outlet connections	G		G1/2"	G1/2"	G1/2"

1. Flow is measured at reference conditions: 1 Bar(a) and 20°C at operating pressure of 8 bar (g),inlet temperature 20°C & Air Inlet Quality of ISO 8573-1:2010 class1-4-1.

PMNG 5 - 75 S - Nitrogen generator with membrane technology

Features & Benefits

- Energy-saving control
- Proprietary membrane technology ensuring lasting performance
  - No aging
  - No heater
- Guaranteed purity
  - Reliable purity measurement
  - Easy to set up the device for purity levels between 95% and 99.5%
- All-in-one plug & play solution
  - All filters integrated in enclosed canopy design
  - No buffer vessels required
  - Instant supply of nitrogen
  - No specialist installation or commissioning
- Optimal control and monitoring thanks to Purelogic™ Controller

General Specifications

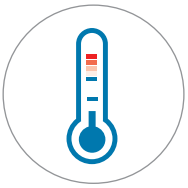
- Membrane Nitrogen Generators
- Nitrogen purity achievable: 95%-99.5%
- Inlet pressure range:
  4-13 barg/60-189 psig
- Inlet temperature range:
  5-50°C/41-122°F
- Required inlet air quality:
  1-4-1 according to ISO 8573-1:2010
- Power supply: 115-230VAC/50-60Hz

Options

Oil indicator

Flow sensor

PDP sensor kit



High ambient temperature software

Permeate vent kit

Pneumatech's PMNG nitrogen generators utilize proprietary membrane separation technology. Membrane generators are an excellent choice in low (95%) to medium (99,5%) purity applications such as tire inflation, fire prevention, tank blanketing and pipeline drying. Nitrogen pressures can go up to 12 barg without the need for an additional booster.

With the PMNG, on-site nitrogen supply becomes exceptionally convenient. All pre-filters and controls are included inside the canopy. Only a supply of dry compressed air and electricity is needed to get nitrogen at the outlet of the generator. An outlet buffer vessel is not required, which results in significant space savings and easy installation. Also the start-up procedure of the PMNG is made so straightforward that it does not require any specialist.

Thanks to the Purelogic™ controller, the PMNG offers impressive control and monitoring capabilities. Various pressure and temperature sensors ensure that the membranes are used in the right working conditions. The nitrogen purity can easily be set with the purity regulator and is reliably monitored. The optional pressure dew point (PDP) sensor and oil indicator sensor safeguard air purity of class 1:4:1 according to ISO8573-1:2010 at the inlet of the membranes.

Technical specifications for PMNG 5-75 S

Specification	Unit	Product→ Purity ↓	PMNG5s	PMNG10s	PMNG15s	PMNG30s	PMNG45s	PMNG60s	PMNG75s
Nominal free nitrogen delivery[1]	SCFM	95%	7	14	25	49	74	99	124
		96%	6	11	20	41	61	82	102
		97%	4	9	16	32	48	64	80
		98%	3	6	12	24	35	47	59
		99%	2	4	7	14	20	27	34
		99.5%	1	3	4	9	13	17	22
Nominal air consumption[1]	SCFM	95%	18	37	64	129	193	257	321
		96%	17	34	61	122	184	245	306
		97%	16	31	56	113	169	225	281
		98%	14	28	50	101	152	202	252
		99%	13	26	43	86	128	171	214
		99.5%	13	25	37	74	110	147	184
Air factor		95%	2.6	2.6	2.6	2.6	2.6	2.6	2.6
		96%	3	3	3	3	3	3	3
		97%	3.5	3.5	3.5	3.5	3.5	3.5	3.5
		98%	4.3	4.3	4.3	4.3	4.3	4.3	4.3
		99%	6.3	6.3	6.3	6.3	6.3	6.3	6.3
		99.5%	8.5	8.5	8.5	8.5	8.5	8.5	8.5
Pressure dewpoint outlet	°C /°F		-40	-40	-40	-40	-40	-40	-40
Length	mm		820	820	820	820	820	820	820
	inch		32.3	32.3	32.3	32.3	32.3	32.3	32.3
Width	mm		772	772	772	1470	1470	1470	1470
	inch		30.4	30.4	30.4	57.9	57.9	57.9	57.9
Height	mm		2090	2090	2090	2090	2090	2090	2090
	inch		82.3	82.3	82.3	82.3	82.3	82.3	82.3
Mass	Kg		259	268	285	445	497	535	571
	Lbs		571	590	628	981	1096	1179	1259
Inlet connections	G/NPT		1/2"	1/2"	1/2"	1 1/2"	1 1/2"	1 1/2" - 1"	1 1/2" - 1"
Outlet Connections	G/NPT		1/2"	1/2"	1/2"	1"	1"	1"	1"

1. Flow is measured at Reference Conditions: 1 bara and 20°C at operating pressure of 8 barg, inlet temperature 20°C & Air Inlet Quality of ISO 8573-1:2010 class 1-4-1

PPOG 1 - 120 - Oxygen generator with pressure swing adsorption technology

Features & Benefits

- Energy saving control
- High-quality, high-efficient zeolite, selected for the right application
- Guaranteed purity
  - Zirconia sensors for reliable purity measurement
- Designed & tested for cyclic load
- Optimal control and monitoring thanks to Purelogic™ Controller
- Available with IEC and CSA/UL approvals

General Specifications

- Pressure Swing Adsorption (PSA) Oxygen Generators - welded vessels
- Oxygen purity achievable: 90%-95%
- Inlet pressure range:
  4-7.5 barg /58-109 psig
- Inlet temperature range:
  5-45°C/41-113 psig
- Required inlet air quality:
  1-4-1 according to ISO 8573-1:2010
- Power supply: 115-230VAC/50-60Hz
- ASME Vessels/cULus Listed
  - CRN options available

Options

Seaworthy packaging

PDP sensor kit

Oxygen buffer vessels

Pneumatech gives oxygen to your business. With the PPOG range, Pneumatech offers an attractive replacement for traditional oxygen supply with very interesting returns on investment. The PPOG1-120 series uses Pressure Swing Adsorption technology to extract oxygen from compressed air, resulting in oxygen purity levels up to 95%.

The PPOG1-120 range is a welded vessel design, designed and tested for cyclic load. The Purelogic™ is the central brain of the generator. It optimizes operating costs thanks to the availability of the energy saving control; ensures maximum reliability by monitoring the most important parameters of the generator; and offers impressive control and monitoring capabilities.

The calibrated flow meters are part of the standard scope of supply, in order to facilitate the start-up process and to provide transparency of the actual oxygen consumption. The optional oxygen buffer vessel is equipped with a pressure regulator, manometer and dust filter. Each of these components is approved for high-purity oxygen use. The optional inlet pressure dew point sensor provides additional security in case the upstream dryer would fail.

Technical specifications for PPOG 1-120

Specifications	Units	Product → Purity ↓	PPOG 1	PPOG 1.5	PPOG 2	PPOG 3	PPOG 4	PPOG 5	PPOG 6	PPOG 8	PPOG 11	PPOG 12	PPOG 14	PPOG 17	PPOG 20	PPOG 26	PPOG 33	PPOG 39	PPOG 50	PPOG 63	PPOG 93	PPOG 120
Nominal free oxygen delivery[1]	SCFM	90%	1	2	2	3	4	5	6	8	11	12	14	17	21	27	33	39	50	63	93	120
		93%	1	1	2	3	3	4	5	8	11	11	13	16	19	25	31	38	47	60	91	111
		95%	1	1	2	2	3	4	5	7	9	11	12	15	19	23	29	34	44	55	84	103
Nominal air consumption	SCFM	90%	13	18	22	32	43	61	61	93	113	129	151	194	216	305	374	471	578	733	1099	1322
		93%	13	18	21	32	39	59	60	86	111	126	144	188	209	302	356	460	568	719	1150	1311
		95%	13	17	21	31	39	58	60	83	101	122	140	184	205	295	345	449	539	683	1114	1293
Average air / oxygen ratio		90%	11.1	10.0	9.7	12.0	11.1	13.1	10.7	11.1	10.4	10.8	11.0	11.3	10.4	11.5	11.3	12.1	11.5	11.7	11.8	11.0
		93%	13.5	11.8	10.4	12.6	12.0	13.8	11.5	10.9	10.3	11.1	11.4	11.6	10.8	12.0	11.6	12.2	12.2	12.0	12.6	11.8
		95%	14.0	12.3	10.5	13.1	12.2	14.1	12.3	11.5	11.1	11.3	11.7	11.9	11.0	12.8	12.0	13.4	12.3	12.4	13.2	12.6
Pressure dewpoint outlet (°C)	°C /°F		-40	-40	-40	-40	-40	-40	-40	-40	-40	-40	-40	-40	-40	-40	-40	-40	-40	-40	-40	-40
Oxygen outlet quality			ISO8573-1:2010 Class 1-2-1																			
Length	mm		600.0	600.0	750.0	750.0	850.0	850.0	1120.0	1120.0	1190.0	1230.0	1230.0	1640.0	1765.0	1960.0	1960.0	1960.0	2470.0	2920.0	2470.0	2920.0
	Inch		23.6	23.6	29.5	29.5	33.5	33.5	44.1	44.1	46.9	48.4	48.4	64.6	69.5	77.2	77.2	77.2	97.2	115.0	97.2	115.0
Width	mm		757.0	757.0	770.0	770.0	848.0	848.0	875.0	875.0	924.0	943.0	947.0	1108.0	1135.0	1175.0	1175.0	1175.0	1305.0	1440.0	2610.0	2880.0
	Inch		29.8	29.8	30.3	30.3	33.4	33.4	34.4	34.4	36.4	37.1	37.3	43.6	44.7	46.3	46.3	46.3	51.4	56.7	102.8	113.4
Height	mm		1467.0	1489.0	1801.0	1801.0	1630.0	1630.0	1962.0	1962.0	2252.0	2278.0	2678.0	2450.0	2492.0	3094.0	3094.0	3592.0	3097.0	3280.0	3097.0	3280.0
	Inch		57.8	58.6	70.9	70.9	64.2	64.2	77.2	77.2	88.7	89.7	105.4	96.5	98.1	121.8	121.8	141.4	121.9	129.1	121.9	129.1
Mass	Kg		193.8	226.8	324.8	330.6	412.6	412.6	723.0	735.0	1009.3	1192.3	1321.2	2359.3	2632.7	3150.0	3150.0	3681.0	4908.0	6489.0	9746.0	12470.0
	Lbs		427.3	500.0	716.1	728.9	909.6	909.6	1593.9	1620.3	2225.1	2628.5	2912.7	5201.4	5804.1	6944.6	6944.6	8115.2	10820.3	14305.8	21486.2	27491.6
Inlet connections	G/ NPT		G1/2"	G1/2"	G1/2"	G1/2"	G1/2"	G1/2"	G 3/4"	G 3/4"	G1"	G1"	G1"	G1 1/2"	G1 1/2"	DN50	DN50	DN50	DN50	DN50	2xDN50	2xDN50
Outlet connections	G/ NPT		G3/8"	G3/8"	G3/8"	G3/8"	G3/8"	G3/8"	G1/2"	G1/2"	G1/2"	G1/2"	G1/2"	G 3/4"	G 3/4"	G 3/4"	G 3/4"	G 3/4"	G 3/4"	G 3/4"	2xG3/4"	2xG3/4"

1. Flow is measured at Reference Conditions: 1 bara and 20°C at operating pressure of compressed air of 6 barg and oxygen pressure at the outlet 4.5 barg, inlet temperature 20°C & Air Inlet Quality of ISO 8573-1:2010 class 1-4-1

Oxygen solutions

Pneumatech offers packaged solutions for on-site oxygen generation, which guarantee peace-of-mind and quick returns compared to traditional oxygen supply.

A typical lineup consists of a compressor, a refrigerant dryer, filters, buffer vessels and a PPOG oxygen generator; and can be completed with a high-pressure oxygen booster and a bottle filling station. These can be containerized or skid-mounted, depending on the application and the needs.

DO YOU KNOW THAT?

Our boosters are available in 3 kW to 15 kW models and can safely and reliably boost oxygen, nitrogen, helium or argon up to 200 barg / 2900 psig. By boosting a gas to these high pressures, you can bottle the gas you generate. This is particularly interesting to cover peak demand or as emergency back-up.

Pneumatech's on-site oxygen systems generate oxygen from 90% up to 95% purity, and are thus compliant with European pharmacopeia and United States Pharmacopeia (USP). Our production locations are moreover certified according to ISO 13485, the international quality management system for medical devices.

Keeps the pressure up

Did you know that a pressure drop of 1 bar results in a 7% increase of your energy consumption? To avoid such losses you need to ensure that your piping system is properly sized, leak-free and retains the pressure. AIRnet is an engineered piping system that can be sized and planned to deliver the desired pressure for a variety of high performing applications.



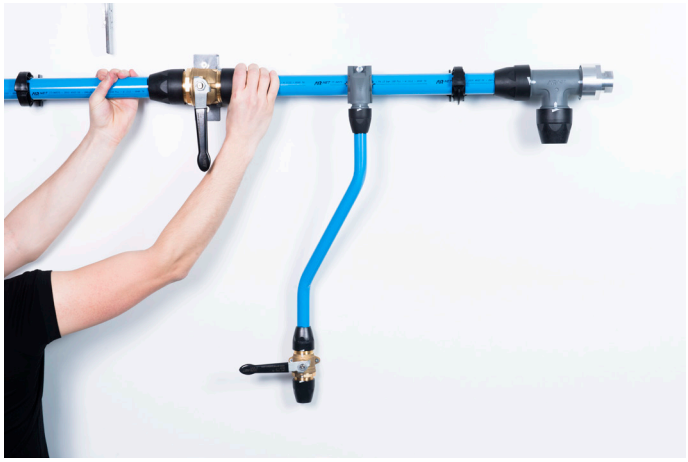
Piping systems

The optimal piping network is sized, planned and installed to support sustainable operational excellence in the production process. Material and product design, installation and maintenance costs, flexibility and safety. They all influence your total cost of ownership and the level of efficiency in your production. If you are looking for a high performing and effortless system that can be customized to fit any production site, AIRnet will turn out to be the best investement choice you can make.

AIRnet - Aluminium range

Features and Benefits

- Time and tooling
  - Quick connections with no need to crimp, thread, solder or glue the pipe
  - No heavy tooling or machinery required
  - PF series and black series can be connected to any existing network via simple use of adaptor unions and nipple sockets
  - PF series is assembled by hand, a push of the pipe into the fitting is all it takes
- Modularity
  - Easy to handle and easy to work with lightweight materials
  - Modular design supports extensions and modifications to meet new demands
  - Components are interchangeable and reusable after disassembly
  - Quickdrops are easily mounted, both horizontally and vertically
- Sustainability
  - Optimized inner body design minimizes flow resistance and pressure drop in the fittings
  - Low friction factor and seamless connections minimize pressure drops in the pipe network
  - Superior sealing technology ensures a leak free system and maintains performance over time
  - Durable and corrosion resistant materials offers a maintenance free system
- Safety
  - Safety factor of 4 for all diameters (burst pressure)
  - Camera control and automatic assembly guarantee zero defect manufacturing
  - Plastic components and pipe clips comply to UL 94 HB and UL 94 V-2 for flammability
  - Torque indicators ensure sufficient torquing



Options

Fittings

Fittings

White torque indicators

Aluminium RAL 5012

Aluminium RAL 6018

Pipes 20 (¾”) - 25 (1”) - 40 (1 ½”) - 50 (2”) - 63 (2 ½”) - 80 (3”) - 100 (4”) - 158 (6”) mm		
Applications	Compressed Air and Vacuum	EN standard
Additional gasses	Nitrogen, Helium, Argon, Neon, Xenon and Krypton	-
Material	Extruded aluminum alloy EN AW-6060 T6 (similar to alloy 6063T5)	EN 755-2 (ASTM B241)
Safety factor	4 for all diameters (burst pressure)	(Calculated according to ASME B31.1)
Working pressure	Max 16 bar(g) (Max 232 psig)	-
Working temperature	-20°C to 80°C (-4°F to 176°F)	-
Vacuum level	13 mbar(a) (0.189 psia)	-
Dewpoint	Lowest allowable pressure dewpoint is -70°C (-94°F)	-
Outside treatment	Polyester powder paint (QUALICOAT certified)	-
Inside treatment	Chrome free conversion treatment	-
Colors	Blue RAL 5012 and Green RAL 6018 : only 20-25mm (3/4”-1”)	-

Fittings 20 (¾”) - 25 (1”) - 40 (1 ½”) - 50 (2”) mm (pf series)		
Connection	Push to fit technology	EN standard
Materials	Engineered polymer PA6 - GF30 fiberglass reinforcement Aluminum high pressure die casting EN AC-46100 (Similar to A03830) Wrought aluminum alloy EN AW-6026 (Similar to alloy 6082)	 EN 1706 (ASTM B85) EN 755-2 (ASTM B221)
Seal fittings	NBR 70 Sh A (PTFE coating on pipe seal)	-

Fittings 63 (2 ½”) - 80 (3”) mm (black series)		
Connection	Torque to grip technology	EN standard
Materials	Aluminum high pressure die casting EN AC-46100 (Similar to A03830) Aluminum permanent mold casting EN AC-43100 (Similar to A13600) Wrought aluminum alloy EN AW-6026 (Similar to alloy 6082)	EN 1706 (ASTM B85) EN 1706 (ASTM B85) EN 755-2 (ASTM B221)
Seal fittings	NBR 70 Sh A	-

Fittings 100 (4”) - 158 (6”) mm		
Connection	Bolt clamp technology	EN standard
Materials	Aluminum permanent mold casting EN AC-43100 (Similar to A13600) Stainless Steel EN 1.4301 (Similar to alloy 304)	EN 1706 (ESTM B85) EN 10088-2 (AISI 304)
Seal fittings	NBR 70 Sh A	-

AIRnet - Stainless steel range

AIRnet stainless steel is a piping system designed to deliver a fast, easy, reliable and clean distribution network for compressed air, nitrogen, vacuum specifically for industries that demand the highest quality of air.

Features and Benefits

- No corrosion, leak resistant and 10 year guarantee
- Press fit system ensures fast installation with minimal tools
- No welding, no threading: just push & press
- Silicone free system
- FKM Seal (approved by all international regulating bodies for Pharma, F&B)
- Can be used for clean room applications (316 L)
- Considerable savings on the labor cost

▸ Advantage of press connection

- 20% enlargement of the sealing surface area with a security seal ring minimizes the risk of accidents
- Eliminates the risk of sealing ring being pressed out or damaged
- The fit between the sealing ring and the groove makes the pipes insertion easier.

▸ CRN Certified

Airnet product information		
Product range	Pipes SS304L: D15 (½”), D28 (1”), D35 (1 ¼”), D42 (1 ½”), D54 (2”), D76 (2 ¾”), D89 (3 ½”), D108 (4”) Pipes SS316L: D15 (½”), D28 (1”), D42 (1 ½”)	-
Applications	Compressed Air, Nitrogen, Vacuum…	-
Material	Stainless Steel AISI 304L 1.4301 Stainless Steel AISI 316L 1.4404	EN10088 ASTM A666
Safety factor	4, Burst pressure > 64 Bar (> 928 PSI)	-
Working pressure	16 Bar (232 PSI)	-
Working temperature	-20°C to 120°C (- 4°F to 248° F)	-
Vacuum level	20 mbar (0.29 PSI) abs	-
Dewpoint	Lowest allowable pressure dewpoint is -70°C (-94°F)	-
Treatment	Annealing	-
Fittings	D15 (½”), D28 (1”), D35 (1 ¼”), D42 (1 ½”), D54 (2”), D76 (2 ¾”), D89 (3 ½”), D108 (4”)	-
Connection	Press fit system	-
Materials	Stainless steel AISI 316L 1.4404	EN10088 ASTM A666
Seal fittings	FKM (fluoroelastomer)	-

The importance of standards

Industry standards for air purity are important for everyone who uses compressed air. The quality of your compressed air has a considerable effect on the quality of your products as well as your operating costs. Contamination can cause maintenance costs, impact the life span of your components or even create health issues.

Compressed Air Purity

Untreated compressor air always contains contaminants because of the nature of the gas and how it is produced. The ISO standards define a range of purity classes for particles, water and oil.

Compressed air purity

At different points of use, different compressed air purities might be needed, depending on the application. ISO8573-1:2010 is the latest international standard for compressed air purity specification and defines purity classes for compressed air with respect to solid particles, water and oil.

The following tables specify which ISO8573-1:2010 purity classes are reached for certain combinations of Pneumatech dryers and filters. The applied color codes are explained in the general guidelines on the next page.

Without Dryers

Product	Compressor	
		
Contaminant		
Pneumatech reference		
	Oil-injected	
	Oil-free without oil vapors at inlet	

With Refrigeration Dryer

Product	Compressor	Water separator	Coalescing filter – fine	Refrigeration dryer	Coalescing filter – super fine	
						
Contaminant		Water aerosol	Oil aerosol & particles	Water vapor	Oil aerosol & particles	
Pneumatech reference		SW	G	AC/AD/Cool	C	
	Oil-injected	●	●	●	●	
		●	●	●	●	
		●	●	●	●	
		●	●	●		
	Oil-free without oil vapors at inlet	●	●	●	●	
		●	●	●		
	Oil-free with oil vapors at inlet	●	●	●	●	
		●	●	●		

Water separator	Coalescing filter – fine	Coalescing filter – super fine
		
Water aerosol	Oil aerosol & particles	Oil aerosol & particles
SW	G	C
●		
●	●	
●	●	●
●		
●	●	
●	●	●

ISO8573-1:2010 class		
		
Solid	Water	Total oil
–	–	–
2	–	3
1	–	2
–	–	0
2	–	0
1	–	0

Activated carbon tower	Dust filter – general protection	Dust filter – high efficiency
Oil vapor	Dry dust	Dry dust
VT/V	S	D
●	●	●
●	●	
●	●	●
●	●	

ISO8573-1:2010 class		
		
Solid	Water	Total oil
1	4	≤ 1
2	4	≤ 1
1	4	2
2	4	3
1	4	0
2	4	0
1	4	0
2	4	0

Compressed air purity

With Adsorption Dryer

Product	Compressor	Water separator	Coalescing filter – fine	Coalescing filter – super fine	Adsorption dryer	
						
Contaminant		Water aerosol	Oil aerosol & particles	Oil aerosol & particles	Water vapor	
Pneumatech reference		SW	G	C	PB/PE/PH	
	Oil-injected	●	●	●	●	
		●	●	●	●	
		●	●	●	●	
		●	●	●	●	
	Oil-free without oil vapors at inlet	●		●	●	
		●		●	●	
		●		●	●	
	Oil-free with oil vapors at inlet	●		●	●	
		●		●	●	
		●		●	●	

General guidelines

- You always need to install a water separating device in front of a coalescing filter. This can be either a freestanding version (SW) or an integrated water separating device in the after cooler.
- You always need to install a dryer in front of an oil vapor removal filter (VT/V).
- It is recommended to install a G coalescence filter in front of a free-standing refrigeration dryer.
- It is recommended to install a G - C combination in front of an adsorption dryer, in case of oil-injected compressors.
- It is recommended to install an additional P pre-filter upstream the G filter in case of heavy contamination.
- In case of critical applications, it is better to install air treatment products at point of use, in order to make sure that pipeline contamination is removed.

Activated carbon tower	Dust filter – general protection	Dust filter – high efficiency	ISO8573-1:2010 class		
					
Oil vapor	Dry dust	Dry dust	Solid	Water	Total oil
VT/V	S	D			
●	●	●	1	1-3	≤ 1
●	●		2	1-3	≤ 1
	●		2	1-3	2
			–	1-3	2
	●	●	1	1-3	0
	●		2	1-3	0
			–	1-3	0
●	●	●	1	1-3	0
●	●		2	1-3	0
●			–	1-3	0

ISO8573-1:2010 purity classes

Purity Class	Solid particles			Water		Total Oil*
	Number of particles per m³			Pressure dewpoint		Concentration
	0.1< d ≤ 0.5µm**	0.5 < d ≤ 1.0µm**	1.0 < d ≤ 5.0µm**	°C	°F	mg/m³
0	As specified by the equipment user or supplier and more stringent than Class 1.					
1	≤ 20.000	≤ 400	≤ 10	≤ -70	≤ -94	≤ 0.01
2	≤ 400.000	≤ 6.000	≤ 100	≤ -40	≤ -40	≤ 0.1
3	–	≤90.000	≤ 1.000	≤ -20	≤-4	≤ 1
4	–	–	≤ 10.000	≤ 3	≤ 37.4	≤ 5
5	–	–	≤ 100.000	≤ 7	≤ 44.6	–
6	≤ 5mg/m³			≤ 10	≤ 50	–

* Liquid, aerosol and vapor** d= diameter of the particle

pneumatech
Pure air . Pure gas

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